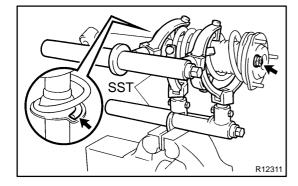


REASSEMBLY

1. INSTALL INSULATOR TO SUSPENSION SUPPORT HINT:

Match the bolt of the suspension support with the cut-out part of the insulator.



2. INSTALL COIL SPRING TO SHOCK ABSORBER

(a) Using SST, compress coil spring. SST 09727–30021

NOTICE:

Do not use an impact wrench. It will damage the SST. HINT:

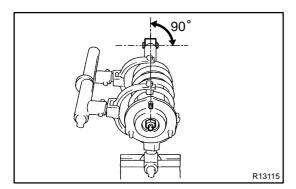
- Set 2 SST crosswise taking care not to interfere each other's arms.
- When compressing the coil spring, tighten the 2 SST alternately so that the spring is compressed uniformly.
- (b) Install the coil spring to the shock absorber.

HINT:

Fit the lower end of the coil spring into the gap of the spring seat of the shock absorber.

3. INSTALL SUSPENSION SUPPORT

- (a) Install the suspension support to the rod.
- (b) Temporarily tighten a new suspension support center nut.



(c) Turn the suspension support so that one of the bolts on the suspension support faces the same direction as shown in the illustration.

HINT:

Align the bolt so that a line drawn between the rod and the bolt would be parallel to the direction of the lower bushing.

4. REMOVE SST

HINT:

After removing the SST, check again the direction of the suspension support.

2000 LEXUS LS400 (RM717U)

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