COOLANT

INSPECTION

1. CHECK ENGINE COOLANT LEVEL AT RADIATOR RESERVOIR

The engine coolant level should be between the "LOW" and "FULL" lines, when the engine is cold. If low, check for leaks and add engine coolant up to the "FULL" line.

2. CHECK ENGINE COOLANT QUALITY

(a) Remove the radiator cap from the water outlet.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.

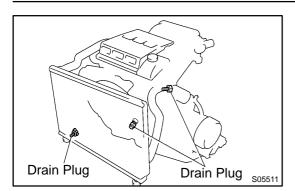
(b) There should not be any excessive deposits of rust or scale around the radiator cap or water outlet filler hole, and the coolant should be free from oil.

If excessively dirty, clean the coolant passages and replace the coolant.

(c) Reinstall the radiator cap.

1997 LEXUS ES300 (RM511U)

CO02L-01



REPLACEMENT

- 1. DRAIN ENGINE COOLANT
- (a) Remove the radiator cap from the water outlet.

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.

- (b) Loosen the radiator drain plug and engine drain plugs, and drain the coolant.
- (c) Close the drain plugs.

Torque:

RH engine drain plug on EGR cooler:

7 N·m (70 kgf·cm, 61 in.-lbf)

LH engine drain plug on union:

13 N-m (130 kgf-cm, 9 ft-lbf)

- 2. FILL ENGINE COOLANT
- (a) Slowly fill the system with coolant.
 - Use a good brand of ethylene—glycol base engine coolant and mix it according to the manufacturer's directions.
 - Using coolant which includes more than 50 % ethylene—glycol (but not more than 70 %) is recommended.

NOTICE:

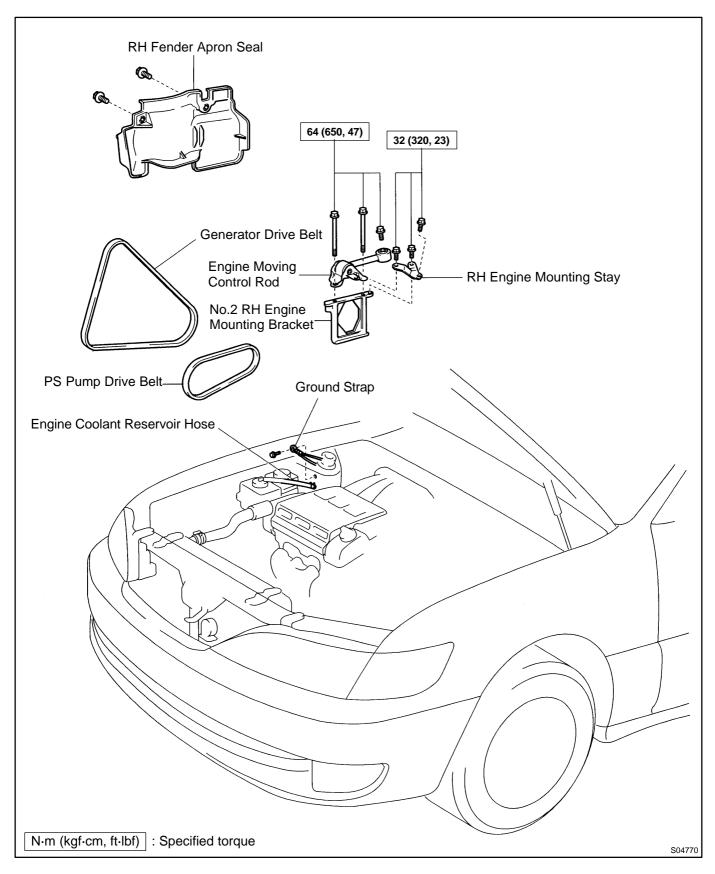
- Do not use an alcohol type coolant.
- The coolant should be mixed with demineralized water or distilled water.

Capacity: 9.2 liters (9.7 US qts, 8.1 lmp. qts)

