



Technical Service Information Bulletin

March 29, 2002

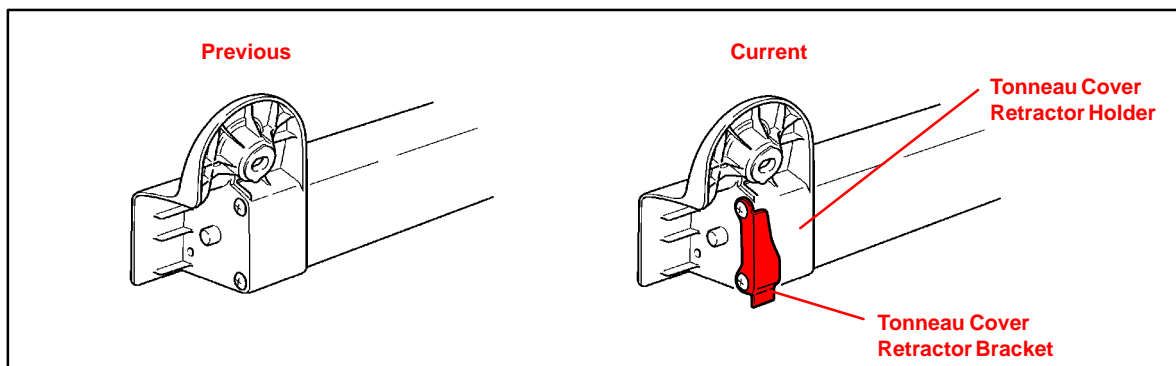
Title: TONNEAU COVER RETRACTOR BRACKET

Models: '02 SC 430

BODY
B0002-02

Introduction The Tonneau Cover Retractor Bracket is added to the Tonneau Cover Retractor Holder in order to improve durability on the 2002 model year SC 430.

The Tonneau Cover Retractor Holder and Tonneau Cover Retractor Bracket are now available as separate service parts. If the Tonneau Cover Retractor Holder is damaged, please repair it according to the replacement procedure in this service bulletin.



Applicable Vehicles

- 2002 model year **SC 430** vehicles produced before the starting VIN shown below.

Production Change Information

MODEL	STARTING VIN
SC 430	JTHFN48Y#20018265

Parts Information

PART NUMBER	PART NAME	QTY
64919-24011-B0	Holder, Tonneau Cover Retractor, LH	1
64918-24011-B0	Holder, Tonneau Cover Retractor, RH	1
64934-24010	Bracket, Tonneau Cover Retractor, LH	1
64933-24010	Bracket, Tonneau Cover Retractor, RH	1
64925-24010	Bar, Tonneau Cover Stopper	6

Warranty Information

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
BD1039	R & R Tonneau Cover Retractor	0.5	64934-24010	95	16

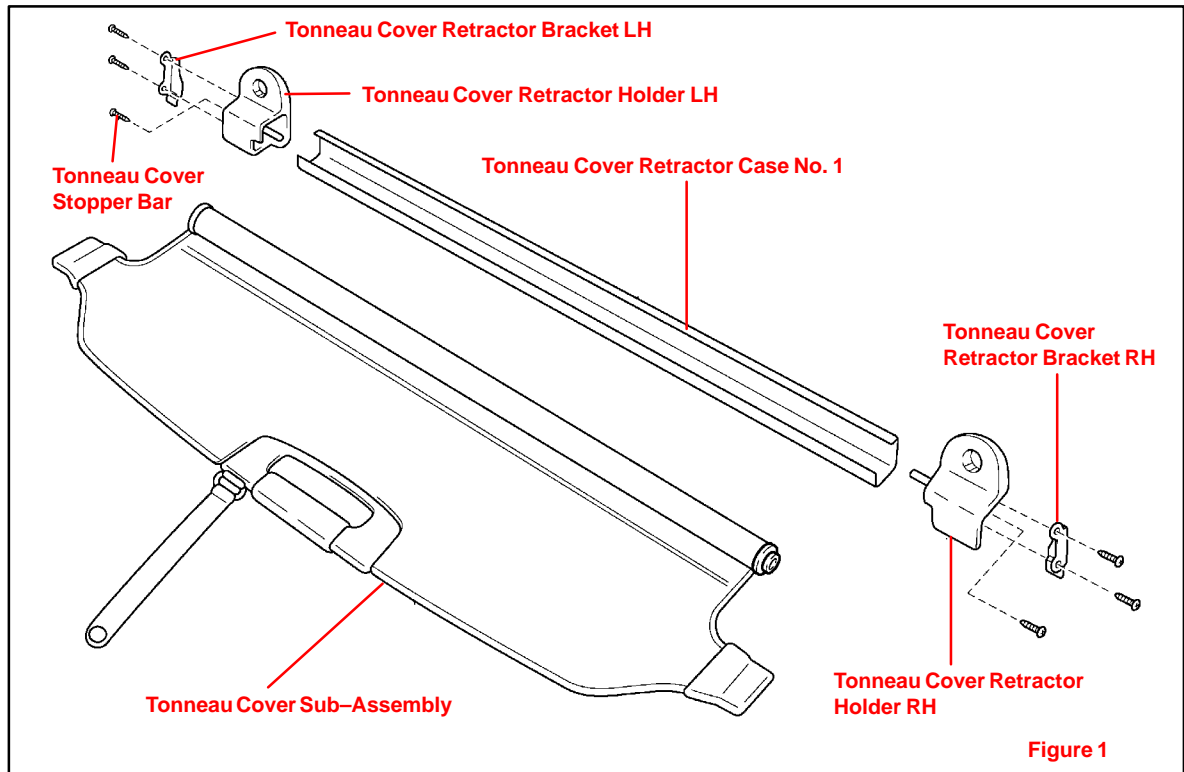
Applicable Warranty*:

