

Last Modified: 7-13-2007		1.6 A
Service Category: Vehicle Exterior	Section: Exterior Panels/Trim	
Model Year: 2008	Model: ES350	Doc ID: RM000002HVX002X
Title: EXTERIOR: OUTSIDE MOULDING: INSTALLATION (2008 ES350)		

INSTALLATION

1. INSTALL FRONT DOOR LOWER OUTSIDE MOULDING

HINT:

When installing the front door lower outside moulding, heat the vehicle body and front door lower outside moulding using a heat light.

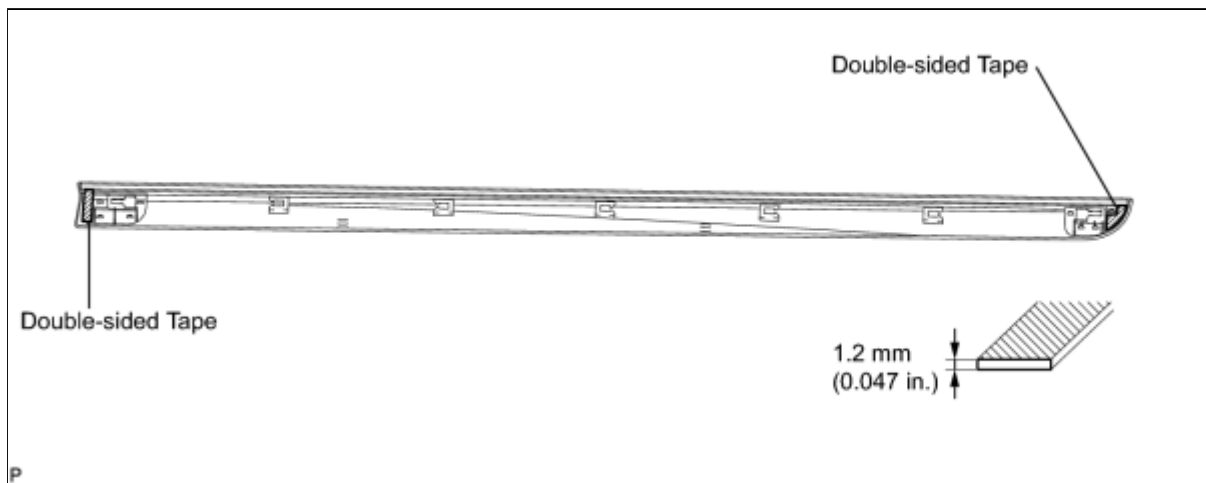
Heating temperature:

ITEM	TEMPERATURE
Vehicle Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

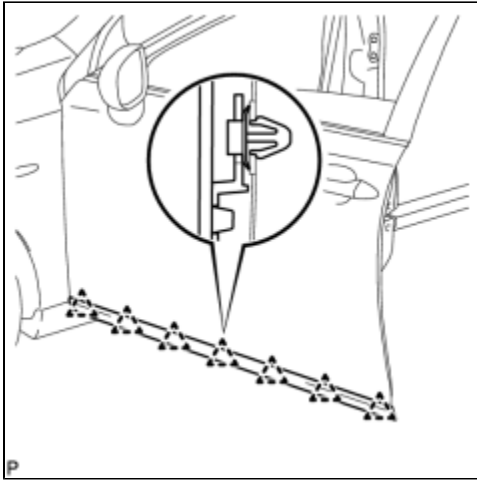
NOTICE:

Do not heat the vehicle body and front door lower outside moulding excessively.

- (a) Clean the vehicle body surface.
 - (1) Using a heat light, heat the vehicle body surface.
 - (2) Remove the double-sided tape from the vehicle body.
 - (3) Wipe off any tape adhesive residue with cleaner.
- (b) Clean the front door lower outside moulding. (If reusing the front door lower outside moulding)



- (1) Using a heat light, heat the front door lower outside moulding.
- (2) Remove the double-sided tape from the front door lower outside moulding.
- (3) Wipe off any tape adhesive residue with cleaner.
- (4) Apply new double-sided tape to the front door lower outside moulding.



(c) Install the front door lower outside moulding.

- (1) Using a heat light, heat the vehicle body and front door lower outside moulding.
- (2) Remove the release paper from the front door lower outside moulding.

