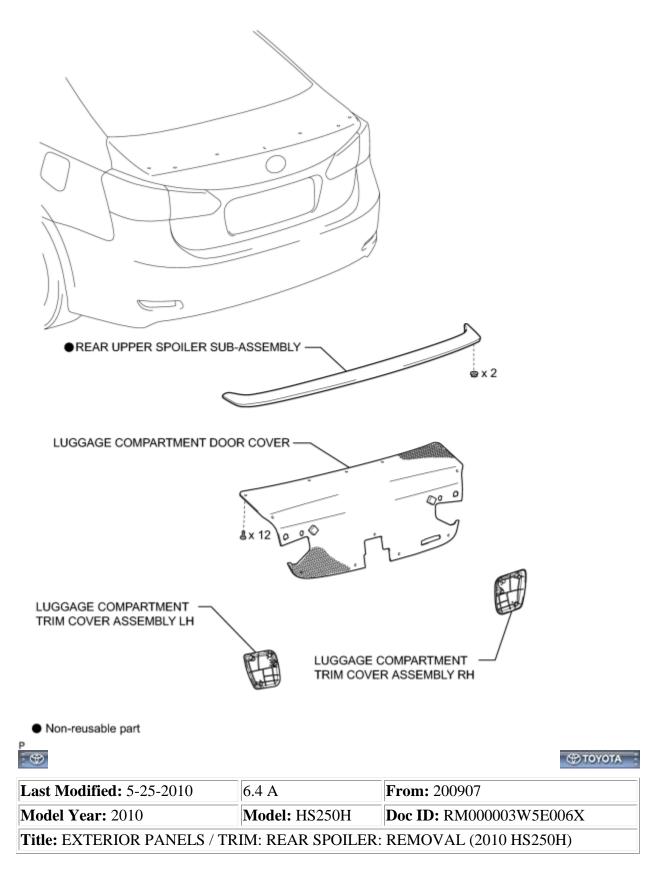
Last Modified: 5-25-2010	6.4 K	From: 200907		
Model Year: 2010	Model: HS250H	<b>Doc ID:</b> RM000003W5D006X		
Title: EXTERIOR PANELS / TRIM: REAR SPOILER: COMPONENTS (2010 HS250H)				

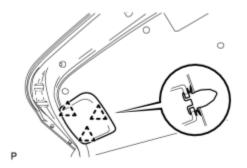
## **COMPONENTS**

# **ILLUSTRATION**



## REMOVAL

## 1. REMOVE LUGGAGE COMPARTMENT TRIM COVER ASSEMBLY LH



(a) Disengage the 3 clips and remove the luggage compartment trim cover assembly LH.

### 2. REMOVE LUGGAGE COMPARTMENT TRIM COVER ASSEMBLY RH

HINT:

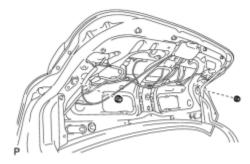
Use the same procedure as for the LH side.

### 3. REMOVE LUGGAGE COMPARTMENT DOOR COVER

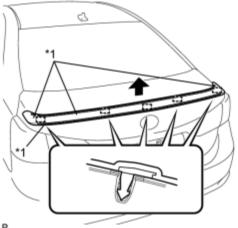


(a) Disengage the 12 clips and remove the luggage compartment door cover.

### 4. REMOVE REAR UPPER SPOILER SUB-ASSEMBLY



(a) Remove the 2 nuts.



(b) Disengage the 5 pins to remove the rear upper spoiler sub-assembly.

Text in Illustration	Double-sided Tape
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Last Modified: 5-25-2010	6.4 A	From: 200907		
Model Year: 2010	Model: HS250H	Doc ID: RM000003W5C006X		
Title: EXTERIOR PANELS / TRIM: REAR SPOILER: INSTALLATION (2010 HS250H)				

## **INSTALLATION**

## 1. INSTALL REAR UPPER SPOILER SUB-ASSEMBLY

HINT:

(P)

When installing a new rear upper spoiler sub-assembly, heat the vehicle body using a heat light.

#### Heating Temperature

Item	Temperature
Luggage Compartment Door	40 to 60°C (104 to 140°F)

### NOTICE:

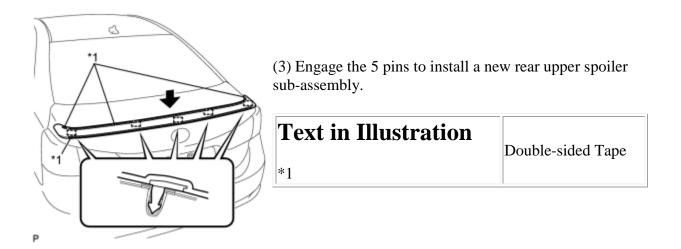
Do not heat the luggage compartment door excessively.

- (a) Clean the luggage compartment door surface.
- (1) Using a heat light, heat the luggage compartment door surface.
- (2) Remove the double-sided tape from the luggage compartment door.

- (3) Wipe off any tape adhesive residue with cleaner.
- (b) Install the rear upper spoiler sub-assembly.
- (1) Using a heat light, heat the vehicle body and rear upper spoiler sub-assembly.
- (2) Remove the release paper from the rear upper spoiler sub-assembly.

#### HINT:

After removing the release paper, keep the exposed adhesive free from foreign matter.



(4) Install the 2 nuts.

#### 2. INSTALL LUGGAGE COMPARTMENT DOOR COVER

(a) Install the luggage compartment door cover with the 12 clips.

#### 3. INSTALL LUGGAGE COMPARTMENT TRIM COVER ASSEMBLY LH

(a) Engage the 3 clips and install the luggage compartment trim cover assembly LH.

4. INSTALL LUGGAGE COMPARTMENT TRIM COVER ASSEMBLY RH

#### HINT:

Use the same procedure as for the LH side.



TOYOTA