L-SB-0185-09

December 16, 2009



Bluetooth System Landline Side Sound Quality Improvement

Service

Category Audio/Visual/Telematics

Section Cellular Communication Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2010	ES350, HS250H, IS F, IS250, IS250C, IS350, IS350C, LX570, RX350, RX450H, SC430	
	66 100	

Introduction

Some customers may experience a condition, when using the Bluetooth hands-free system to make a phone call, where the person on the landline side of the phone call hears static noise or distortion. An updated radio assembly has been developed to address this condition.

Production Change Information

This TSIB applies to all 2010 SC 430 vehicles, and to 2010 vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN	
ES 350	Kyushu		JTHBK1EG#A2351282	
HS 250h	Ryushu	OWD	JTHBB1BA#A2003614	
IS F	Tahara	2WD	JTHBP5C2#A5007004	
IS 250			JTHBF5C2#A2094948	
15 250		AWD	JTHCF2C2#A2032815	
IS 250C	250C Kyushu		JTHFF2C2#A2507314	
IS 350		2WD	JTHBE5C2#A5023847	
IS 350C			JTHFE2C2#A2501116	
LX 570	Toyota Auto Body	ı	JTJHY7AX#A4041097	
	Kuuohu	2WD	JTJZK1BA#A2409253	
RX 350	Kyushu	AWD	JTJBK1BA#A2419420	
	ТММС	2WD	2T2ZK1BA#AC016695	
		AWD	2T2BK1BA#AC033072	

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Production Change Information (Continued)

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
RX 450h	Kyushu	2WD	JTJZB1BA#A2002030
		AWD	JTJBC1BA#A2017494

NOTE

Only vehicles equipped with navigation systems have improved radios available.

Warranty Information

LEXUS

OP CODE	DESCRIPTION	MODEL	TIME	OFP	T1	T2
860031 R &		ES 350	0.6	86120-33E##	- - - 78	74
		HS 250h	0.5	86120-75###		
	D & D Dadia Accombly	IS F, IS 250/350, IS 250C/350C	0.3	86120-53###		
	R & R Radio Assembly	LX 570	0.7	86120-60G##		
		RX 350/450h	0.6	86120-48### 86120-0E###		
		SC 430	0.4	86120-24480		

APPLICABLE WARRANTY

- This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

NOTE

The radio MUST be ordered through the Pioneer Exchange Program to qualify for warranty coverage.

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST'S)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1

^{*} Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

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Parts Information

MODEL	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
F0 050	86120-33E60	Same		1
ES 350	86120-33E50	Same		1
110 0504	86120-75050	Same		1
HS 250h	86120-75200	Same		1
	86120-53A70	Same		1
IS F,	86120-53A40	Same		1
IS 250/350, IS 250C/350C	86120-53C80	Same		1
	86120-53C70	Same		1
LV 570	86120-60G10	Same		1
LX 570	86120-60G00	Same		1
	86120-48G10	86120-0E140	Receiver Assembly, Radio	1
RX 350/450h	86120-48G20	86120-0E150		1
	86120-48G30	86120-0E160		1
	86120-0E140	Same		1
	86120-0E150	Same		1
	86120-0E160	Same		1
	86120-0E300	Same		1
	86120-0E310	Same		1
	86120-0E320	Same		1
	86120-48L70	Same		1
	86120-48L80	Same		1
	86120-48L90	Same		1
SC 430	86120-24480	Same		1

Repair Procedure

- 1. Confirm the condition using the customer's mobile phone.
- 2. Replace the radio assembly.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

 2010 ES 350: Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"



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Repair Procedure (Continued)

- 2010 HS 250h: Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 IS F: Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 IS 250/350: Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 IS 250C/350C: Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 LX 570: Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 RX 350 (to 08/2009): Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 RX 350 (from 08/2009):
 Audio/Visual/Telematics Audio/Video "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 RX 450h (to 08/2009): Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 RX 450h (from 08/2009): Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 2010 SC 430: Audio/Visual/Telematics – Audio/Video – "Audio/Video: Radio Receiver: Removal / Installation"
- 3. Pair the customer's mobile phone to the Bluetooth system.
- 4. Confirm normal Bluetooth system operation including improved sound quality on the landline side.