

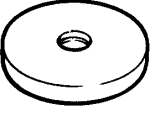
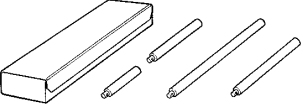



PREPARATION - TRANSFER

	(09951-00320) Replacer 32	TRANSFER ASSY
	(09951-00570) Replacer 57	TRANSFER ASSY
	(09951-00590) Replacer 59	TRANSFER ASSY
	09950-70010 Handle Set	TRANSFER ASSY
	(09951-07100) Handle 100	TRANSFER ASSY

Equipment

Dial indicator	
Dial indicator with magnetic base	
Micrometer	
Torque wrench	
Plastic hammer	
Vernier calipers	

Lubricant

Transfer oil	1.4 liters (1.5 US qts, 1.2 Imp. qts)	API GL-5 SAE 75W-90
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SSM (Special Service Materials)

08826-00090	"Seal Packing 1281," THREE BOND 1281 or equivalent (FIPG)	TRANSFER ASSY
08833-00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	TRANSFER ASSY