

Part Number: PT769-48100

NOTE: Part number of this accessory may not be the same as the part number shown.

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	2	Hardware Kit

General Applicability

All RX

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	4	#10 x 19 mm Screws
2	4	#10 Spring Clips

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		


Conflicts


Note:


Recommended Tools


Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Screwdriver	Phillips #2 ,#4 Allen
Drill	Standard/Right Angle
Drill Bit	6 mm (1/4")
Clean Cloth/Rag	
10mm Socket/Driver	
Special Chemicals	Notes
Cleaner	Approved Cleaner


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

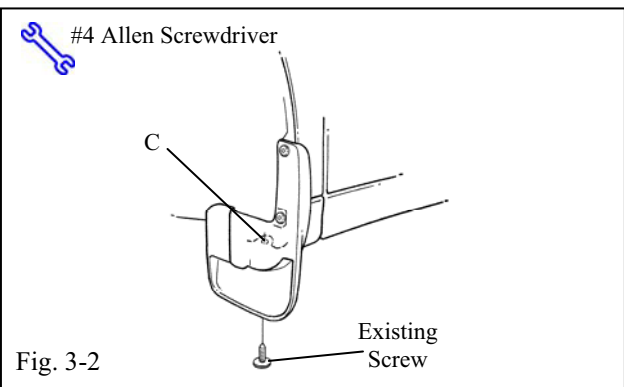
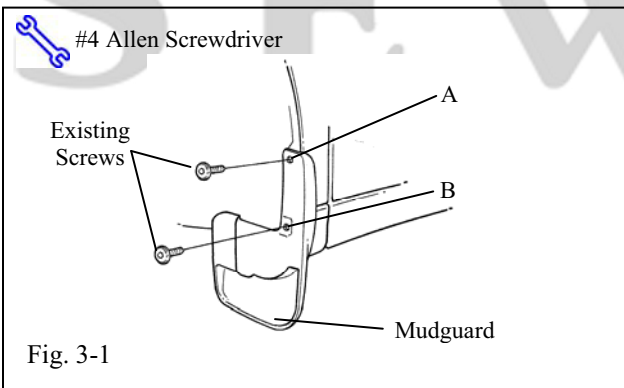
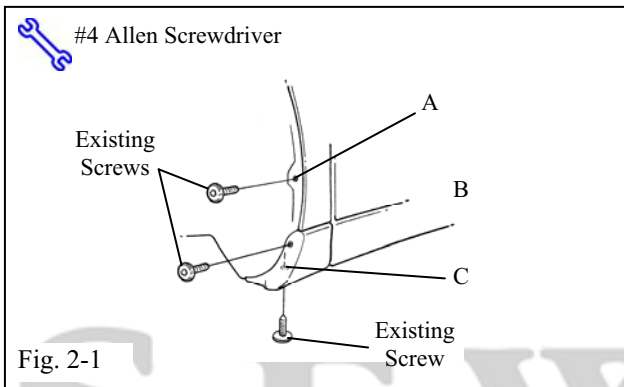
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.



1. Clean Front Mounting Area



- (a) Clean and degrease the front body panel where the mudguard is to be located with a clean, dry lint free cloth and approved cleaner.
- (b) When cleaning with the approved cleaner follow the manufacturer's directions. Do not allow cleaner to air dry.

