


# Interior Panels Sticky/Poor Appearance

**Service Category** Vehicle Interior

**Section** Interior Panels/Trim

**Market** USA

Lexus Supports  
ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2006 – 2008	IS250, IS350	

## Introduction

Some 2006 – 2008 model year IS 250/350 vehicles may exhibit sticky interior panels that have a shiny/degraded appearance. This condition may be present on the Instrument Panel Pad and/or the Door Panel Trim. Revised interior panels have been developed to address this condition.

## Production Change Information

This TSIB applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	DRIVETRAIN	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
IS 250	2WD	TMK	JTHBK262#82069062
	AWD		JTHCK262#82023616
			Tahara
IS 350	2WD	Tahara	JTHBE262#85019728
		TMK	JTHBE262#82015066

## Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Set*	<a href="#">00002-06000-01</a>	1

\* Essential SST.

### NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

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### Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
550351	R & R Instrument Panel Safety Pad	2.0	55400-53906-##	67	63
670301	Front Door Trim Panel Assembly (One Side)	0.3	676#0-53##0-##		
Combo A	Front Door Trim Panel Assembly (Other Side)	0.2			
670311	Rear Door Trim Panel Assembly (One Side)	0.3	676#0-53##0-##		
Combo A	Rear Door Trim Panel Assembly (Other Side)	0.1			

#### APPLICABLE WARRANTY

- This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
55400-53906-##	Same	Pad Sub-Assy, Instrument Panel Safety	1
676#0-53##0-##	Same	Door Trim Board	1

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### Repair Procedure

1. Confirm the customer specified interior components for sticky feel/poor appearance (see Figure 1).
  - If sticky components are identified, continue to step 2.
  - If not, this TSIB does NOT apply.

Figure 1.



2. Remove the affected interior panel.

Refer to the Technical Information System (TIS), applicable model year Repair Manual:

- [2006](#) / [2007](#) / [2008](#) IS 250/350:  
*Vehicle Interior – Interior Panels/Trim – “Instrument Panel: Instrument Panel Safety Pad: Removal”*
- [2006](#) / [2007](#) / [2008](#) IS 250/350:  
*Vehicle Exterior – Door/Hatch – “Engine Hood/Door: Front Door: Disassembly”*
- [2006](#) / [2007](#) / [2008](#) IS 250/350:  
*Vehicle Exterior – Door/Hatch – “Engine Hood/Door: Rear Door: Disassembly”*

3. Install the NEW interior components.

Refer to TIS, applicable model year Repair Manual:

- [2006](#) / [2007](#) / [2008](#) IS 250/350:  
*Vehicle Interior – Interior Panels/Trim – “Instrument Panel: Instrument Panel Safety Pad: Installation”*
- [2006](#) / [2007](#) / [2008](#) IS 250/350:  
*Vehicle Exterior – Door/Hatch – “Engine Hood/Door: Front Door: Reassembly”*
- [2006](#) / [2007](#) / [2008](#) IS 250/350:  
*Vehicle Exterior – Door/Hatch – “Engine Hood/Door: Rear Door: Reassembly”*