

Your Vehicle: 2007 Lexus ES 350 V6-3.5L (2GR-FE)



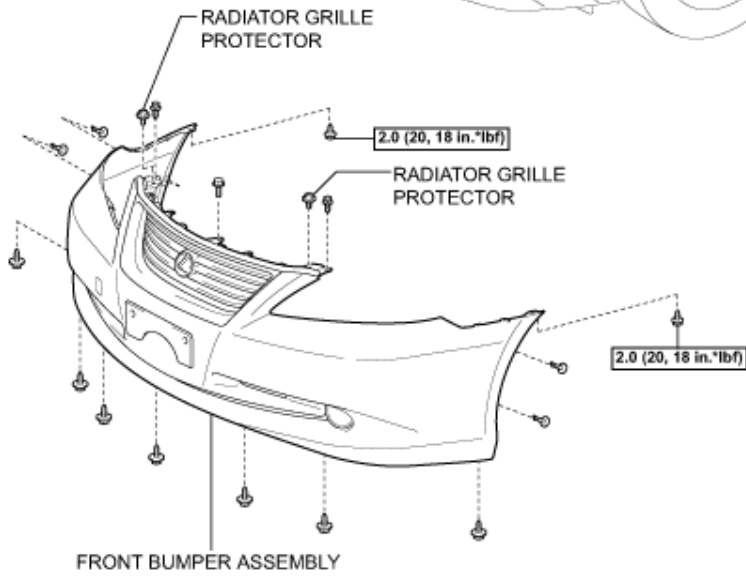
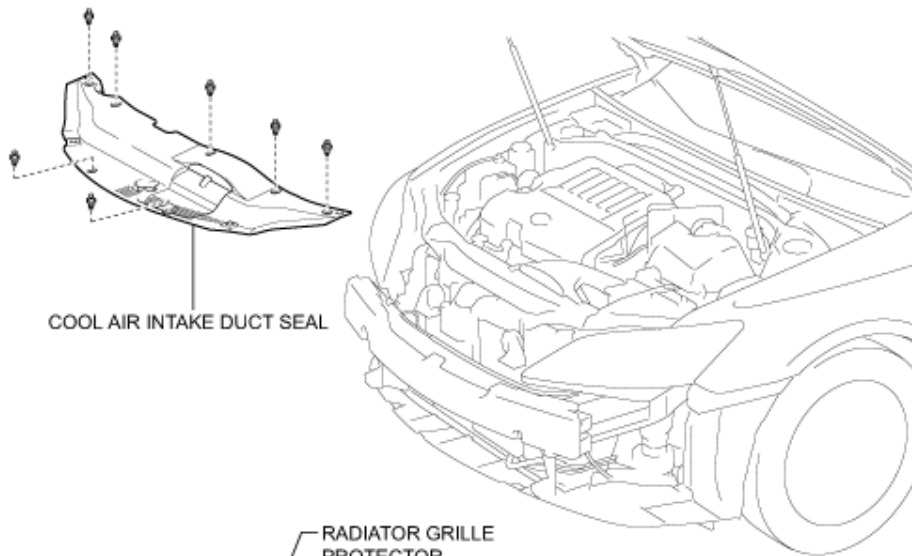
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Removal and Replacement