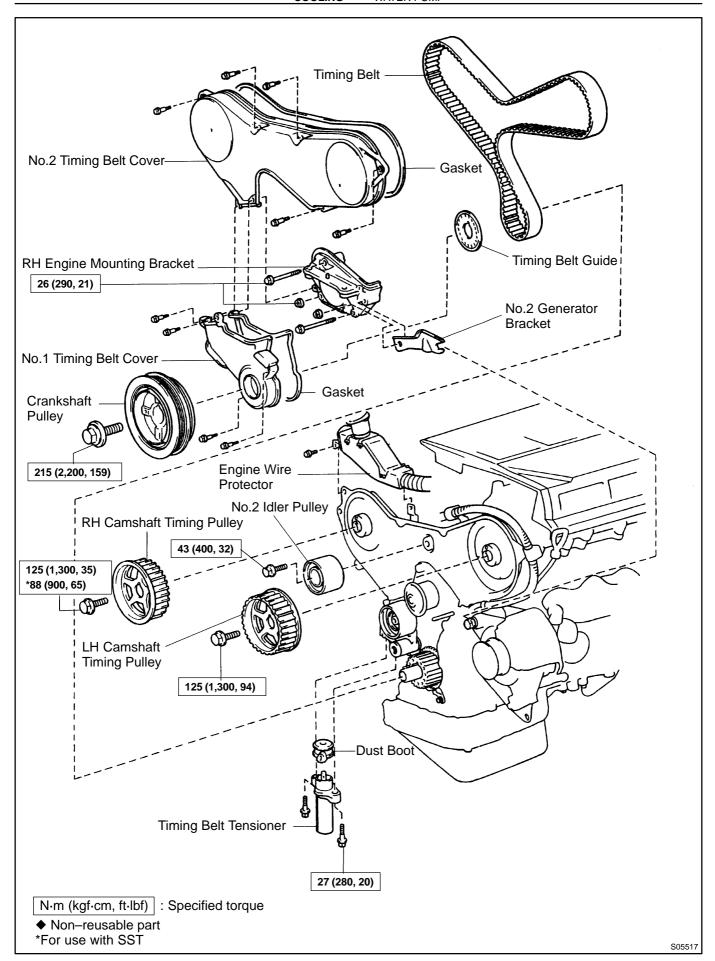
- (b) Install the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) If necessary, refill coolant into the reservoir up to the "FULL" line.
- 3. CHECK ENGINE COOLANT FOR LEAKS

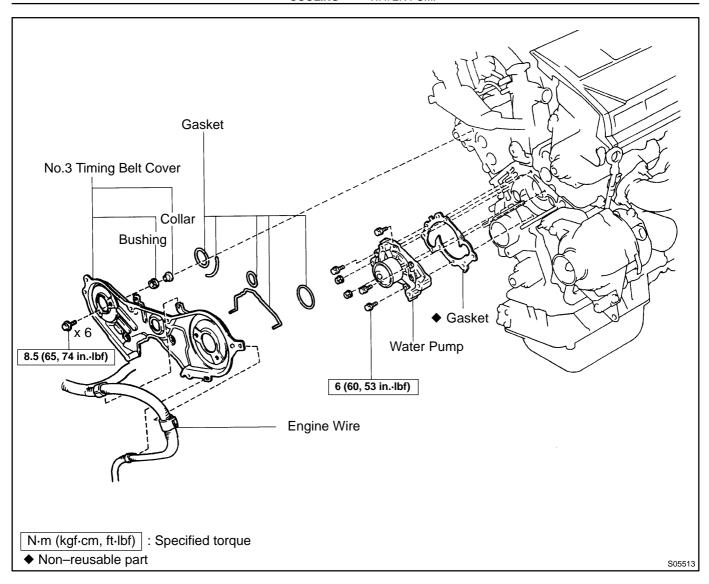
WATER PUMP COMPONENTS

CO02M-04



920



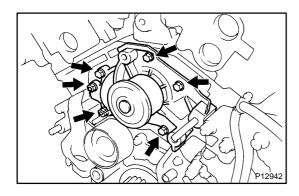


CO02N-01

REMOVAL

- 1. DRAIN ENGINE COOLANT
- 2. REMOVE TIMING BELT (See page EM-14)
- 3. REMOVE CAMSHAFT TIMING PULLEYS (See page EM-14)
- 4. REMOVE NO.2 IDLER PULLEY (See page EM-14)
- 5. REMOVE NO.3 TIMING BELT COVER (See page EM-30)
- 6. REMOVE WATER PUMP

Remove the 4 bolts, 2 nuts, water pump and gasket.

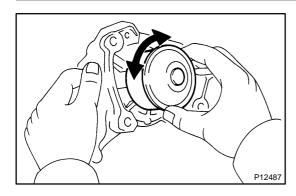


1997 LEXUS ES300 (RM511U)

Author: Date:

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INSPECTION

- 1. INSPECT WATER PUMP
- (a) Visually check the drain hole for coolant leakage.

If leakage is found, replace the water pump.

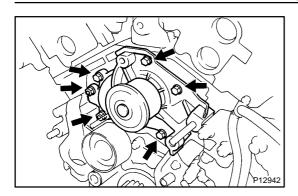
(b) Turn the pulley, and check that the water pump bearing moves smoothly and quietly.

If necessary, replace the water pump.

2. INSPECT TIMING BELT COMPONENTS (See page EM-18)

1997 LEXUS ES300 (RM511U)

CO02P-01



INSTALLATION

1. INSTALL WATER PUMP

Install a new gasket and the water pump with the 4 bolts and 2 nuts.