This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

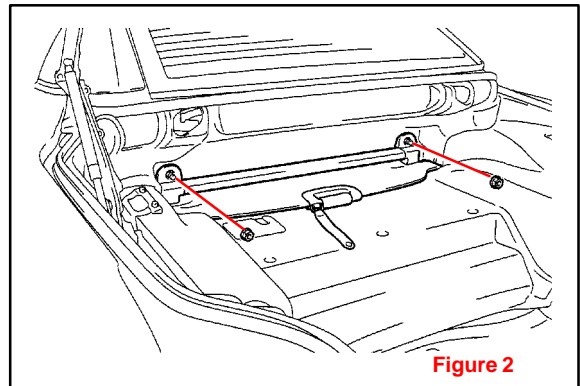
* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Replacement Procedure

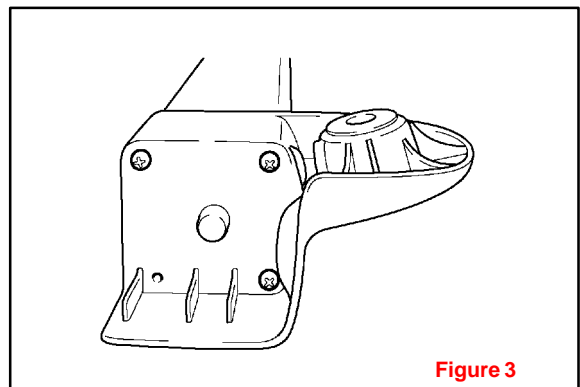


1. Remove Tonneau Cover Assembly
 - A. Remove the 2 covers and 2 nuts (Figure 2).
 - B. Remove the tonneau cover assembly.



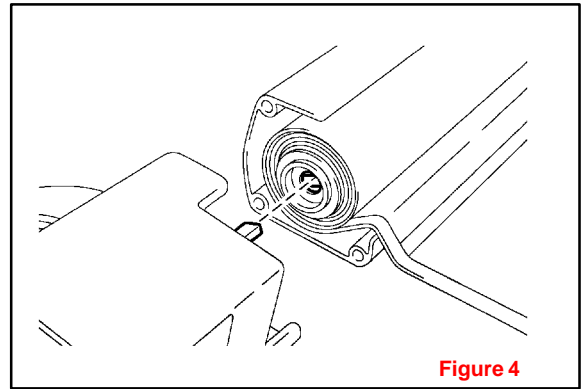
2. Remove Tonneau Cover Retractor Holder RH
Remove the 3 screws and tonneau cover retractor holder RH.
3. Remove Tonneau Cover Retractor Holder LH.

NOTE:
When removing the holder, hold the cover securely so that the holder does not rotate by the spring force.

