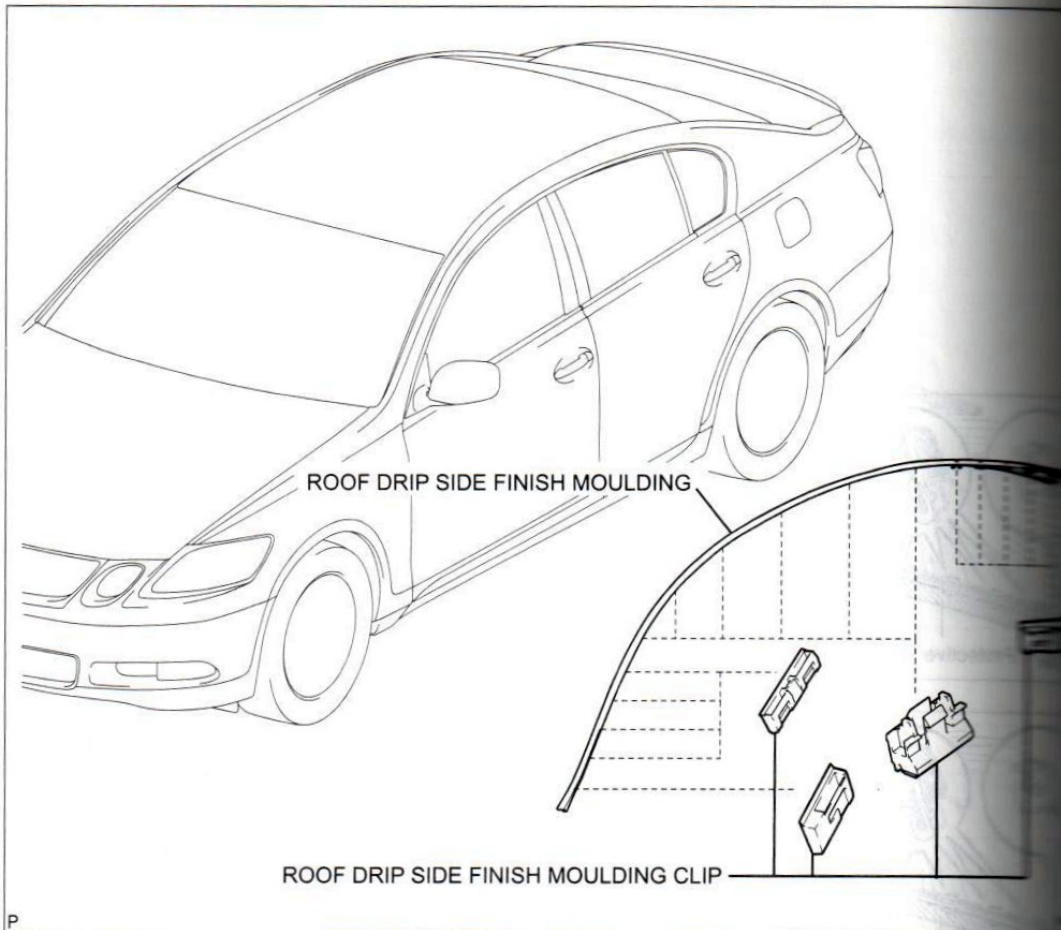


## ROOF DRIP SIDE FINISH MOULDING

### COMPONENTS



ET

### REMOVAL

#### HINT:

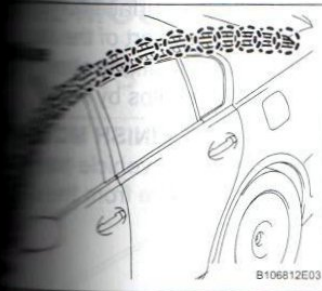
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the clip, heat the vehicle body and clip using a heat light.

#### Heating temperature

Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Clip	20 to 30°C (68 to 86°F)

#### NOTICE:

Do not heat the vehicle body and clip excessively.



### 1. REMOVE ROOF DRIP SIDE FINISH MOULDING

- (a) Put protective tape around the moulding.
- (b) Using a moulding remover, detach the 16 clips and remove the moulding.

#### NOTICE:

- Do not remove the clips from the vehicle body.
- If the clips are damaged or removed accidentally, replace them.

## INSTALLATION

#### HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When installing the clip, heat the vehicle body and clip using a heat light.

#### Heating temperature

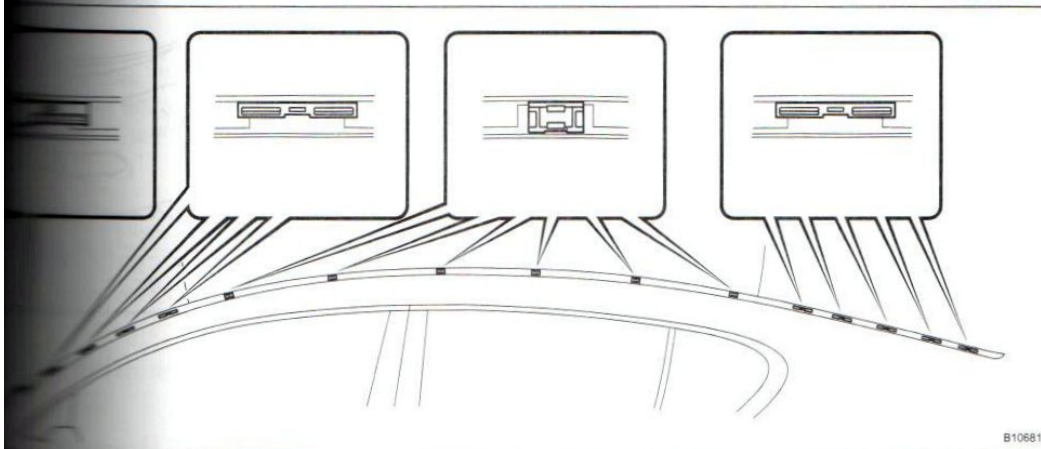
Item	Temperature
Vehicle Body	40 to 60°C (104 to 140°F)
Clip	20 to 30°C (68 to 86°F)

#### NOTICE:

Do not heat the vehicle body and clip excessively.

### 1. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP

**ET**



#### HINT:

Use the procedures below to replace damaged or accidentally removed clips. If this step is not necessary, go to the next step.

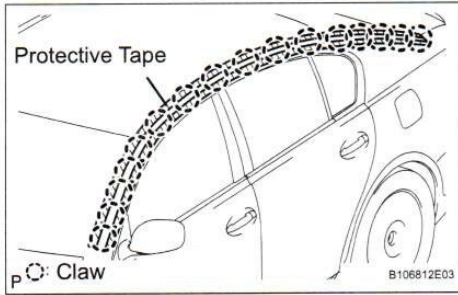
#### NOTICE:

**After press-fitting the clips, wait 30 minutes or more before installing the moulding.**

#### HINT:

Time needed for complete hardening: 24 hours

- (a) Remove the tape that remains on the moulding installation area of the vehicle body, and then clean the surface with white gasoline.



- (b) Heat the clip installation surfaces of the body and the installation part of the clip.
- (c) Install new clips in the positions shown in the illustration. Press-fit the clips by hand.

**2. INSTALL ROOF DRIP SIDE FINISH MOULDING**

- (a) Install the moulding to the vehicle body.
- (b) Remove the protective tape from the side finish moulding.

**ET**

