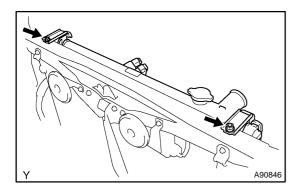
160SE-04

REPLACEMENT

- 1. DISCONNECT BATTERY NEGATIVE TERMINAL
- 2. REMOVE ENGINE UNDER COVER NO.1
- 3. REMOVE AIR CLEANER INLET NO.1
- 4. DRAIN ENGINE COOLANT (See page 16-8)
- 5. REMOVE V-BANK COVER
- 6. REMOVE INTAKE AIR CONNECTOR PIPE
- 7. DISCONNECT RADIATOR HOSE NO.1
- 8. DISCONNECT RADIATOR HOSE NO.2
- 9. DISCONNECT OIL COOLER INLET TUBE NO.1
- 10. DISCONNECT OIL COOLER OUTLET TUBE NO.1
- 11. REMOVE AIR CLEANER ASSY



12. REMOVE RADIATOR AND FAN ASSEMBLY

- (a) Disconnect the cooling fan ECU connector.
- (b) Remove the 2 nuts and 2 radiator upper supports.
- (c) Remove the radiator and fan assembly.
- (d) Remove the 2 radiator lower supports.

13. REMOVE FAN ASSY

- (a) Disconnect the radiator reservoir hose from the radiator.
- (b) Remove the 6 bolts and fan.
- 14. INSTALL FAN ASSY
- (a) Install the fan with the 6 bolts.
 - Torque: 5.0 N-m (51 kgf-cm, 44 in.-lbf)
- (b) Connect the radiator reservoir hose to the radiator.
- 15. INSTALL RADIATOR AND FAN ASSEMBLY
- (a) Install the 2 radiator lower supports to the radiator.
- (b) Attach the 2 radiator lower supports on the radiator to the body bracket.
- (c) Install the radiator and fan assembly with the 2 radiator upper supports and 2 nuts.
 - Torque: 13.5 N·m (138 kgf·cm, 10 ft·lbf)
- (d) Connect the cooling fan ECU connector.
- 16. INSTALL AIR CLEANER ASSY
- 17. INSTALL AIR CLEANER INLET NO.1
- 18. REFILL ENGINE COOLANT (See Page 16–8)
- 19. CHECK FOR ENGINE COOLANT LEAKS
- 20. INSTALL ENGINE UNDER COVER NO.1
- 21. CONNECT BATTERY NEGATIVE TERMINAL

NOTICE:

When disconnecting the negative (–) battery terminal, initialize the following systems after the terminal is reconnected (see page 01–20).

Author: Date: 4200