

IGNITION TIMING INSPECTION

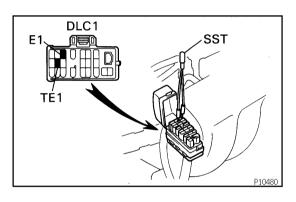
EM0F8-0

1. WARM UP ENGINE

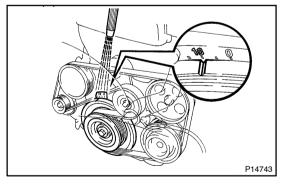
Allow the engine to warm up to normal operating temperature.

- 2. CONNECT LEXUS HAND-HELD TESTER OR OBDII SCAN TOOL
- (a) Connect the LEXUS hand-held tester or OBDII scan tool to the DLC3.
- (b) Please refer to the LEXUS hand-held tester or OBDII scan tool operator's manual for further details.
- 3. CONNECT TIMING LIGHT TO ENGINE
- 4. CHECK IDLE SPEED
- (a) Race the engine speed at 2,500 rpm for approx. 90 seconds.
- (b) Check the idle speed.

 Idle speed: 700 ± 50 rpm



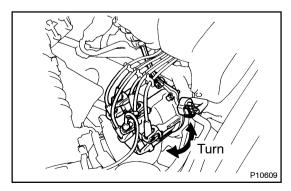
- 5. INSPECT AND ADJUST IGNITION TIMING
- (a) Using SST, connect terminals TE1 and E1 of the DLC1. SST 09843-18020



(b) Using a timing light, check the ignition timing.

Ignition timing: 10 ± 2° BTDC @ idle

(Transmission in neutral position)



1997 LEXUS SC400/SC300 (RM513U)

(c) Loosen the nut, and adjust by turning the distributor.

Ignition timing: 10 ± 2° BTDC @ idle

(Transmission in neutral position)

(d) Tighten the nut, and recheck the ignition timing.

Torque: 19 N·m (195 kgf·cm, 14 ft·lbf)

(e) Remove the SST from the DLC1. SST 09843-18020

6. FURTHER CHECK IGNITION TIMING Ignition timing: 7 – 19° BTDC @ idle (Transmission in neutral position)

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HINT:

The timing mark moves in a range between 7° and 19°.

- 7. DISCONNECT TIMING LIGHT FROM ENGINE
- 8. DISCONNECT LEXUS HAND-HELD TESTER OR OBDII SCAN TOOL

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