2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

sensor calibration data is necessary.

b. Follow the chart to perform calibration.

Part Replaced	Necessary Operation
	Clearing zero point calibration data
	2. Yaw rate and acceleration sensor zero point calibration
Master Cylinder Solenoid (Skid Control ECU)	3. Steering angle sensor zero point calibration
	4. Downhill assist control calibration (w/ Downhill Assist Control)
	5. Crawl control calibration (w/ Crawl Control)
	Clearing zero point calibration data
Yaw Rate and Acceleration Sensor	2. Yaw rate and acceleration sensor zero point calibration
	3. Steering angle sensor zero point calibration
	Clearing zero point calibration data
Spiral Cable Sub-assembly (Steering Angle Sensor)	2. Yaw rate and acceleration sensor zero point calibration
	3. Steering angle sensor zero point calibration

2. PERFORM YAW RATE AND ACCELERATION SENSOR AND STEERING ANGLE SENSOR ZERO POINT CALIBRATION (When Using Techstream)

NOTE:

• While obtaining the zero points, keep the vehicle stationary and do not vibrate, tilt, move, or shake it (do not start the engine).

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

- Be sure to perform this procedure on a level surface (with an inclination of less than 1%).
- a. Clear the zero point calibration data.
 - 1. Turn the engine switch off.
 - 2. Check that the steering wheel is centered.
 - 3. Check that the shift lever is in P.
 - 4. Connect the Techstream to the DLC3.
 - 5. Turn the engine switch on (IG).
 - 6. Turn the Techstream on.
 - 7. Enter the following menus: Chassis / ABS/VSC/TRAC / Utility / Reset Memory.
 - 8. Select the skid control ECU to clear the zero point calibration data using the Techstream.
 - 9. Turn the engine switch off.
- b. Perform zero point calibration of the yaw rate and acceleration sensor.
 - 1. Turn the engine switch off.
 - 2. Check that the steering wheel is centered.
 - 3. Check that the shift lever is in P.

NOTE:

- DTCs C1210 (Zero Point Calibration of Yaw Rate Sensor Undone) and C1336 (Zero Point Calibration of Acceleration Sensor Undone) are stored if the shift lever is not in P.
- If a DTC is output that indicates zero point calibration is incomplete, repeat the procedure starting at the step for clearing the zero point calibration data and system information.
- 4. Connect the Techstream to the DLC3.
- 5. Turn the engine switch on (IG).
- 6. Turn the Techstream on.

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

- 7. Enter the following menus: Chassis / ABS/VSC/TRAC / Utility / Test Mode.
- 8. Keep the vehicle stationary on a level surface for 5 seconds or more.
- 9. Check that the slip indicator light comes on for several seconds and then blinks in the test mode pattern (0.125 seconds on and 0.125 seconds off).

HINT:

- If the slip indicator light does not blink, perform zero point calibration again.
- The zero point calibration is performed only once after the system enters test mode.
- Calibration cannot be performed again until the stored data is cleared.
- 10. Turn the engine switch off and disconnect the Techstream.
- c. Drive the vehicle straight ahead at 40 km/h (25 mph) or more for at least 10 seconds.
- 3. PERFORM YAW RATE AND ACCELERATION SENSOR AND STEERING ANGLE SENSOR ZERO POINT CALIBRATION (When Using SST Check Wire)

NOTE:

- While obtaining the zero points, keep the vehicle stationary and do not vibrate, tilt, move, or shake it (do not start the engine).
- Be sure to perform this procedure on a level surface (with an inclination of less than 1%).
- a. Clear the zero point calibration data.
 - 1. Turn the engine switch off.
 - 2. Check that the steering wheel is centered.
 - 3. Check that the shift lever is in P.
 - 4. Turn the engine switch on (IG).
 - 5. The ABS warning light and slip indicator light come on for 3 seconds to indicate that the initial check is completed.