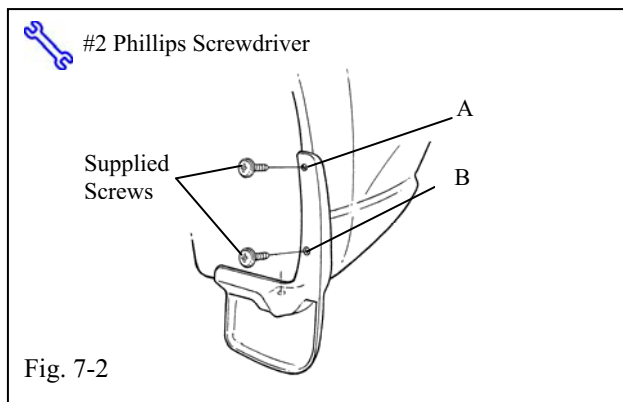
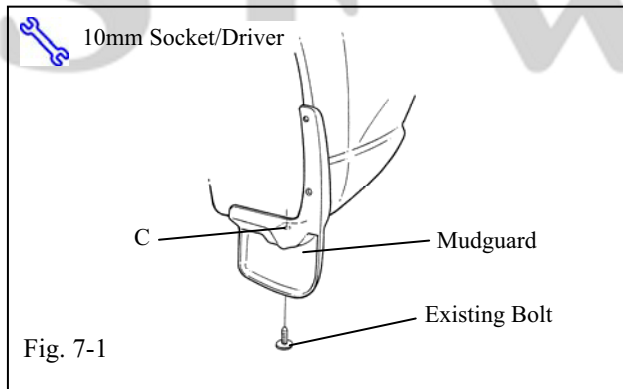
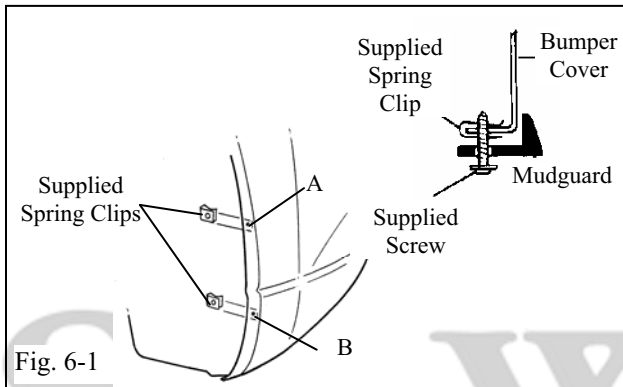
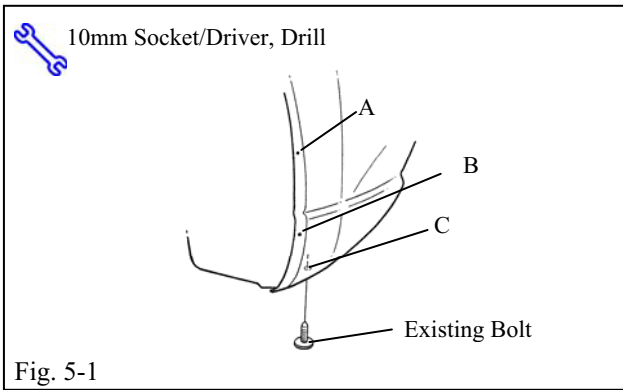
2. Removal of Existing Screws

- (a) Remove the existing screws at locations A, B and C. DO NOT DISCARD.
(Fig 2-1)


3. Installation of Front Mudguard




- (a) Mount the mudguard on the Driver side body panel and reinstall the existing screws at location A and B while holding the part up and into the body panel.
(Fig. 3-1)
- (b) Reinstall the existing lower screw at location C while holding the part up and into the body panel. (Fig. 3-2)
- (c) Repeat the procedure for the Passenger side.




4. Clean Rear Mounting Area

-  (a) Clean and degrease the rear body panel where the mudguard is to be located with a clean, dry lint free cloth and approved cleaner.
- (b) When cleaning with the approved cleaner follow the manufacturer's directions. Do not allow cleaner to air dry.



5. Mounting Hole Preparation

-  (a) Remove the existing bolt at location C on the Driver side, DO NOT DISCARD. Drill 2 holes at the dimple hole A and B. (Fig.5-1)

6. Installation of Spring Clips

-  (a) Install the supplied spring clips over the panel edge at the drilled hole location A and B with the turned up edge on the inside of the panel. (Fig. 6-1)

7. Installation of Mudguards

-  (a) Mount the mudguard and reinstall the existing bolt at location C. Tighten the bolt while holding the mudguard up and into body panel. (Fig. 7-1)
-  (b) While holding the mudguard up and into the body panel install the supplied screws at locations A and B. DO NOT OVERTIGHTEN. (Fig 7-2)
- (c) Repeat the procedure for the passenger side.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Gaps between mudguards and body side

Excessive gaps greater than 1.0 mm.

SEWELL