FRONT BUMPER



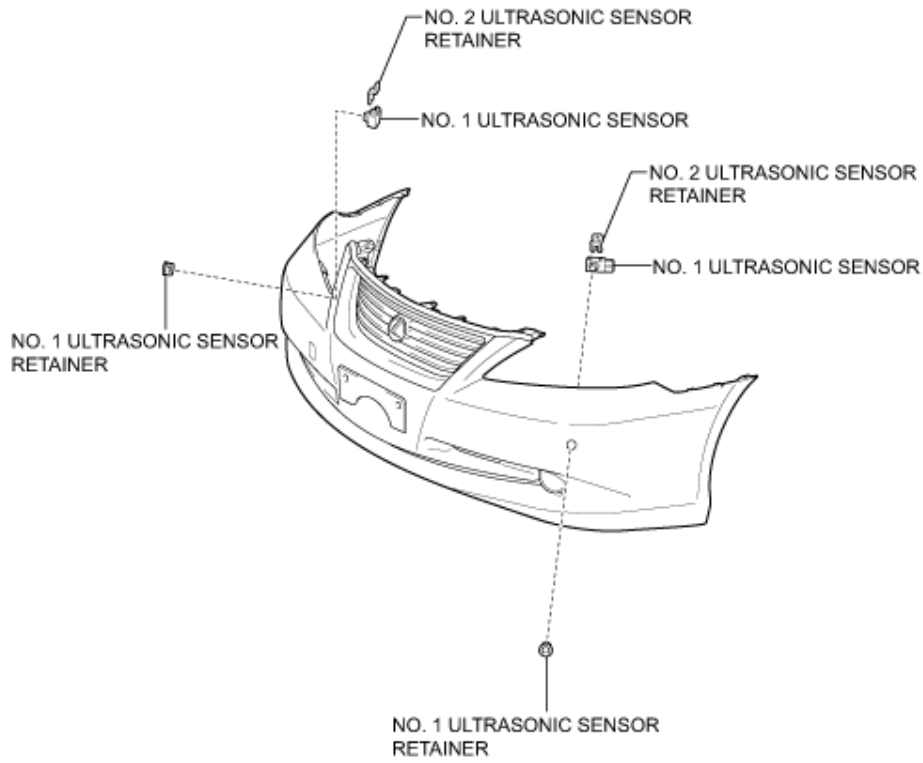
N*m (kgf*cm, ft.*lbf): Specified torque

P

B14010E01

Front Bumper

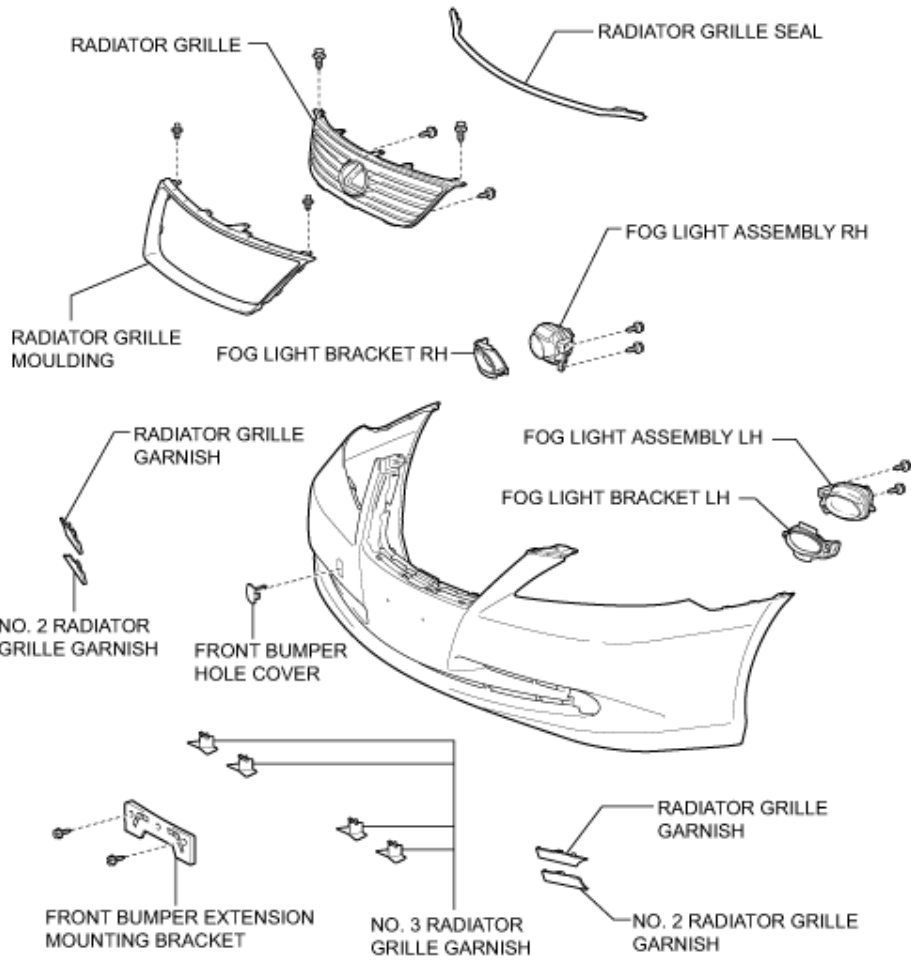
with Intuitive Parking Assist System:



