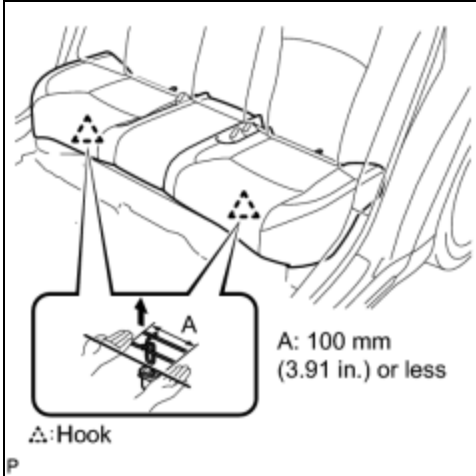


Last Modified: 7-13-2007		1.7 A
Service Category: Vehicle Interior	Section: Seat	
Model Year: 2008	Model: ES350	Doc ID: RM000000VBL00KX
Title: SEAT: REAR SEAT ASSEMBLY: REMOVAL (2008 ES350)		

REMOVAL

1. REMOVE REAR SEAT CUSHION ASSEMBLY



- (a) Detach the 2 front hooks of the rear seat cushion assembly from the vehicle body.

NOTICE:

Follow the instructions below carefully as the cushion frame deforms easily.

- (1) Choose a hook to detach first. Place your hands near the hook as shown in the illustration. Then lift the seat cushion to detach the hook.
- (2) Repeat for the other hook.

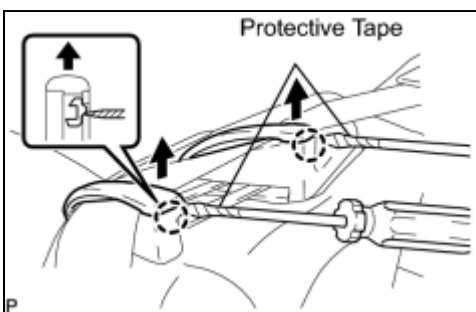
- (b) Detach the 2 rear hooks of the seat cushion from the seatback.

- (c) Remove the seat cushion.

2. REMOVE REAR SEAT HEADREST ASSEMBLY

3. REMOVE REAR SEAT CENTER HEADREST ASSEMBLY

4. REMOVE REAR SEATBACK ASSEMBLY

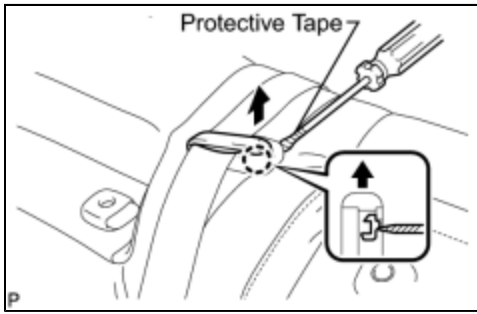


- (a) Using a screwdriver, detach the claws to open the caps of the rear seat shoulder belt guide RH.

- (b) Remove the 3 screws and rear seat shoulder belt guide RH.

HINT:

- Tape the screwdriver tip before use.
- Use the same procedure for the LH side and RH side

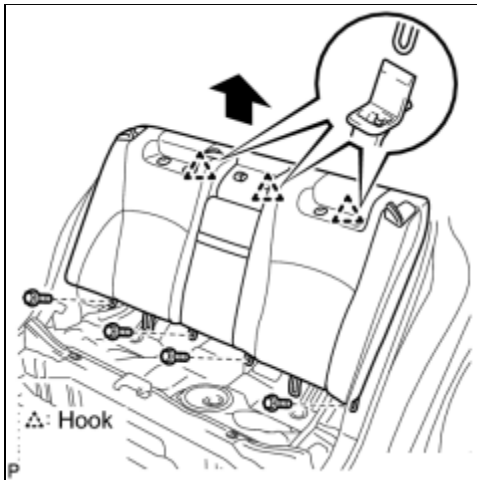


(c) Using a screwdriver, detach the claw to open the cap of the rear seat shoulder belt guide.

HINT:

Tape the screwdriver tip before use.

(d) Remove the 2 screws and rear seat shoulder belt guide.



(e) Remove the 4 bolts and rear seatback assembly.

(f) Detach the 3 upper hooks of the rear seatback assembly from the vehicle body.

