### Technical Service Information Bulletin

April 6, 2007

Title:

### **TONNEAU COVER LATCH RATTLE**

Models

'04 – '06 RX 330, '06 – '07 RX 400h, & '07 RX 350

1V001-07

#### Introduction

Some customers may experience a rattle noise from the rear of the vehicle when going over bumps. This problem is due to lack of insulation and excessive clearance between the tonneau cover locks and the back door trim spacers. Perform the following procedure to correct this condition.

## Applicable Vehicles

- 2004 2006 model year RX 330 vehicles.
- 2006 2007 model year RX 400h vehicles produced BEFORE the Production Change Effective VINs shown below.
- 2007 model year RX 350 vehicles produced BEFORE the Production Change Effective VINs shown below.

#### Production Change Information

MODEL	PLANT	PRODUCTION CHANGE EFFECTIVE VIN	
RX 350	TNAK	JTJGK31U#70006368	
	TMK	JTJHK31U#72021614	
	TNANAC	2T2GK31U#7C026274	
	TMMC	2T2HK31U#7C045715	
RX 400h	TAAL	JTJGW31U#72002165	
	TMK	JTJHW31U#72012631	

## Warranty Information

OP CODE	DESCRIPTION		OFP	T1	T2
NV5016	Change Back Door Trim Spacer LH & RH		67754–480##–##	91	43

#### **Applicable Warranty\*:**

This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

<sup>\*</sup> Warranty application is limited to correction of a problem based upon a customer's specific complaint.

# Parts Information

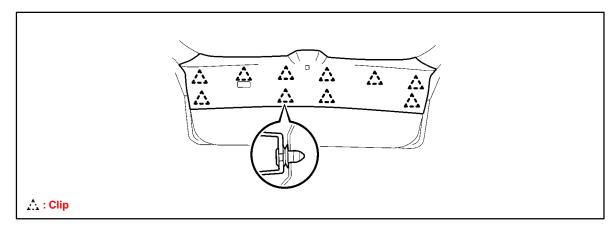
PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
67754–48010–##	67754–48050–##	Spacer, Back Door Trim RH	1
67754–48020–##	67754-48060-##	Spacer, Back Door Trim LH	1

Required Tools & Material

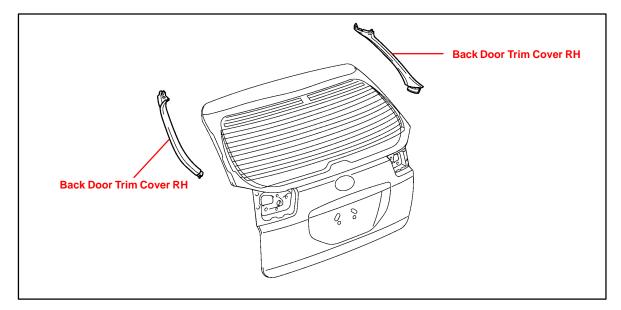
TOOLS & MATERIAL	QUANTITY
Hand Tools	As Needed

# Repair Procedure

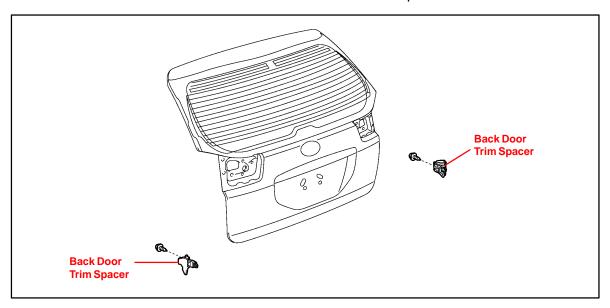
1. Remove the back door upper trim panel assembly by disengaging the 10 clips.



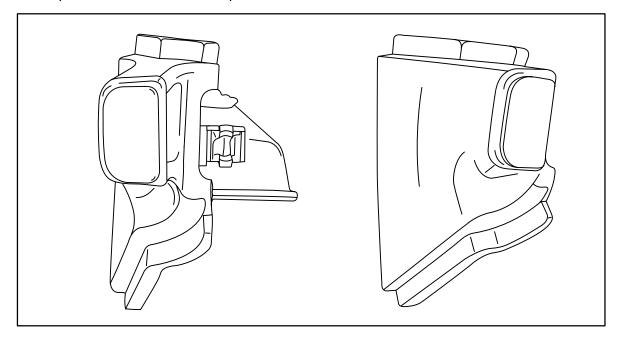
2. Remove the back door trim cover RH and LH.



Repair Procedure (Continued) 3. Remove the screw and then remove the back door trim spacer RH and LH.



4. Replace the back door trim spacer RH and LH with a NEW one.



- 5. Reinstall the back door trim cover and the back door upper trim panel assembly.
- 6. Confirm that the rattle noise is gone.