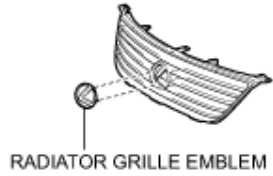
P

B146198E01

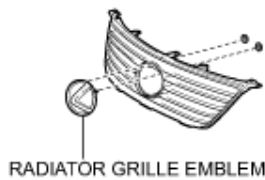
Front Bumper

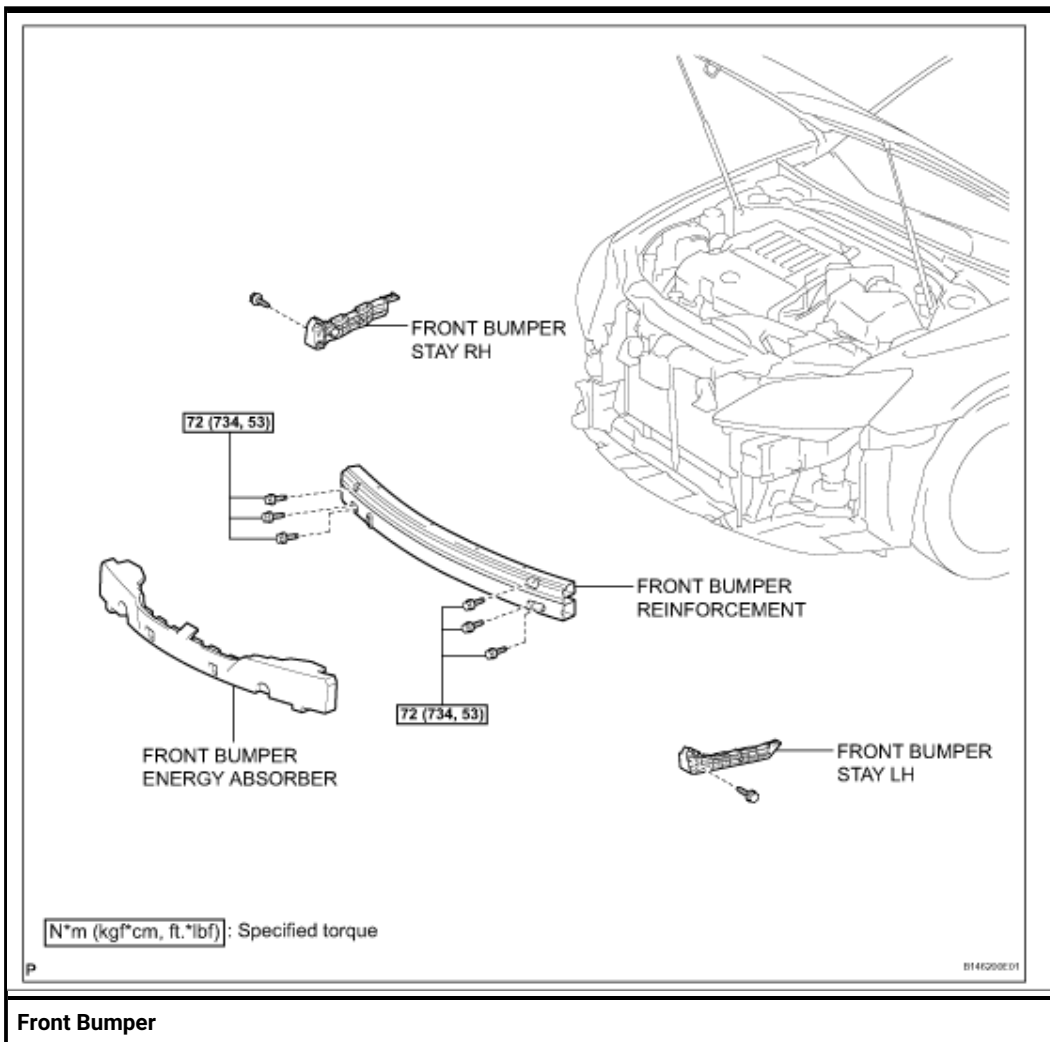


without Dynamic Redar Cruise Control System:



with Dynamic Redar Cruise Control System:

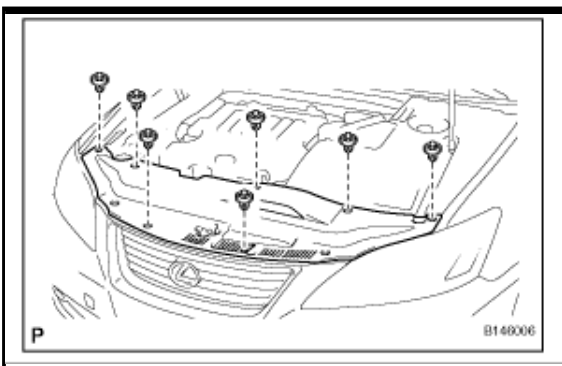




Front Bumper

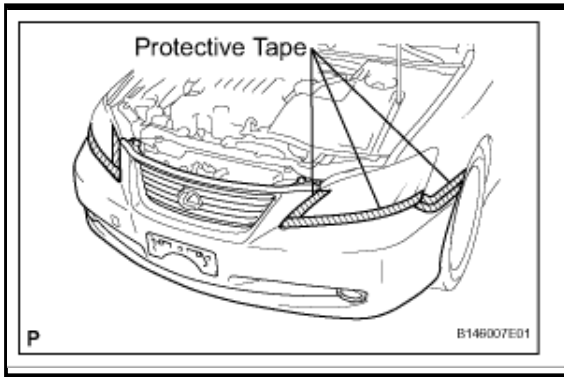
REMOVAL

1. REMOVE COOL AIR INTAKE DUCT SEAL

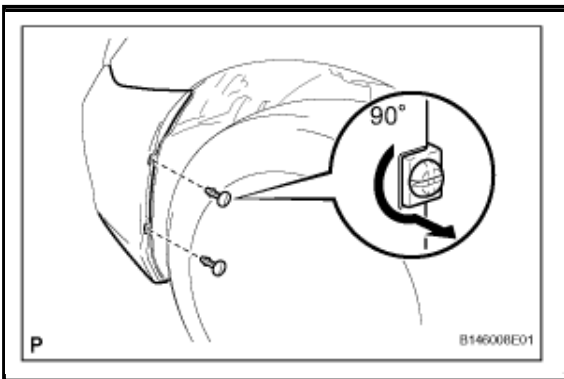


- a. Remove the 7 clips and cool air intake duct seal.

2. REMOVE FRONT BUMPER ASSEMBLY

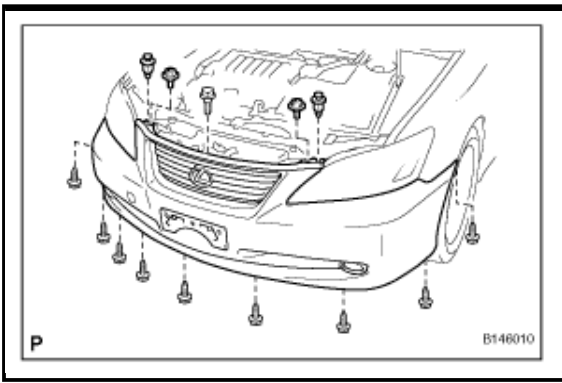


- a. Put protective tape around the front bumper assembly.