HINT:

After removing the release paper, keep the exposed adhesive free from foreign matter.

- (3) Engage the 7 clips and install the front door lower outside moulding.

2. INSTALL REAR DOOR LOWER OUTSIDE MOULDING

HINT:

When installing the rear door lower outside moulding, heat the vehicle body and rear door lower outside moulding using a heat light.

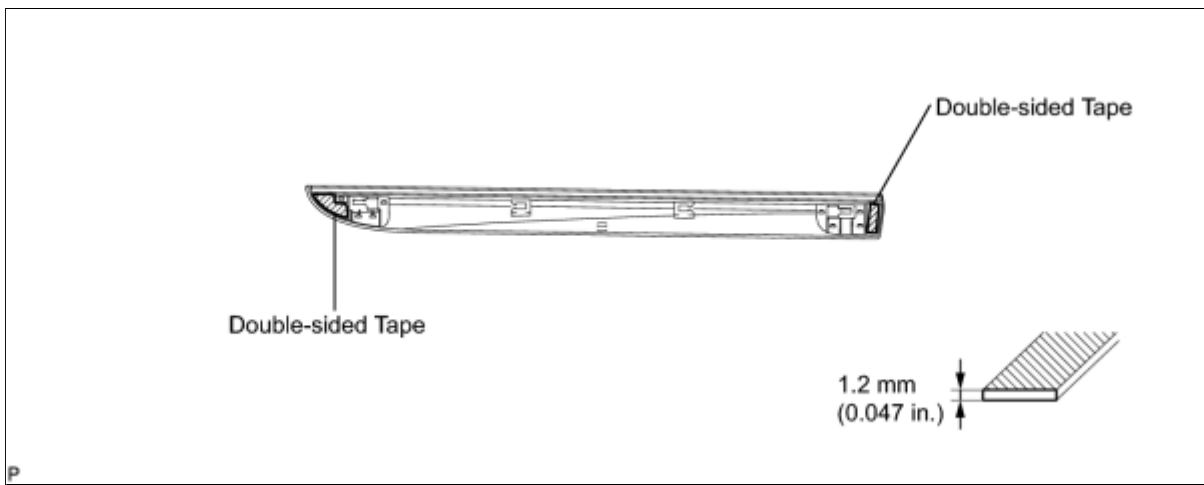
Heating temperature:

ITEM	TEMPERATURE
Vehicle Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

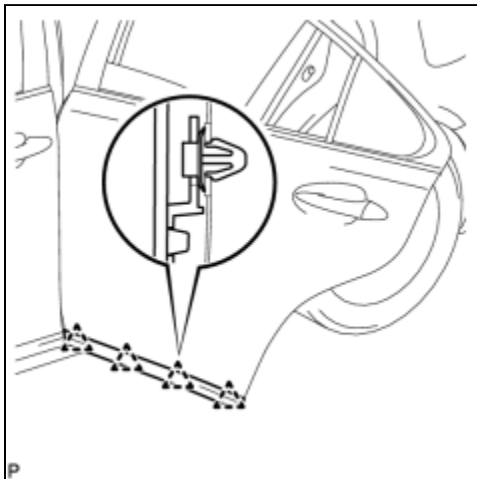
NOTICE:

Do not heat the vehicle body and rear door lower outside moulding excessively.

- (a) Clean the vehicle body surface.
 - (1) Using a heat light, heat the vehicle body surface.
 - (2) Remove the double-sided tape from the vehicle body.
 - (3) Wipe off any tape adhesive residue with cleaner.
- (b) Clean the rear door lower outside moulding. (If reusing the rear door lower outside moulding)



- (1) Using a heat light, heat the rear door lower outside moulding.
- (2) Remove the double-sided tape from the rear door lower outside moulding.
- (3) Wipe off any tape adhesive residue with cleaner.
- (4) Apply new double-sided tape to the rear door lower outside moulding.



- (c) Install the rear door lower outside moulding.
 - (1) Using a heat light, heat the vehicle body and rear door lower outside moulding.
 - (2) Remove the release paper from the rear door lower outside moulding.

HINT:

After removing the release paper, keep the exposed adhesive free from foreign matter.

- (3) Engage the 4 clips and install the rear door lower outside moulding.

