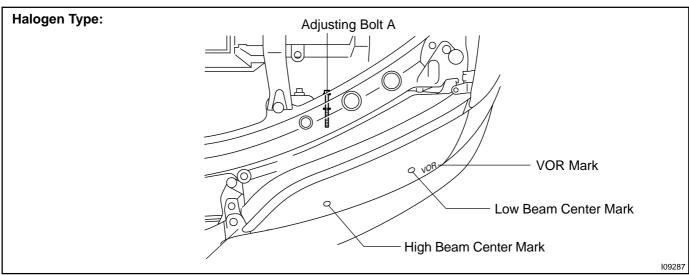
ADJUSTMENT



1. Halogen Type: ADJUST HEADLIGHT AIM ONLY

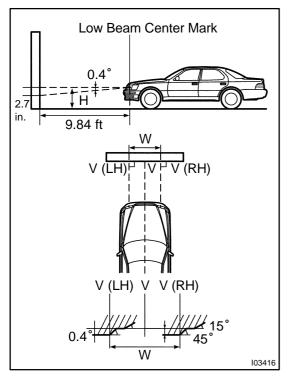
- (a) Put the vehicle in below conditions.
 - Make sure the body around the headlight is not deformed.
 - Park the vehicle on a level spot.
 - The driver gets into the driver's seat and puts the vehicle in a state ready for driving (with a full tank).
 - Bounce the vehicle several times.
- (b) Prepare the thick white colored paper.
- (c) Stand the paper perpendicularly and ensure the distance from it to the head lights is 9.84 ft.
- (d) Ensure that the center line of vehicle and the paper are at a 90 degree angle as shown in the illustration.
- (e) Draw a horizontal line on the paper where the head lights (low beam center mark) of the vehicle are to be.
- (f) Draw a vertical line on the paper where the center line of the vehicle is to be. (V line)
- (g) Turn the head lights ON.

Author :

(h) Check that the head lights light up the paper as shown in the illustration.

HINT:

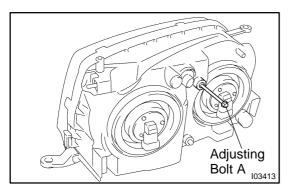
As shown in the illustration, adjust aiming of the LH and RH lights respectively.



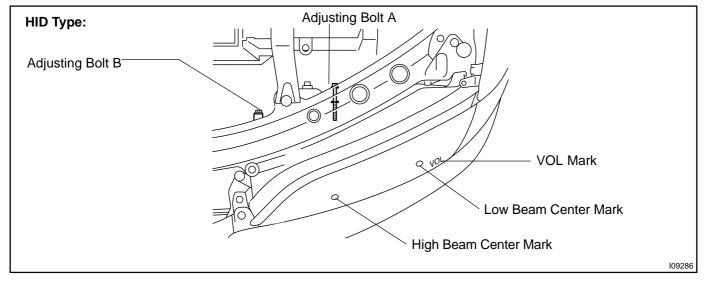
2000 LEXUS LS400 (RM717U)

Date :

BE11V-01

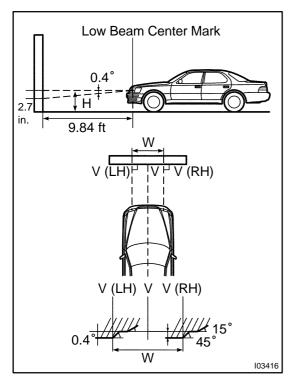


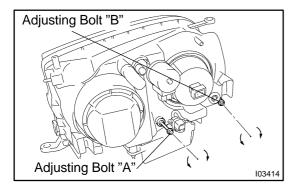
(i) When the paper is not lighted up properly, using the adjusting bolt A, adjust the lights in the vertical direction.



2. HID Type: ADJUST HEADLIGHT AIM ONLY

- (a) Put the vehicle in below conditions.
 - Make sure the body around the headlight is not deformed.
 - Park the vehicle on a level spot.
 - The driver gets into the driver's seat and puts the vehicle in a state ready for driving (with a full tank).
 - Bounce the vehicle several times.





- (b) Prepare the thick white colored paper.
- (c) Stand the paper perpendicularly and ensure the distance from it to the head lights is 9.84 ft.
- (d) Ensure that the center line of vehicle and the paper are at a 90 degree angle as shown in the illustration.
- (e) Engine running.
- (f) Draw a horizontal line on the paper where the head lights of the vehicle are to be.
- (g) Draw a vertical line on the paper where the center line of the vehicle is to be. (V line)
- (h) Turn the head lights ON.
- (i) Check that the head lights light up the paper as shown in the illustration.
- (j) When the paper is not lighted up properly, adjust the lights in the vertical or horizontal direction.

HINT:

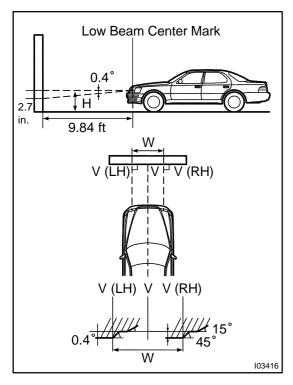
As shown in the illustration, adjust aiming of the LH and RH lights respectively.

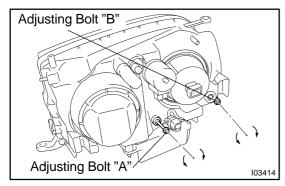
- (k) Adjust headlight in vertical alignment.
 - (1) Turn the verrical movement adjusting bolt "A" in eithewr direction. At this time, keep the turning direction and number of turns in mind.
 - (2) Turn the verrical movement adjusting bolt "A" the same numb er of turns and in the same directionat step (1).

3. REPLACE HEADLIGHT

(a) Replace the headlight.

- (b) Put the vehicle in below conditions.
 - Make sure the body around the headlight is not deformed.
 - Park the vehicle on a level spot.
 - The driver gets into the driver's seat and puts the vehicle in a state ready for driving (with a full tank).
 - Bounce the vehicle several times.





- (c) Prepare the thick white colored paper.
- (d) Stand the paper perpendicularly and ensure the distance from it to the head lights is 9.84 ft.
- (e) Ensure that the center line of vehicle and the paper are at a 90 degree angle as shown in the illustration.
- (f) Engine running.
- (g) Draw a horizontal line on the paper where the head lights of the vehicle are to be.
- (h) Draw a vertical line on the paper where the center line of the vehicle is to be. (V line)
- (i) Turn the head lights ON.
- (j) Check that the head lights light up the paper as shown in the illustration.
- (k) When the paper is not lighted up properly, adjust the lights in the vertical or horizontal direction.

HINT:

As shown in the illustration, adjust aiming of the LH and RH lights respectively.

- (I) Adjust headlight in vertical alignment.
 - (1) Turn the verrical movement adjusting bolt "A" in eithewr direction. At this time, keep the turning direction and number of turns in mind.
 - (2) Turn the verrical movement adjusting bolt "A" the same numb er of turns and in the same directionat step (1).