70004 0

# REPLACEMENT

### HINT:

Installation is in the reverse order of removal. But, the installation is indicated only when it has a point.

## REMOVE LUGGAGE COMPARTMENT DOOR COVER

(a) Remove the 19 clips and luggage compartment door cover.

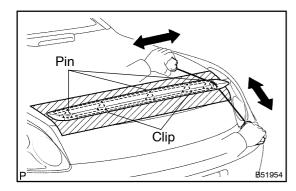
## 2. REMOVE REAR SPOILER SUB-ASSY

- (a) Remove the 2 nuts.
- (b) Put protective tape.
- (c) Using a heat light, heat the spoiler to  $40 60^{\circ}$ C ( $104 140^{\circ}$ F).

# **NOTICE:**

# Do not heat the spoiler excessively.

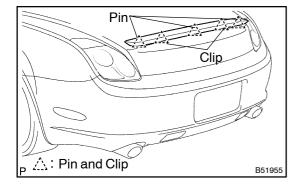
(d) Tie both piano wire ends to a wooden block or similar object.



(e) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.

#### NOTICE:

- If reusing the rear spoiler, take care not to damage the rear spoiler.
- Do not damage the body.



(f) Remove the 2 clips and 3 pin and rear spoiler.

# 3. INSTALL REAR SPOILER SUB-ASSY

(a) Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).

# **NOTICE:**

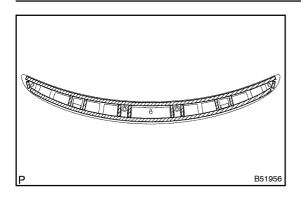
## Do not heat the body excessively.

- (b) Remove the protective tape from the body.
- (c) Wipe off stains with cleaner.
- (d) Clean the rear spoiler (if reusing the spoiler).
  - (1) Using a heat light, heat the rear spoiler to 40 60°C (104 140°F).

### NOTICE:

# Do not heat the spoiler excessively.

- (2) Remove the adhesive tape from the rear spoiler.
- (3) Wipe off stains with cleaner.



(4) Install new adhesive tape to the rear spoiler as shown in the illustration.