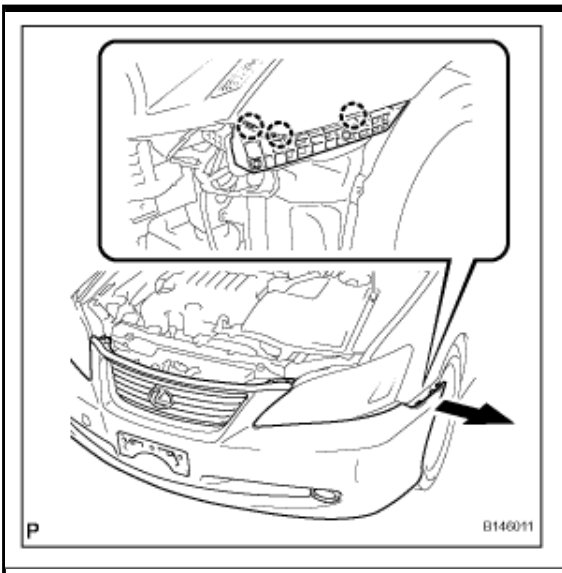


- b. Using a screwdriver, turn the pin 90 degrees and remove the 2 pin hold clips.

HINT: Use the same procedures for the RH side and LH side.



c. Remove the 9 screws, 2 clips, 2 radiator grille protectors and bolt.



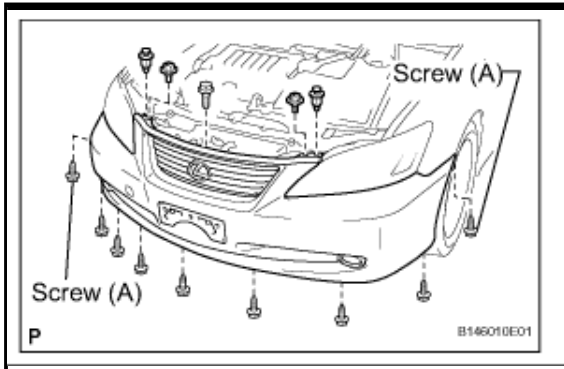
d. Disengage the 3 claws and disconnect the front bumper assembly as shown in the illustration.

HINT: Use the same procedures for the RH side and LH side.

- e. Disconnect each connector, and then remove the front bumper assembly.

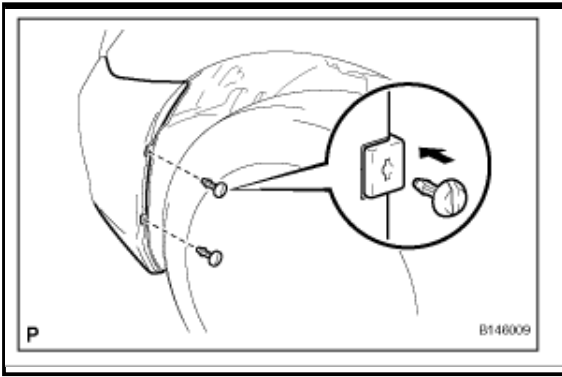
INSTALLATION

1. INSTALL FRONT BUMPER ASSEMBLY



- a. Connect each connector.
b. Engage each claw.
c. Install the front bumper assembly with the 9 screws 2 clips, 2 radiator grille protectors and bolt.

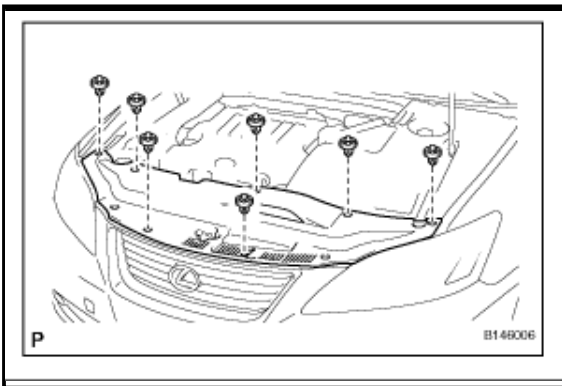
Torque: Screw (A)
2.0 N.m (20 kgf.cm, 18 in.lbf)



d. Install the 2 pin hold clips.

HINT: Use the same procedures for the RH side and LH side.

2. INSTALL COOL AIR INTAKE DUCT SEAL



a. Install the cool air intake duct seal with the 7 clips.

3. VEHICLE PREPARATION FOR FOG LIGHT AIMING

4. PREPARATION FOR FOG LIGHT

AIMING

5. INSPECT FOG LIGHT AIMING

6. ADJUST FOG LIGHT AIMING

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