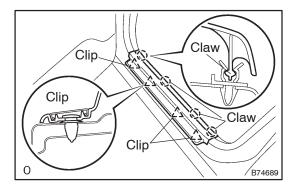
REPLACEMENT

HINT:

- The installation procedures are the removal procedures in reverse order.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).
- 1. REMOVE FRONT SEAT ASSY LH (See page 72-3)
- 2. REMOVE FRONT SEAT ASSY RH (See page 72–3)
- 3. REMOVE REAR SEAT CUSHION ASSY (FIXED TYPE REAR SEAT) (See page 72–13)
- 4. REMOVE REAR SEATBACK ASSY (FIXED TYPE REAR SEAT) (See page 72–13)
- 5. REMOVE REAR SEAT CUSHION ASSY LH (POWER ADJUSTER TYPE) (See page 72–19)
- 6. REMOVE REAR SEAT CUSHION ASSY RH (POWER ADJUSTER TYPE) (See page 72–19)
- 7. REMOVE REAR SEAT ASSY LH (POWER ADJUSTER TYPE) (See page 72–19)
- 8. REMOVE REAR SEATBACK ASSY (POWER ADJUSTER TYPE) (See page 72–19)



9. REMOVE FRONT DOOR SCUFF PLATE LH

(a) Using a screwdriver, disengage the 4 claws and 4 clips, and remove the scuff plate.

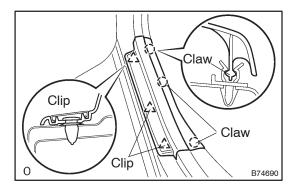
HINT:

Tape the screwdriver tip before use.

10. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

Use the same procedures described for the LH side.



11. REMOVE REAR DOOR SCUFF PLATE LH

(a) Using a screwdriver, disengage the 3 claws and 3 clips, and remove the scuff plate.

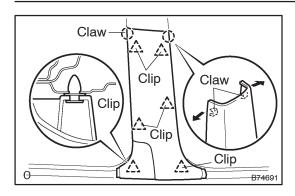
HINT:

Tape the screwdriver tip before use.

12. REMOVE REAR DOOR SCUFF PLATE RH

HINT:

- 13. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH
- 14. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH
- 15. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH
- 16. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH



17. REMOVE CENTER PILLAR GARNISH LOWER LH

(a) Using a screwdriver, disengage the 2 claws and 6 clips, and remove the garnish.

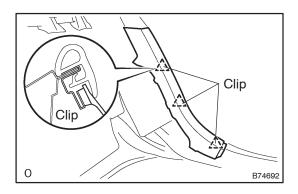
HINT:

Tape the screwdriver tip before use.

18. REMOVE CENTER PILLAR GARNISH LOWER RH

HINT:

Use the same procedures described for the LH side.



19. REMOVE REAR SEAT SIDE COVER LH

 (a) Using a screwdriver, disengage the 3 clips and remove the side cover.

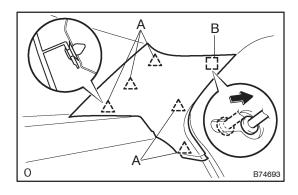
HINT:

Tape the screwdriver tip before use.

20. REMOVE REAR SEAT SIDE COVER RH

HINT:

Use the same procedures described for the LH side.



21. REMOVE ROOF SIDE GARNISH INNER LH

(a) Using a screwdriver, disengage the 5 clips labeled A and the clip labeled B. Then remove the garnish.

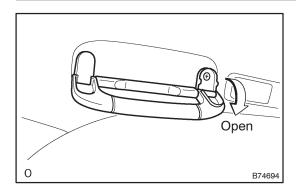
HINT:

Tape the screwdriver tip before use.

If the clips are damaged during removal, replace them.

22. REMOVE ROOF SIDE GARNISH INNER RH

HINT:



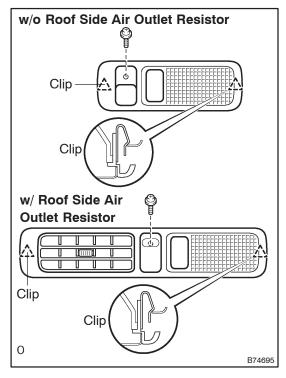
23. REMOVE ASSIST GRIP SUB-ASSY

(a) Using a screwdriver, open the screw cap.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 screws and assist grip.



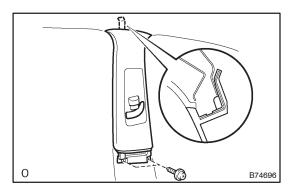
24. REMOVE REAR ROOM LAMP ASSY LH

- (a) Remove the screw.
- (b) Using a moulding remover, disengage the 2 clips and remove the room lamp.
- (c) Disconnect the room lamp connector.

