



**Technical Service
Information Bulletin**

August 29, 2006

Title:
INSTRUMENT PANEL RATTLE

Models:
'06 IS 250 & IS 350

REVISED
NV003-06
NVH

TSIB REVISION NOTICE:

- **October 6, 2006:** The Op Code in the Warranty Information table has been updated.
 - **September 25, 2006:** The Production Change Information table has been updated to include wildcards for the check digit in the VINs.
- Previous versions of this TSIB should be discarded.

Introduction Some customers may complain of rattle noises coming from the front of the instrument panel at the base of the windshield. The following procedure has been developed to improve this condition.

- Applicable Vehicles**
- **2006** model year **IS 250** and **IS 350** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

Production Change Information

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
IS 250	Tahara	2WD	JTHBK262#65020194
		AWD	JTHCK262#65006096
	TMK	2WD	JTHBK262#62016345
		AWD	JTHCK262#62007027
IS 350	Tahara	2WD	JTHBE262#65009043
	TMK		JTHBE262#62005173

Required Tools & Material

TOOLS & MATERIAL	PART NUMBER	QUANTITY
Noise Kit	08231-00801	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OPF	T1	T2
NV5014	R & R Instrument Panel Safety Pad Sub-assembly	2.0	55345-30050	91	43
Combo A	Insulate Instrument Panel Clips, HVAC Duct, & Defroster Nozzle	0.2			

Applicable Warranty*:

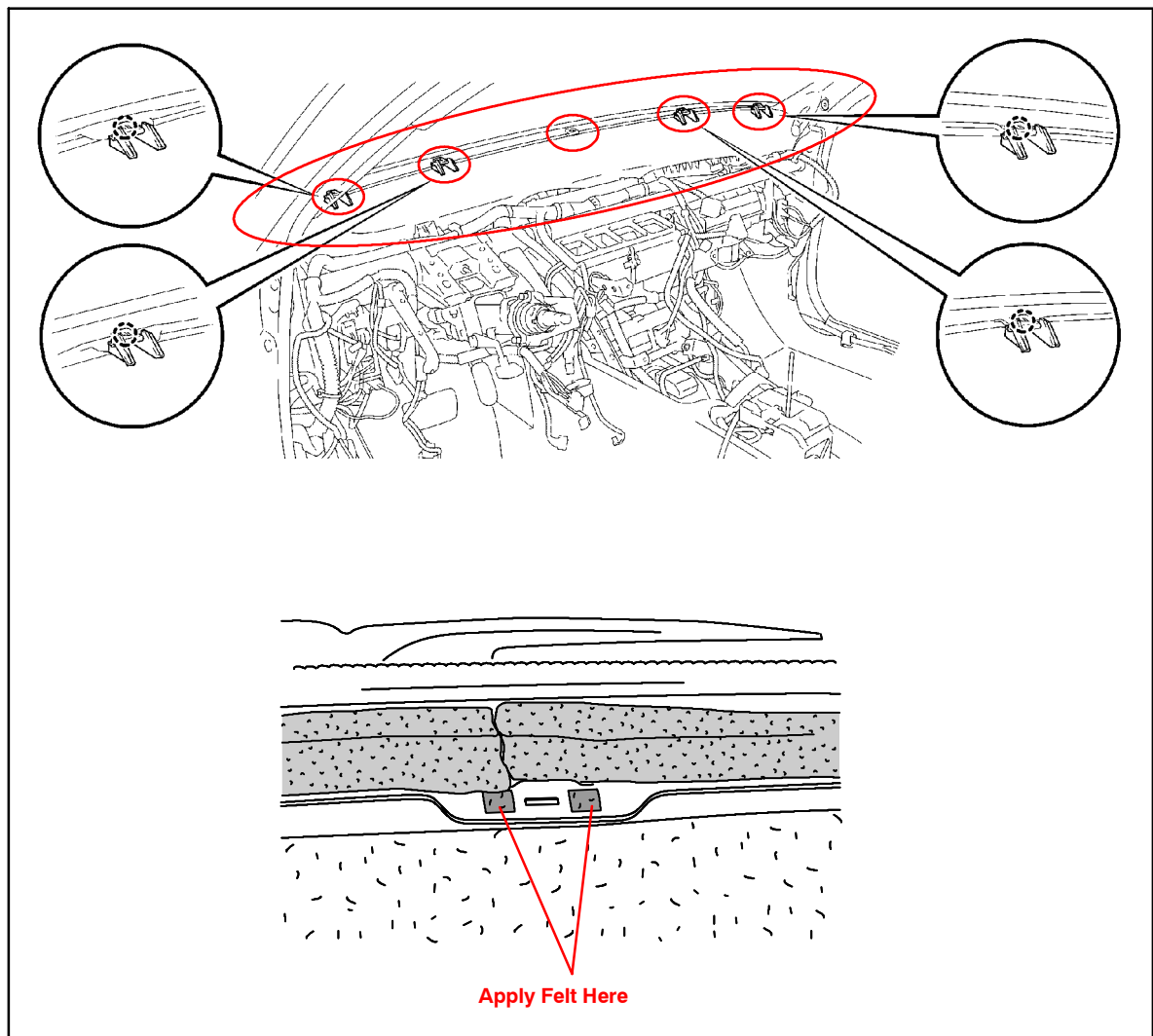
This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



**Repair
Procedure**

1. Remove the instrument panel sub-assembly.
Refer to the Technical Information System (TIS), 2006 model year IS 250 or IS 350 Repair Manual: *Instrument Panel: Instrument Panel Safety Pad: Removal, Disassembly.*
2. Remove the instrument panel sub-assembly to expose the instrument panel attachment clips.
3. Remove the instrument panel attachment clips and apply two (2) felt squares to each of the five (5) cowl side attachment points as shown in the following illustration.

