

**Part Number: PT944-24150**

**Kit Contents**

Item #	Quantity Req'd.	Description
1	2	Inner LED Scuff
2	2	Outer Scuff
3	1	Hardware Bag

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1	15	20 cm Wire Ties
2	4	3M Scotchloks
3	6	Foam Tape

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Conflicts**

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**Recommended Tools**

Personal & Vehicle Protection	Notes
Safety Glasses	
Safety Gloves	Optional
Vehicle Protection	Blankets, Parts Boxes
Special Tools	Notes
Installation Tools	Notes
Phillips Screwdriver	
Nylon Panel Removal Tool	e.g. Panel Pry Tool #1
Side Cutters	
Pliers	
Needle Nose Pliers	
Ratchet & Socket	10mm
Torque Wrench	5.4 N-m (48 in-lbs)
Special Chemicals	Notes
Cleaner	VDC Approved Cleaner

**General Applicability**

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**Recommended Sequence of Application**

Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts (may be required for reassembly)**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Legend**

**STOP** **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

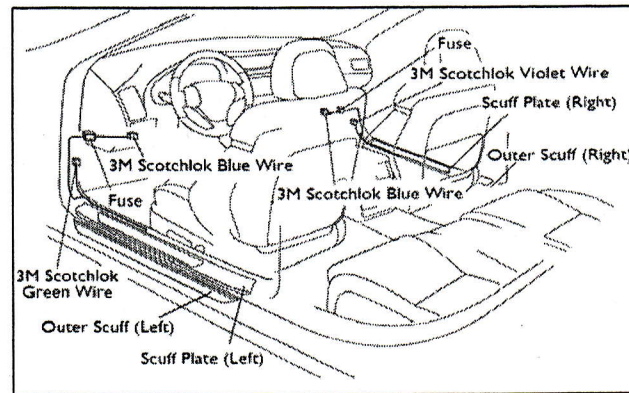
**+** **OPERATOR SAFETY:** Use caution to avoid risk of injury.

**⚠** **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

**🔧** **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

**||** **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

**S** **SAFETY TORQUE:** This mark indicates that torque is related to safety.



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.

### 1. Disassemble the Vehicle.



(a) Set the parking brake.

(b) Remove the negative battery cable (Fig. 1-1).

(1) Protect the fender before starting.



(2) Do not touch the positive terminal with any tool when removing the cable.

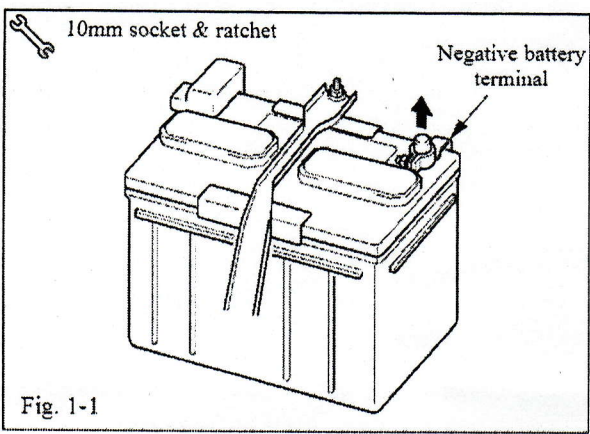


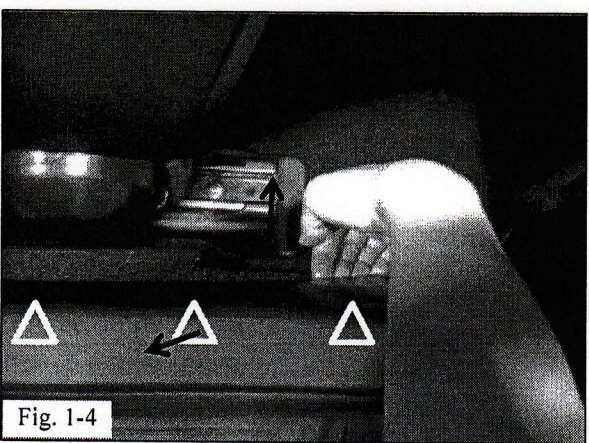
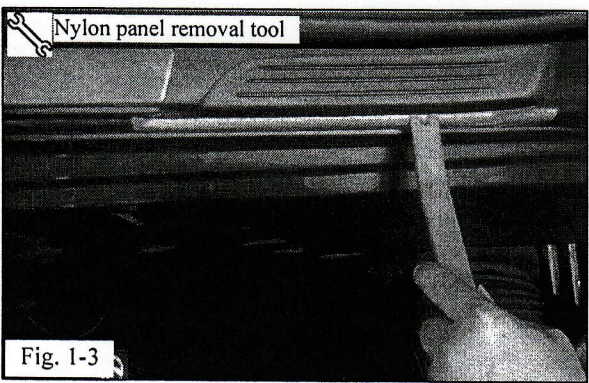
Fig. 1-1



Fig. 1-2

(c) Cover the seat with a blanket (Fig. 1-2).

