

Lower Seat Cushion Uncomfortable

Service

Category Vehicle Interior

Section Seat Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2007 – 2008	LS460, LS600H	Plant Code(s): 5 WMI(s): JTH
2009	LS460, LS600H	

Introduction

Some customers may complain that the rear portion of the driver or passenger seat cushion is uncomfortable or seems too firm. A revised seat cushion has been developed to improve this condition.

Production Change Information

This TSIB applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN	
LS460 / 460L		JTHBL46F#95084466	
	1UR FSE	JTHGL46F#95033398	
	TUR FSE	JTHCL46F#95000116	
		JTHDL46F#95000114	
LS600h	2UR FSE	JTHDU46F#95009698	

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD8048	Front Seat Cushion/Cover Replacement. (One Side)	1.1	71512 50170	00	57
Combo A	Opposite Side	1.1	71512-50170	99	57

APPLICABLE WARRANTY

- This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to correction of a problem based upon a customer's specific complaint.

L-SB-0071-09 June 9, 2009 Page 2 of 3

Lower Seat Cushion Uncomfortable

Parts Information

LH Front Seat

PREVIOUS PART NUMBER	TRIM CODE	CURRENT PART NUMBER	TRIM CODE	PART NAME	QTY
71512-50170 71512-50171	N/A	71512-50171	N/A	Pad, Front Seat Cushion LH	1
71072-50550 71072-50551	A4/A5 B2/C2	71072-50551	A4/A5 B2/C2	Cover, Front Seat Cushion LH	1
71072-50580 71072-50581	A4/A5 B2/C2	71072-50581	A4/A5 B2/C2	Cover, Front Seat Cushion LH	1
71072-50610 71072-50611	A2/A3 B1/C1	71072-50611	A2/A3 B1/C1	Cover, Front Seat Cushion LH	1
90468-16019	-	Same	-	Hog Ring	16

RH Front Seat

PREVIOUS PART NUMBER	TRIM CODE	CURRENT PART NUMBER	TRIM CODE	PART NAME	QTY
71001-50U50	A0/A1 B0/C0	Same	A0/A1 B0/C0	Cushion Assy, Front Seat RH	1
71001-50U60	A0/A1 B0/C0	Same	A0/A1 B0/C0	Cushion Assy, Front Seat RH	1
71001-50U70	A0/A1 B0/C0	Same	A0/A1 B0/C0	Cushion Assy, Front Seat RH	1

NOTE

Some 2007 MY vehicles will need a cushion cover along with the replacement pad. Please refer to the VIN information in the table below for which vehicles need to receive a cover and cushion.

Parts Information

MODEL	REPLACEMENT PART	PRODUCTION CHANGE EFFECTIVE VIN
LS 460 / 460L	Cushion & Cover	Before VIN:
	Cuomon a Coron	JTHBL46F375037249 JTHGL46F675015364
		After VIN:
	Cushion Only	JTHBL46F375037249 JTHGL46F675015364

(**()** L=XLS L-SB-0071-09 June 9, 2009 Page 3 of 3

Lower Seat Cushion Uncomfortable

Repair Procedure

1. Remove seat and replace lower cushion pad assembly.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2007 / 2008 / 2009 LS 460: Vehicle Interior – Seat – Front Seat Assembly – "Seat: Front Seat Assembly: Removal"
- 2007 / 2008 / 2009 LS 460: Vehicle Interior – Seat – Front Seat Assembly – "Seat: Front Seat Assembly: Disassembly"
- 2007 / 2008 / 2009 LS 460: Vehicle Interior – Seat – Front Seat Assembly – "Seat: Front Seat Assembly: Reassembly"
- 2008 / 2009 LS 600H: Vehicle Interior – Seat – Front Seat Assembly – "Seat: Front Seat Assembly: Disassembly"
- 2008 / 2009 LS 600H: Vehicle Interior – Seat – Front Seat Assembly – "Seat: Front Seat Assembly: Reassembly"
- 2. Initialize passenger front seat.

NOTE

When performing repair on Passenger Front Seat, be sure to initialize Occupant Classification ECU once repair is complete.

- 2007 / 2008 / 2009 LS 460: Vehicle Interior – Supplemental Restraint System – "Occupant Classification System: Initialization"
- 2008 / 2009 LS 600H: Vehicle Interior – Supplemental Restraint System – "Occupant Classification System: Initialization"