## **SC430 Door Panel Removal**

Tools needed. Set up a movers pad underneath the door and get all your stuff lined up. (Don't forget to print out these instructions!)



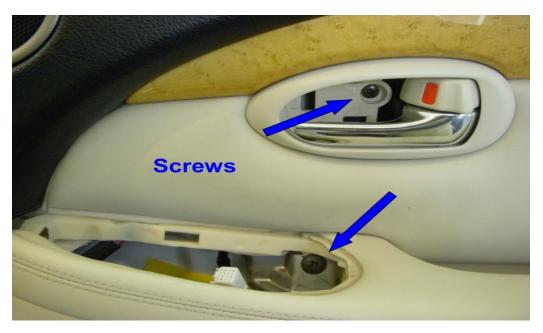
The panel is ready in this position. There are many screws and clips to remove. You will most likely break at least two clips, so you might want to consider getting replacements ahead of time. There

are three clips which you have to un-snap.



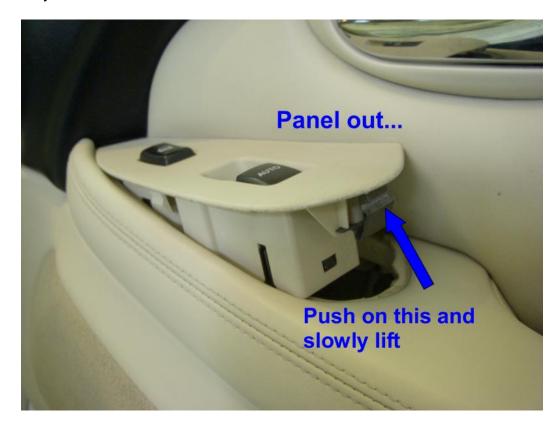
Screws, screws and more screws...







Once the clips are removed, remove the bezel from the door handle, remove the screws, and take out the door switch panel. Insert a small screw driver (covered with masking tape) and push on the clip and lift slowly. Disconnect the two connectors.



Remove the tweeter cover.



## The trick to not breaking clips is to push the center in until it clicks through, then you can just pull the clip out.

Broken clips and their replacements:



Now you are ready to remove the panel. Lift up and slide it out. When the door is all unscrewed and you've lifted it out, un-clip the wire shown here, and then simply turn the door vertically, set it on a towel, and use a bungee-chord to keep it from falling. The door in this position will give complete and easy access to all the speakers.



Here's the door in a vertical position:



Inspect speakers 1, 2 and 3. The medium sized "mid" is often the culprit:



Here you can see the crack:



This is the speaker after being sealed:



Time to put everything back! Speaker, panel, screws, clips and finally the tweeter cover and the switch cover. Do NOT forget to re-connect the connectors. Slide in the panel and slowly tap it in place.

## Lastly install the clips:



Do not use the radio until the sealant is dry! Wait about 24 hours before jamming again!

Done!

