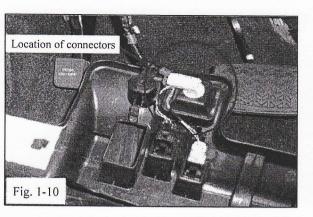
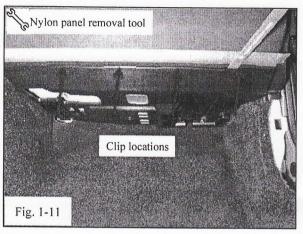
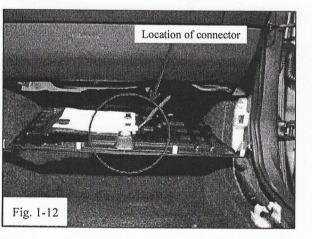
LEXUS RC 350/RC-F 2015 - ILLUMINATED DOOR SILLS Procedure







- (m)Pull down the driver side under dash trim panel to expose the foot light connector and disengage it (Fig. 1-10).
- (n) Place masking tape along the bottom edge of the passenger side knee panel.
- (o) Use a nylon removal tool to release the 4 clips on the under dash trim panel (Fig. 1-11).

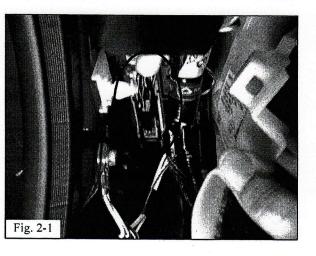
- (p) Lower the panel to expose the foot light connector. Disconnect it and remove the panel (Fig. 1-12).
- (q) Remove the masking tape and ensure no tape residue remains.

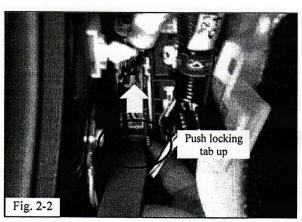
Issue: A 11/06/2014

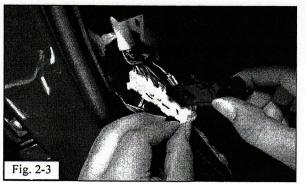
Page 6 of 18 pages

.

2015 -







2. Install the Driver Side Door Sill.

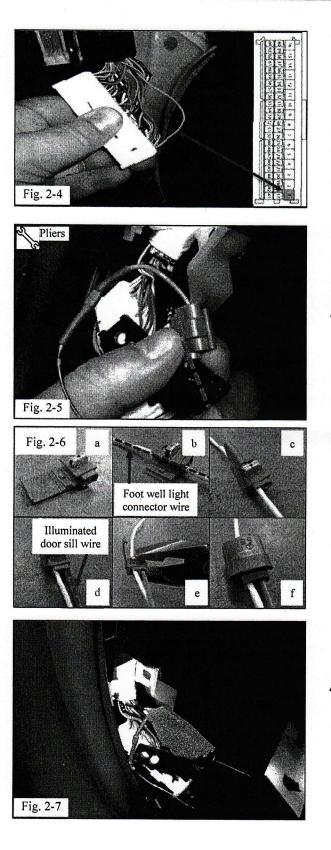
(a) Locate the 67 pin connector on the driver side kick panel connector block (Fig. 2-1).

(b) Push the locking tab up and pull the black lock mechanism out to remove the connector from the connector block (Fig. 2-2).

(c) Remove the black lock mechanism (Fig. 2-3).

Page 7 of 18 pages

Issue: A 11/06/2014



(d) Locate the violet wire (CTY[-], pin 1) (Fig. 2-4).

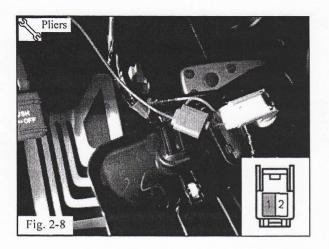
- (e) Connect the violet wire from the door sill to the violet wire on the vehicle connector with a Scotchlok (Fig. 2-5).
- **NOTE:** Refer to Fig. 2-6 for instructions on proper Scotchlok installation.
 - (f) Use pliers to push down the metal tab to splice the wires. Make sure both wires are spliced correctly (Fig. 2-6).
 - (g) Snap the plastic cover in place by hand.
 - (h) Apply foam tape over the wire tap.

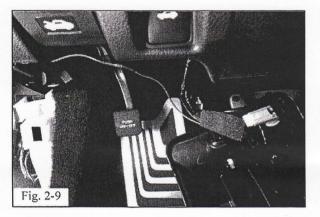
(i) Reattach the black lock mechanism and reconnect it to the connector block (Fig. 2-7).

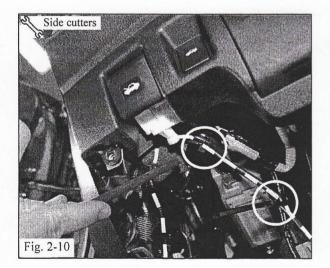
CAUTION: Make sure the connector lock engages securely.

Issue: A 11/06/2014

Page 8 of 18 pages







- (j) Locate the blue wire (B[+], pin 1) on the driver side foot lamp connector (Fig. 2-8).
- (k) Connect the blue wire from the door sill to the foot lamp with a Scotchlok (Fig. 2-8).

(l) Apply foam tape over the fuse holder and Scotchlock (Fig. 2-9).

(m)Apply two wire ties (Fig. 2-10).

CAUTION: Make sure the wire is routed above the hood latch cable. Do not attach the wire to the hood latch cable.

Issue: A 11/06/2014

Page 9 of 18 pages