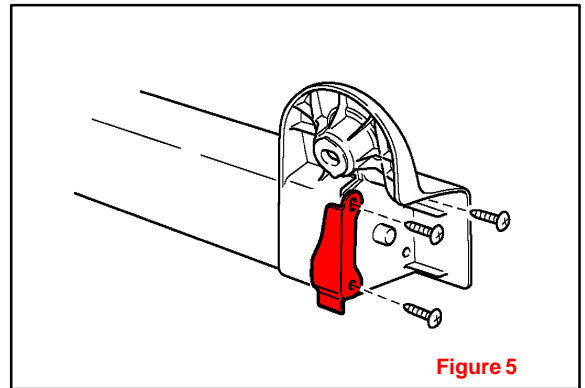


Replacement Procedure
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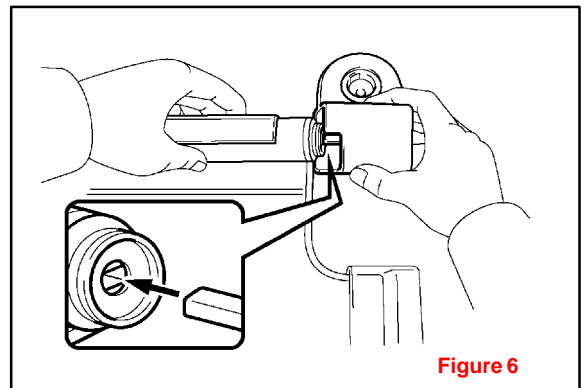
4. Install Tonneau Cover Retractor Holder LH
 - A. Rewind the tonneau cover and put it in the tonneau cover case.
 - B. Fit the holder shaft with the tonneau cover hole and install the holder in the tonneau cover case.



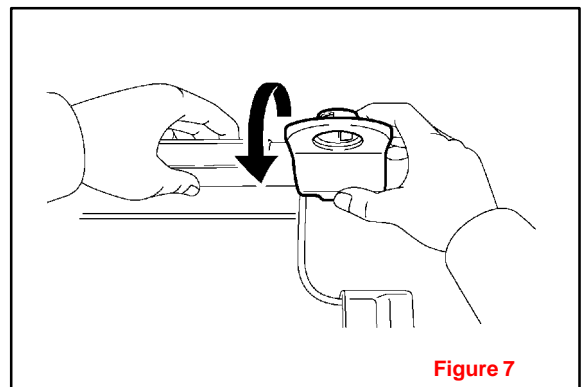
- C. Install the bracket to the tonneau cover retractor holder and tighten the 3 screws.



5. Install Tonneau Cover Retractor Holder RH
 - A. Insert the tip of the shaft into the tonneau cover.



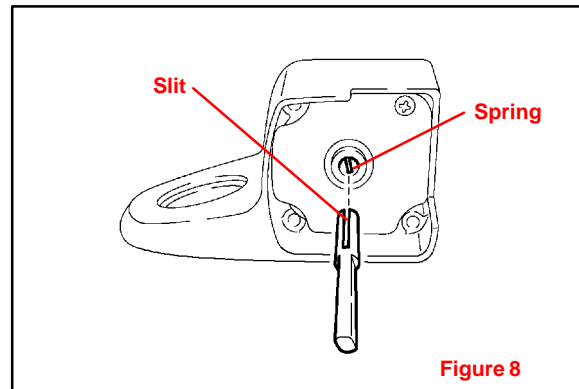
- B. Turn the holder twice as shown in Figure 7 and install the holder in the case.



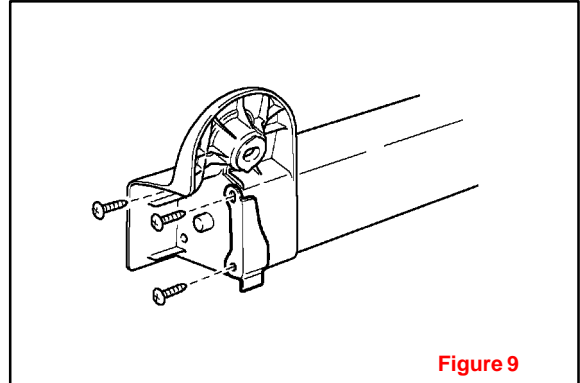
**Replacement
Procedure**
(Continued)

HINT:

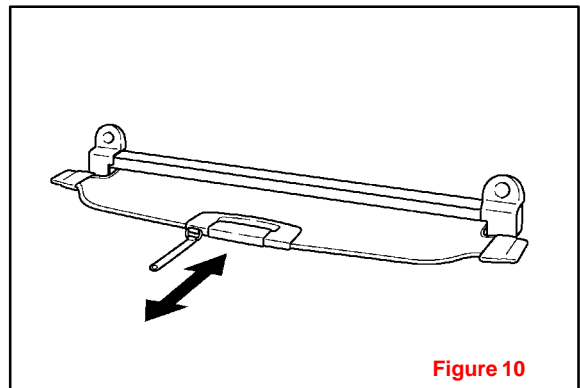
If the shaft is pulled off from the holder, fit the holder spring with the shaft slit and press them in.



- C. Install the bracket to the tonneau cover retractor holder and tighten the 3 screws (Figure 9).



- D. Check that the tonneau cover can be taken in and out smoothly.



6. Install Tonneau Cover Assembly

- A. Hook the claw of the bracket on the luggage compartment trim cover inner lower and install the tonneau cover with the 2 nuts.
- B. Install the 2 covers.

