



PAINT  
PA95-001  
SEPTEMBER 01, 1995  
LS 400, GS 300, ES 300

## Technical Service Information

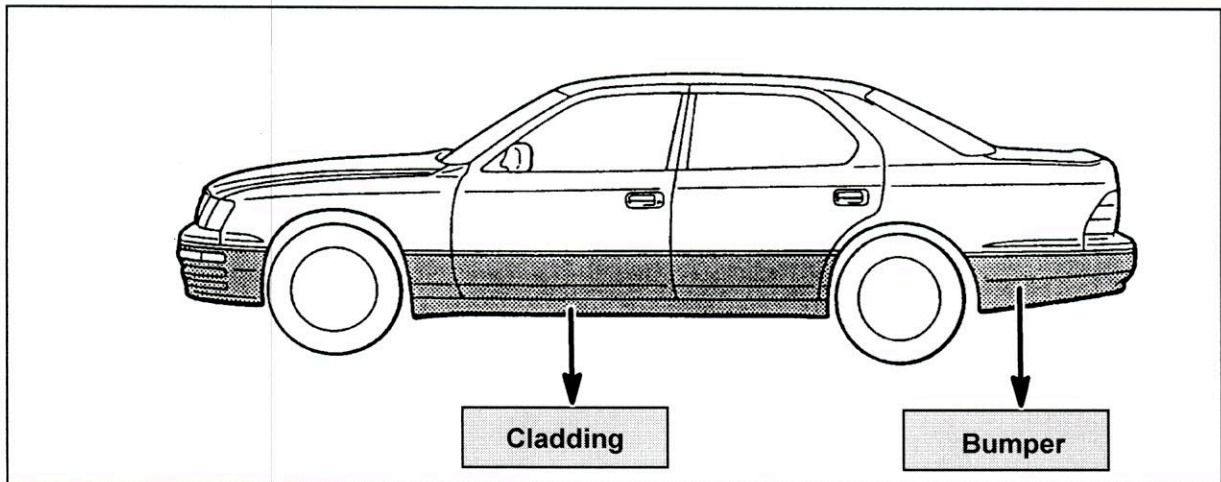
Title **PAINT COLORS ON CLADDING AND BUMPERS**

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The following information outlines the two-tone painting scheme used on 1995 Lexus models:

### **NEW TWO-TONE PAINTING METHOD:**

The cladding and the lower portion of the bumpers are painted with a different color than the body color to achieve a two-tone painting scheme.



### **COLORS:**

#### **LS 400 –**

| Body Color | Cladding Color | Two-Tone Name                               |
|------------|----------------|---|
| 051        | UCA29          | Diamond White Pearl/Warm Silver Metallic    |
| 199        | UCA75          | Alpine Silver Metallic/Gray Silver Metallic |
| 202        | UCA31          | Black Onyx/Dark Gray Metallic               |
| 4M9        | UCA77          | Cashmere Beige Metallic/Beige Metallic      |
| 4N1        | UCA78          | Crystal Quartz Metallic/Dark Taupe Metallic |
| 6N0        | UCA76          | Moonstone Pearl/Med Gray Metallic           |
| 6N9        | UCA31          | Ebony Teal Pearl/Dark Gray Metallic         |
| 8L1        | UCA32          | Star Sapphire Pearl/Dark Blue-Gray Metallic |
| 929        | UCA78          | Blackberry Pearl/Dark Taupe Metallic        |

**GS 300–**

| Body Color | Cladding Color | Two-Tone Name                    |
|------------|----------------|----------------------------------|
| 046        | 178            | Opal White Pearl/Silver Metallic |
| 051        | 199            | Alpine Silver Metallic           |
| 183        | 183            | Blue Slate Metallic              |
| 199        | 199            | Alpine Silver Metallic           |
| 202        | 202            | Black Onyx                       |
| 202        | 156            | Dark Gray Metallic               |
| 3J8        | 3J8            | Prussian Red Pearl               |
| 4M9        | 4M9            | Cashmere Beige Metallic          |
| 4M9        | UCA77          | Beige Metallic                   |
| 6M2        | 6M2            | Royal Jade Pearl                 |
| 8J5        | 8J5            | Midnight Indigo Pearl            |

**ES 300–**

| Body Color | Cladding Color | Two-Tone Name                                     |
|------------|----------------|---|
| 051        | UCA46          | Diamond White Pearl (Mica)/Light Gray Metallic    |
| 202*       | 138            | Black Onyx/Warm Dark Gray Metallic                |
| 3K4        | UCA60          | Sunfire Red Mica Metallic/Dark Red Metallic       |
| 3K7        | UCA47          | Shadow Rose Quartz/Dark Gray Purple Metallic      |
| 4M9        | UCA46          | Cashmere Beige Metallic/Light Gray–Beige Metallic |
| 6M1        | UCA45          | Dark Emerald Pearl (Mica)/Blue–Gray Metallic      |
| 8K0        | UCA45          | Night Shadow Pearl/Blue–Gray Metallic             |
| 928        | UCA47          | Amethyst–Mist Metallic/Dark Gray–Purple Metallic  |

\* USA/Canada Only.

**REPAIR PROCEDURE:**

Factory painted cladding sub-assemblies are available from Lexus parts supply. If original parts are to be refinished, observe the following precautions during the refinish/drying process:

1. To prevent cladding warpage, firmly hold the cladding in place and keep drying temperature below 50° C (122° F).
2. Since the cladding and bumpers are made of a flexible plastic urethane material, use a 2-part urethane refinish paint system with plasticizer for all bumper/cladding repairs.