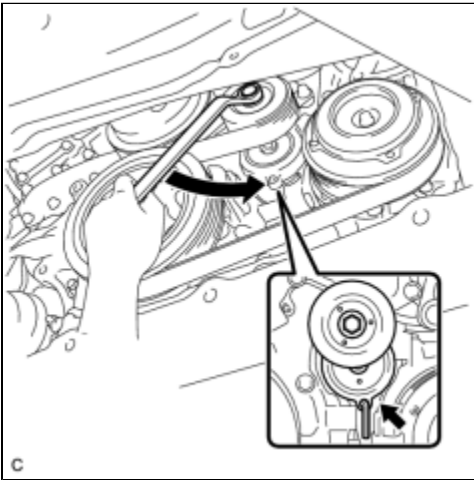


Last Modified: 7-13-2007		1.6 A
Service Category: Engine/Hybrid System	Section: Engine Mechanical	
Model Year: 2008	Model: ES350	Doc ID: RM000000TXV017X
Title: 2GR-FE ENGINE MECHANICAL: DRIVE BELT: REMOVAL (2008 ES350)		

REMOVAL

1. REMOVE FRONT WHEEL RH
2. REMOVE FRONT FENDER APRON SEAL RH
3. REMOVE COOL AIR INTAKE DUCT SEAL [INFO](#)
4. REMOVE ENGINE ROOM SIDE COVER LH [INFO](#)
5. REMOVE ENGINE ROOM SIDE COVER RH [INFO](#)
6. REMOVE V-BANK COVER SUB-ASSEMBLY [INFO](#)
7. REMOVE V-RIBBED BELT



(a) While releasing the belt tension by turning the belt tensioner counterclockwise, remove the V-ribbed belt from the belt tensioner.

(b) While turning the belt tensioner counterclockwise, align with its holes, and then insert a 5 mm bi-hexagon wrench into the holes to fix the V-ribbed belt tensioner.

