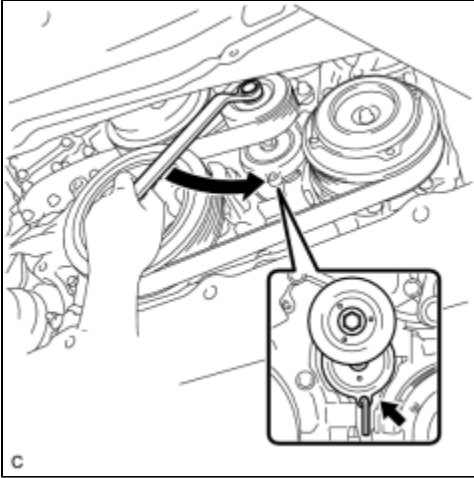


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Service Category: Engine/Hybrid System		Section: Engine Mechanical
Model Year: 2008	Model: ES350	Doc ID: RM000000TXU017X
Title: 2GR-FE ENGINE MECHANICAL: DRIVE BELT: INSTALLATION (2008 ES350)		

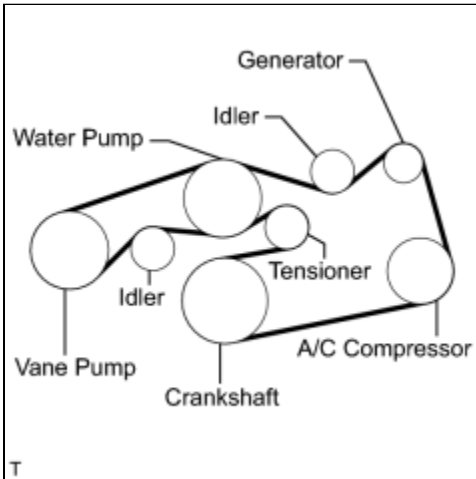
INSTALLATION

1. INSTALL V-RIBBED BELT



(a) Install the V-ribbed belt.

(b) While turning the belt tensioner counterclockwise, remove the bar.



(c) If it is difficult to install the V-ribbed belt, perform the following procedure:

- (1) Put the V-ribbed belt on every pulley except the tensioner pulley as shown in the illustration.
- (2) While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the tensioner pulley.

NOTICE:

- Put the backside of the V-ribbed belt on the tensioner pulley and idler pulley.
- Check that the V-ribbed belt is properly set to each pulley.

(d) After installing the V-ribbed belt, check that it fits properly in the ribbed grooves. Confirm that the belt has not slipped out of the grooves on the bottom of the crank pulley by hand.

2. INSTALL V-BANK COVER SUB-ASSEMBLY [INFO](#)

3. INSTALL ENGINE ROOM SIDE COVER RH [INFO](#)

4. INSTALL ENGINE ROOM SIDE COVER LH [INFO](#)

5. INSTALL COOL AIR INTAKE DUCT SEAL 

6. INSTALL FRONT FENDER APRON SEAL RH

7. INSTALL FRONT WHEEL RH

Torque: 103 N·m (1050 kgf·cm, 76 ft·lbf)

