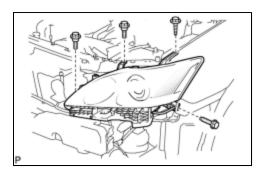
1 of 1

Last Modified: 7-13-2007		1.6 A
Service Category: Vehicle Exterior	Section: Lighting (ext)	
Model Year: 2008	Model: ES350	Doc ID: RM000002CS1002X
Title: LIGHTING: HEADLIGHT ASSEMBLY: INSTALLATION (2008 ES350)		

## **INSTALLATION**

## 1. INSTALL HEADLIGHT ASSEMBLY

(a) Connect the connectors.



(b) Install the headlight assembly with the 3 bolts and screw.

Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)

- 2. INSTALL HOOD TO FRONT FENDER SEAL
- 3. INSTALL ENGINE ROOM SIDE COVER
- 4. INSTALL HOOD HINGE COVER
- 5. INSTALL FRONT BUMPER ASSEMBLY
- 6. INSTALL COOL AIR INTAKE DUCT SEAL
- 7. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (for HID Headlight)
- 8. VEHICLE PREPARATION FOR HEADLIGHT AIM ADJUSTMENT
- 9. PREPARATION FOR HEADLIGHT AIMING (Using a headlight aim test machine)
- 10. PREPARATION FOR HEADLIGHT AIMING (Using a Screen)
- 11. HEADLIGHT AIMING INSPECTION
- 12. HEADLIGHT AIMING ADJUSTMENT
- 13. PERFORM INITIALIZATION (for HID Headlight)

## NOTICE:

Some systems need initialization after reconnecting the cable to the negative battery terminal