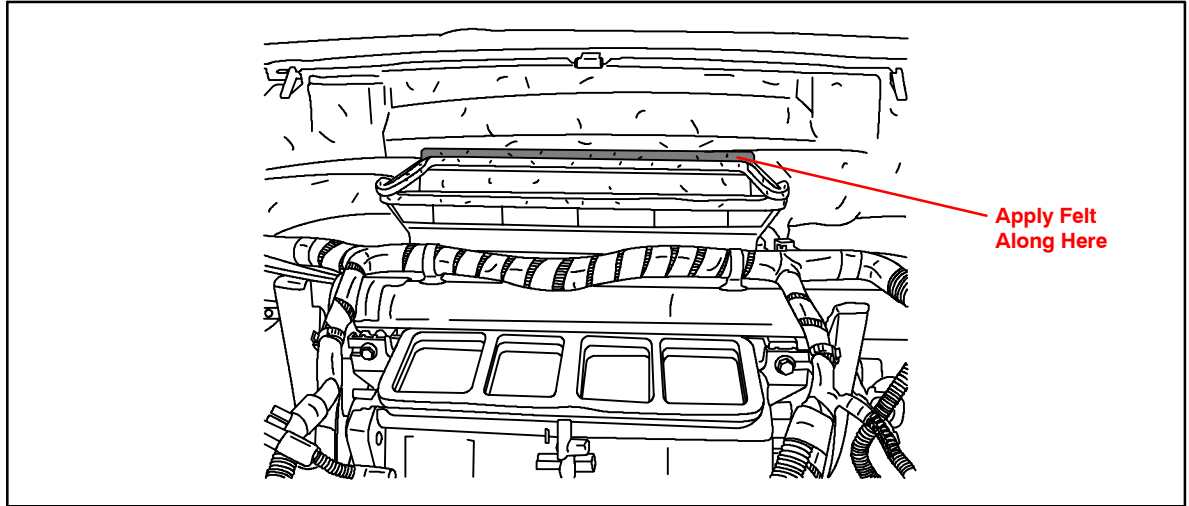
Felt Size:**Length: 10 mm (0.39 in.)****Width: 10 mm (0.39 in.)****Thickness: 0.5 mm (0.02 in.)**

Repair Procedure
(Continued)

4. Apply felt along the defroster nozzle lip as shown in the following illustration.

Felt Size:

- Length: 29 cm (11.42 in.)**
- Width: 14 mm (0.55 in.)**
- Thickness: 0.5 mm (0.02 in.)**



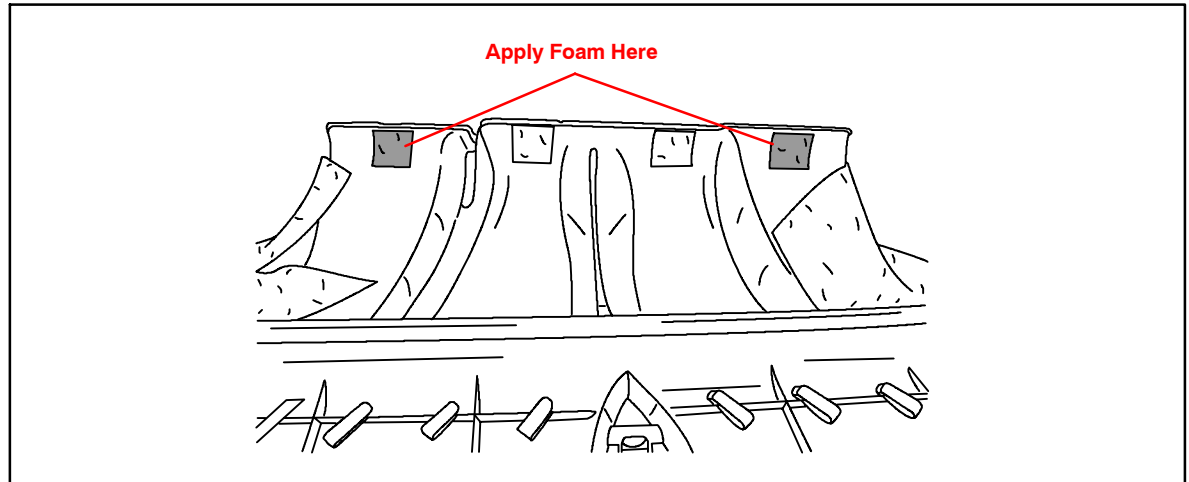
5. Apply foam to the instrument pad HVAC duct as shown in the following illustration.

NOTE:

Instrument panel pad is shown upside down.

Foam Size:

- Length: 30 mm (1.18 in.)**
- Width: 30 mm (1.18 in.)**
- Thickness: 5 mm (0.20 in.)**



6. Install the instrument panel pad in reverse order of disassembly.
7. Re-initialize any affected power systems.
Refer to TSIB No. PD009-06, "Power System Initialization During PDS."