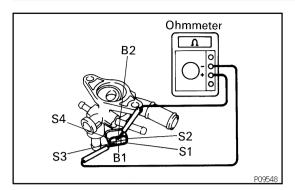
SF1BM-01



INSPECTION

1. INSPECT IAC VALVE RESISTANCE NOTICE:

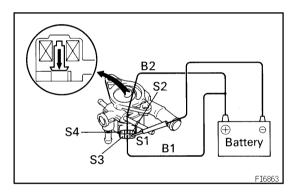
"Cold" and "Hot" in these sentences express the temperature of the coils themselves. "Cold" is from –10 $^{\circ}$ C (14 $^{\circ}$ F) to 50 $^{\circ}$ C (122 $^{\circ}$ F) and "Hot" is from 50 $^{\circ}$ C (122 $^{\circ}$ F) to 100 $^{\circ}$ C (212 $^{\circ}$ F).

Using an ohmmeter, measure the resistance between the terminals (B1 – S1 and S3, B2 – S2 and S4).

Resistance:

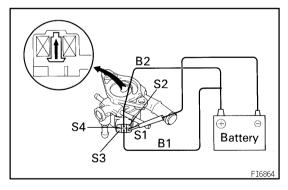
Cold	31 – 61 Ω
Hot	38 – 71 Ω

If resistance is not as specified, replace the IAC valve.



2. INSPECT IAC VALVE OPERATION

(a) Apply battery voltage to terminal B1 and B2, and while repeatedly grounding S1 – S2 – S3 – S4 – S1 in sequence, check that the valve moves toward the closed position.



(b) Apply battery voltage to terminal B1 and B2, and while repeatedly grounding S4 – S3 – S2 – S1 – S4 in sequence, check that the valve moves toward the open position.

If operation is not as specified, replace the IAC valve.