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

6. Using SST, connect and disconnect terminals 12 (TS) and 4 (CG) of the DLC3 4 times or more within 8 seconds.

• SST: 09843-18040

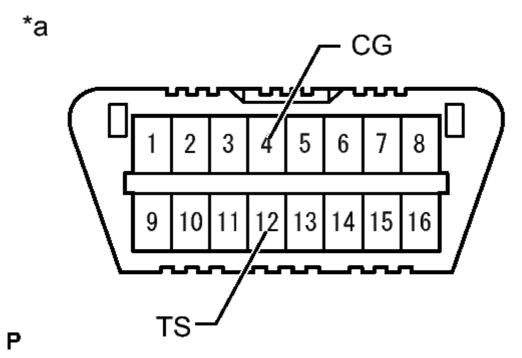


Fig. 6: DLC3 Connector Terminal Identification Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*a Front view of DLC3	

- 7. Check that the slip indicator light comes on.
- b. Perform zero point calibration of the yaw rate and acceleration sensor.
 - 1. Turn the engine switch off.
 - 2. Check that the steering wheel is centered.
 - 3. Check that the shift lever is in P.

NOTE:

- DTCs 36 (Zero Point Calibration of Yaw Rate Sensor Undone) and 39 (Zero Point Calibration of Acceleration Sensor Undone) are stored if the shift lever is not in P.
- If a DTC is output that indicates zero

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

point calibration is incomplete, repeat the procedure starting at the step for clearing the zero point calibration data and system information.

- 4. Using SST, connect terminals 12 (TS) and 4 (CG) of the DLC3.
 - SST: 09843-18040

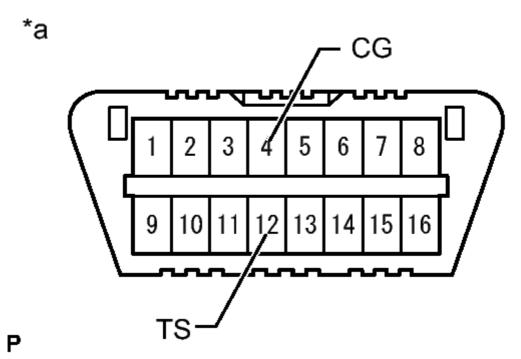


Fig. 7: DLC3 Connector Terminal Identification Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*a Front view of DLC3	
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- 5. Turn the engine switch on (IG).
- 6. Keep the vehicle stationary on a level surface for 5 seconds or more.
- 7. Check that the slip indicator light comes on for several seconds and then blinks in the test mode pattern (0.125 seconds on and 0.125 seconds off).

HINT:

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

- If the slip indicator light does not blink, perform zero point calibration again.
- The zero point calibration is performed only once after the system enters test mode.
- Calibration cannot be performed again until the stored data is cleared.
- 8. Turn the engine switch off and disconnect SST from the DLC3.
- c. Drive the vehicle straight ahead at 40 km/h (25 mph) or more for at least 10 seconds.

4. PERFORM DOWNHILL ASSIST CONTROL CALIBRATION (w/ Downhill Assist Control)

- a. Enter test mode (when using the Techstream).
 - 1. Turn the engine switch off.
 - 2. Connect the Techstream to the DLC3.
 - 3. Turn the engine switch on (IG).
 - 4. Turn the Techstream on.
 - 5. Enter the following menus: Chassis / ABS/VSC/TRAC / Utility / Test Mode.
- b. Enter test mode (when using SST check wire).
 - 1. Turn the engine switch off.
 - 2. Using SST, connect terminals 12 (TS) and 4 (CG) of the DLC3.
 - SST: 09843-18040

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

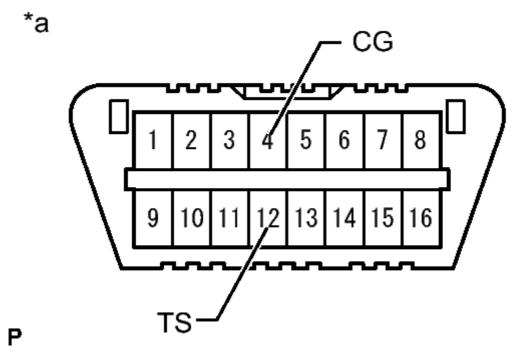


Fig. 8: DLC3 Connector Terminal Identification Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*a	Front view of DLC3	
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- c. Turn the downhill assist control switch off.
- d. Push the downhill assist control switch and check that the downhill assist control indicator light is blinking.
- e. Turn the downhill assist control switch off.
- f. Turn the engine switch off.
- g. Check if DTC C120A is output.

