LEXUS

Procedure

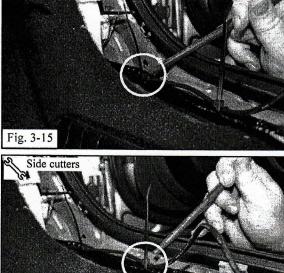
Side cutters

RC 350/RC-F

2015 -







wire ties (Fig. 3-15 and Fig. 3-16).

(p) Route the door sill wire harness along the OE floor wire harness and secure it with two

ILLUMINATED DOOR SILLS

(o) Route the door sill wire harness down along the OE wire harness and secure it with three

wire ties (Fig. 3-13 and Fig. 3-14).

Fig. 3-16

4. Perform an In-Process Functional Test.

(a) Temporarily reconnect the battery negative cable and install the DCC cut fuse if necessary.



NOTE: Make sure all doors and the trunk are closed before proceeding with the function test.

- (b) Confirm that the illuminated doorsills function properly.
 - (1) Door open Front door sills are illuminated (Fig. 4-1).
 - (2) Door closed (or the door switch is pressed) - Front door sill illumination dims out after 15 seconds.
- (c) Disconnect the battery negative cable and remove the DCC cut fuse if it was installed in Step 4(a).



5. Reassemble the Vehicle.

- (a) Reinstall the lower instrument panel covers. Make sure all hooks are snapped in and all screws are fastened.
- (b) Assemble the cowl panels. Make sure the clips are snapped in properly (Fig. 5-1).



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Fig. 5-2



(c) Install the door sills. Make sure the door sills are properly snapped down in place and that no lifting occurs or uneven gaps exist around the edges (Fig. 5-2).

CAUTION: Ensure the clips at the left and right sides are engaged fully.

CAUTION: Ensure no wire pinch points exist between the sill and the body.

6. Reconnect the Battery.

(a) Reconnect the battery negative cable.



- (b) Be careful not to touch the positive battery terminal with any tools.
 - (c) Clean up and remove any trash.

LEXUS RC 350/RC-F 2015 - ILLUMINATED DOOR SILLS Checklist - these points MUST be checked to ensure a quality installation.	
Check:	Look For:
Accessory Function Checks	2001.1011
Proper operation of the Illuminated Door Sills	Door open – Front door sills are illuminated.
	Door closed – Front door sills are not illuminated
Vehicle Function Checks	
☐ Dome light	Dome light operates properly
Foot well lighting	Foot well lighting operates properly
Door courtesy lights	Front door courtesy lights operate normally
Parking brake light	Apply the parking brake and confirm the brake dash light comes on
Tail lights, brake lights, reverse lights, rear turn signals, hazard lights, license plate light	All rear lights operate normally
High beam dash light	Turn on the headlights, activate the high beams and verify the high beam dash light comes on
Horn	Horn operates properly
Power door locks, power mirrors, power windows	Power door locks, mirrors, and windows function normally
12V/cigarette outlet	Outlet operates properly
Dimmer switch	Dimmer switch operates properly
Radio reception	Radio AM/FM reception operates normally
☐ HVAC	HVAC system operates properly
Steering wheel controls	Steering wheel controls operate properly
Trunk release	Trunk release operates normally
Smart key functions	Smart key functions operate normally
Vehicle Appearance Check	
After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)