



**Technical Service  
Information Bulletin**

February 24, 2006

# TSIB

Title: **REPLACEMENT RKE KEY CASINGS**

Models: **'98 – '05 Applicable Lexus**

REVISÉD  
BODY  
B0005-06

**TSIB REVISION NOTICE:**

- September 12, 2006: 2004 – 2005 model year RX 330 vehicles have been added to Applicable Vehicles. The Parts Information table has been updated.
- May 11, 2006: 2004 – 2005 model year ES 330, 2003 – 2005 model year GX 470, 2002 – 2005 model year IS 300, 2001 – 2005 model year LS 430, 2003 – 2005 LX 470, 1999 – 2003 RX 300, and 2001 – 2005 model year SC 430 vehicles have been added to Applicable Vehicles. The Parts Information table has been updated.
- March 10, 2006: The Replacement Cut Key Casing P/N for 1998 – 2000 model year LX 470 vehicles in the Parts Information table has been updated.

Previous versions of this TSIB should be discarded.

**Introduction** Remote Keyless Entry (RKE) outer key casings are now available without the transmitter assembly. In addition, improvements to the material have been made to increase the durability of the key casing.

- Applicable Vehicles**
- 1998 – 2005 model year **LX 470** vehicles.
  - 1999 – 2003 model year **RX 300** vehicles.
  - 2001 – 2005 model year **LS 430** and **SC 430** vehicles.
  - 2002 – 2005 model year **IS 300** vehicles.
  - 2003 – 2005 model year **GX 470** vehicles.
  - 2004 – 2005 model year **ES 330** and **RX 330** vehicles.

**Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD5015	R & R RKE Key Cases	0.1	89070-#####	62	99

**Applicable Warranty\*:**

This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

\* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



**Parts  
Information**

MODEL	MODEL YEAR	PREVIOUS P/N	REPLACEMENT CUT KEY CASING P/N	PART NAME	QTY
ES 330	2004 – 2005	89070–33751	89072–33540–RK	Housing Set, Door Control Transmitter	1
GX 470	2003 – 2005	89070–60801	89072–60640–RK		1
IS 300	2002 – 2005	89070–53531	89072–53200–RK		1
LS 430	2001 – 2003	89070–50660	89072–50630–RK		1
	2004 – 2005	89070–50C11	89072–50750–RK		1
LX 470	1998 – 2000	89070–60080	89072–60600–RK		1
	2001 – 2002	89070–60081	89072–60610–RK		1
	2003 – 2005	89070–60801	89072–60640–RK		1
RX 300	1998 – 2003	89070–48020	89072–48380–RK		1
RX 330	2004 – 2005	89070–48811 89070–0E030	89072–48400–RK		1
RX 330 w/ Power Back Door	2004 – 2005	89070–48821 89070–0E040	89072–48400–RK		1
SC 430	2001 – 2005	89070–24171	89072–24130–RK		1

**Repair  
Procedure**

1. Remove the screw from the key case.
2. Open the old key casing.
3. Remove the transmitter and place into the NEW key casing.
4. Reassemble the new casing in reverse order.
5. Install the new screw and tighten (be sure NOT to overtighten).