HINT:

If DTC C120A is not output, calibration was performed successfully.

5. PERFORM CRAWL CONTROL CALIBRATION (w/ Crawl Control)

- a. Enter test mode (when using the Techstream).
 - 1. Turn the engine switch off.
 - 2. Connect the Techstream to the DLC3.
 - 3. Turn the engine switch on (IG).

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

- 4. Turn the Techstream on.
- 5. Enter the following menus: Chassis / ABS/VSC/TRAC / Utility / Test Mode.
- b. Enter test mode (when using SST check wire).
 - 1. Turn the engine switch off.
 - 2. Using SST, connect terminals 12 (TS) and 4 (CG) of the DLC3.
 - SST: 09843-18040

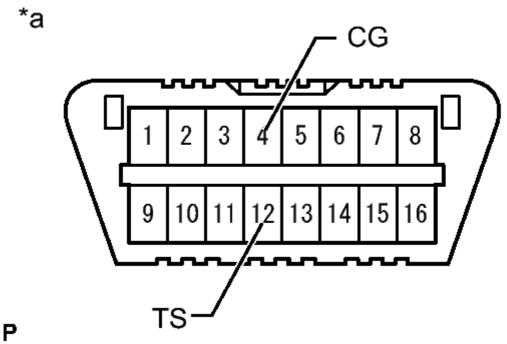
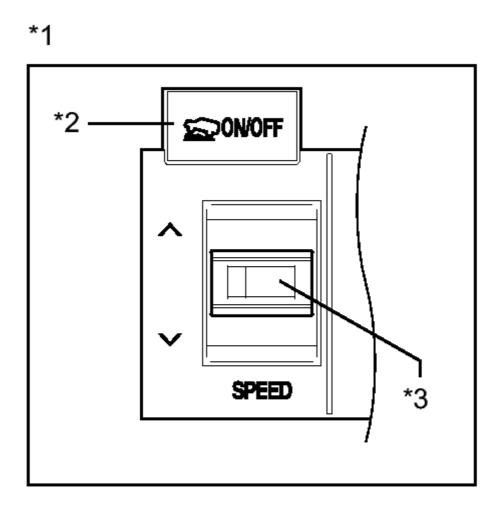


Fig. 9: DLC3 Connector Terminal Identification
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*a	Front view of DLC3

c. Push the ON/OFF switch and check that the crawl indicator light is on while the switch is being pushed.



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Fig. 10: Identifying Crawl Control Switch, ON/OFF Switch & Speed Selector Switch
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

_		
	*1	Crawl Control Switch (Combination Switch)
	*2	ON/OFF Switch
	*3	Speed Selector Switch

- d. Turn the ON/OFF switch off.
- e. Set the target vehicle speed to L (low) with the speed selector switch.
- f. Set the target vehicle speed to medium-low with the speed selector switch.
- g. Set the target vehicle speed to M (medium) with the speed selector

2014 BRAKES Vehicle Stability Control System (Diagnostics - Introduction) - GX460

switch.

- h. Set the target vehicle speed to medium-high with the speed selector switch.
- i. Set the target vehicle speed to H (high) with the speed selector switch.
- j. Set the target vehicle speed to L (low) with the speed selector switch.

HINT:

The speed selector status is displayed on the multi-information display.

- k. Turn the engine switch off.
- 1. Check if DTC C120A is output.

HINT:

If DTC C120A is not output, calibration was performed successfully.

6. PROCEDURES NECESSARY WHEN CABLE IS DISCONNECTED/RECONNECTED TO BATTERY TERMINAL

NOTE: The steering angle display on the combination meter does not appear if any of the following is performed:

1) The cable is disconnected and reconnected to the negative (-) battery terminal, 2) the steering angle sensor connector is disconnected, or 3) a fuse related to the steering angle sensor is removed.

- a. Drive the vehicle straight ahead at 40 km/h (25 mph) or more for at least 10 seconds.
- b. Confirm the steering angle display function.
 - 1. Turn the steering wheel to the left and right and confirm that the steering angle display function is normal.

TEST MODE PROCEDURE [08/2013 -]

TEST MODE PROCEDURE [08/2013 -]

NOTE:

 After replacing the master cylinder solenoid and/or yaw rate and acceleration sensor, perform