(d) Place masking tape on the front doorsill.



- (e) Use a nylon panel removal tool to disengage the four (4) clips and carefully lift the doorsill trim piece (Fig. 1-3).
  - (f) Remove the masking tape and ensure no tape residue remains.
  - (g) Remove the front driver side inner door sill trim.
    - (1) Hold the weather strip at the clip locations (Fig. 1-4).
    - (2) Dislodge the four (4) clips (Fig. 1-4).
- ⚠ CAUTION:** Do not bend or break the bottom clips at either end of the sill trim.
- (h) Apply the parking brake to ease access to the kick panel.

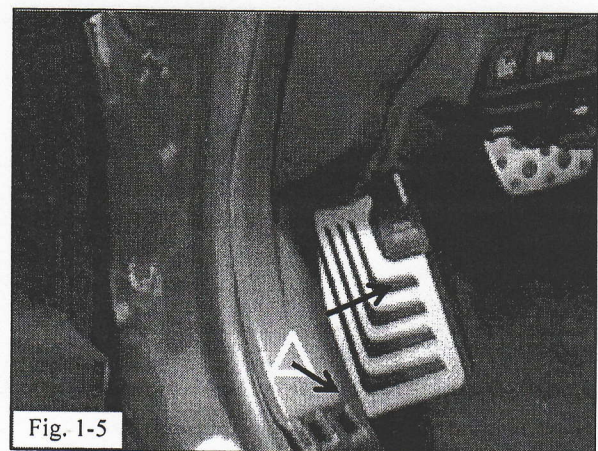


Fig. 1-5

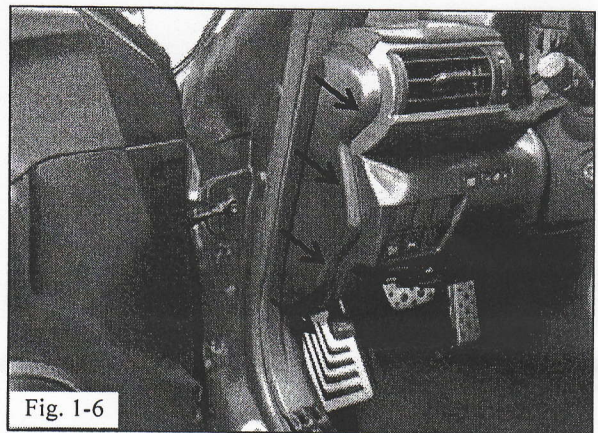
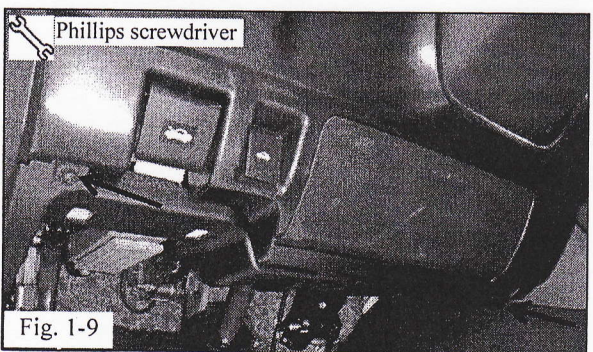
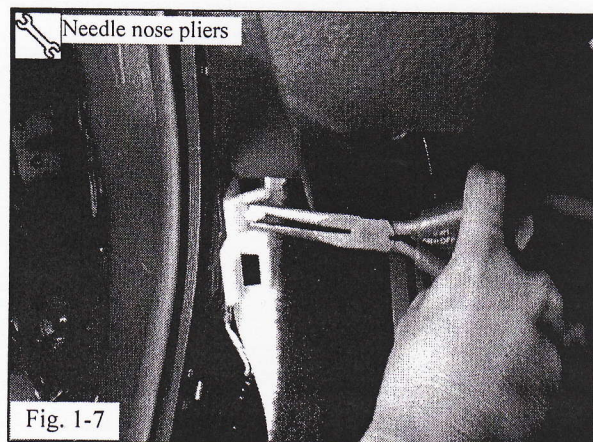


Fig. 1-6

- (i) Pull to disengage the four (4) clips while holding the weather strip at the clip locations to remove the kick panel trim piece from the vehicle (Fig. 1-5 and Fig. 1-6).

**⚠ NOTE:** Do not remove the weather strip. Hold the weather strip at the clip area while pulling back the kick panel.



- (j) Squeeze the clip together with needle nose pliers and pull the kick panel towards the interior of the vehicle to disengage the carpeted kick panel (Fig. 1-7 and Fig. 1-8).
- (k) Repeat Step 1(c) through Step 1(j) on the passenger side of the vehicle.

- (l) Remove the two screws and release the two clips from the driver side under dash trim panel (Fig. 1-9).