25. REMOVE REAR ROOM LAMP ASSY RH

HINT:

Use the same procedures described for the LH side.



26. REMOVE CENTER PILLAR GARNISH UPPER LH

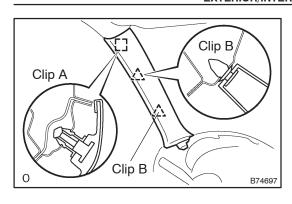
- (a) Remove the 2 screws.
- (b) Using a screwdriver, disengage the claw and remove the garnish.

HINT:

Tape the screwdriver tip before use.

27. REMOVE CENTER PILLAR GARNISH UPPER RH

HINT:



28. REMOVE FRONT PILLAR GARNISH LH

- (a) Push the upper portion of the front pillar garnish, then pull and release the clip labeled A.
- (b) Using a screwdriver, disengage the 2 clips labeled B and remove the garnish.

HINT:

Tape the screwdriver tip before use.

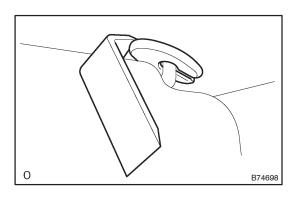
NOTICE:

When installing the front pillar garnish, use a new clip for the upper portion of front pillar garnish.

29. REMOVE FRONT PILLAR GARNISH RH

HINT:

Use the same procedures described for the LH side.



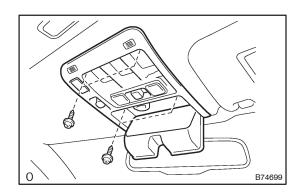
30. REMOVE LH VISOR ASSY

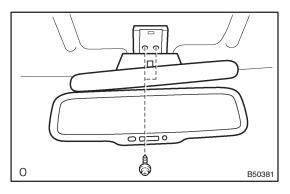
- (a) Using a moulding remover, pry out the visor cover.
- (b) Remove the 2 screws.
- (c) Disconnect the connector and remove the visor.

31. REMOVE RH VISOR ASSY

HINT:

Use the same procedures described for the LH side.





32. REMOVE MAP LAMP ASSY

- (a) w/ LEXUS link system:Open the control switch box.
- (b) w/o LEXUS link system:Open the upper console.
- (c) Using a screwdriver, pry out the lens.

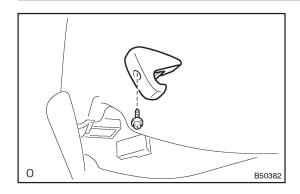
HINT:

Tape the screwdriver tip before use.

(d) Remove the 4 screws and map lamp, and then disconnect the connectors.

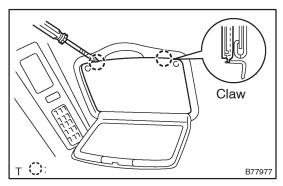
33. REMOVE INNER REAR VIEW MIRROR ASSY

- (a) Remove the 2 screws and mirror.
- (b) Disengage the connector from the body.
- (c) Disconnect the connector.



34. REMOVE VISOR HOLDER

(a) Remove the screw and visor holder.

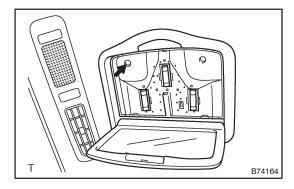


35. REMOVE VANITY LAMP ASSY LH

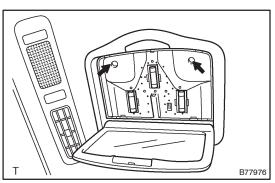
(a) Using a screwdriver, disengage the 2 claws and remove the lens.

HINT:

Tape the screwdriver tip before use.



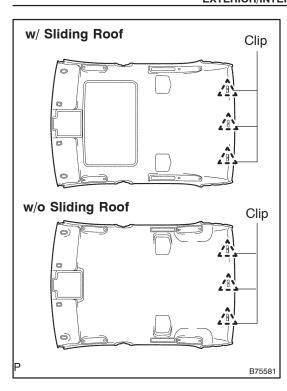
(b) Remove the screw and vanity lamp.



(c) w/ Sliding roof:Remove the 2 screws and vanity lamp.

36. REMOVE VANITY LAMP ASSY RH

HINT:



37. REMOVE ROOF HEADLINING ASSY

- (a) Disengage the 3 clips.
- (b) Disengage the fasteners.
- (c) w/ Sliding roof.

HINT:

- Slide the roof headlining rearward to release it from the front portion of the sliding roof housing.
- Slide the roof headlining forward to release it from the rear portion of the sliding roof housing.
- (d) Pull the roof headlining down to remove it.