Torque: 6 N·m (60 kgf·cm, 53 in.-lbf)

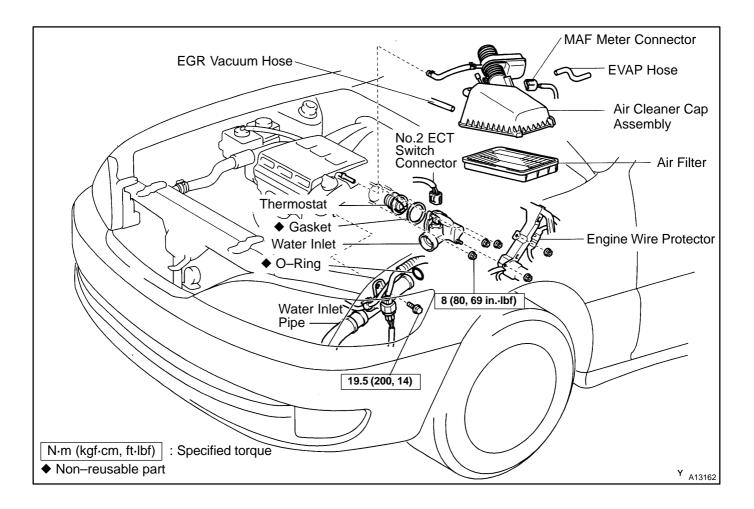
NOTICE:

Do not get oil on the gasket.

- 2. INSTALL NO.3 TIMING BELT COVER (See page EM-52)
- 3. INSTALL NO.2 IDLER PULLEY (See page EM-20)
- 4. INSTALL CAMSHAFT TIMING PULLEYS (See page EM-20)
- 5. INSTALL TIMING BELT (See page EM-20)
- 6. FILL WITH ENGINE COOLANT
- 7. START ENGINE AND CHECK FOR LEAKS
- 8. RECHECK ENGINE COOLANT LEVEL

THERMOSTAT COMPONENTS

CO02Q-04



CO02R-01

REMOVAL

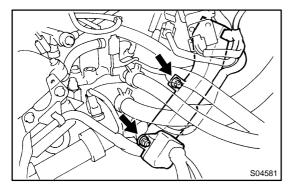
HINT:

Removal of the thermostat would have an adverse effect, causing a lowering of cooling efficiency. Do not remove the thermostat, even if the engine tends to overheat.

- 1. DRAIN ENGINE COOLANT
- 2. REMOVE AIR CLEANER CAP ASSEMBLY AND AIR FILTER
- 3. DISCONNECT ECT SWITCH CONNECTOR

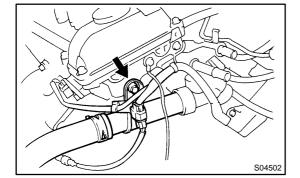


Remove the 2 nuts, and disconnect the engine wire protector from the water inlet and cylinder head.



5. DISCONNECT WATER INLET PIPE FROM WATER INLET AND LH CYLINDER HEAD

- (a) Remove the bolt, and disconnect the inlet pipe from the water inlet.
- (b) Remove the O-ring from the inlet pipe.



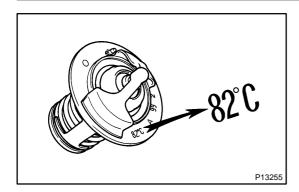
S04503

6. REMOVE WATER INLET AND THERMOSTAT

- (a) Remove the 3 nuts, water inlet and thermostat.
- (b) Remove the gasket from the thermostat.

1997 LEXUS ES300 (RM511U)



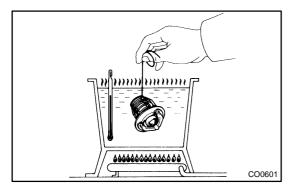


INSPECTION

INSPECT THERMOSTAT

HINT:

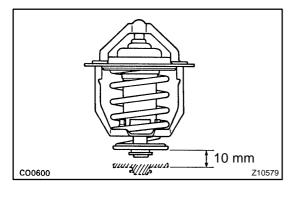
The thermostat is numbered with the valve opening temperature.



- (a) Immerse the thermostat in water and gradually heat the water.
- (b) Check the valve opening temperature.

Valve opening temperature: 80 – 84°C (176 – 183°F)

If the valve opening temperature is not as specified, replace the thermostat.



(c) Check the valve lift.

Valve lift: 10.0 mm (0.394 in.) or more at 95°C (203°F)

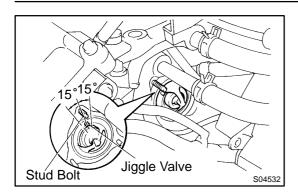
If the valve lift is not as specified, replace the thermostat.

(d) Check that the valve is fully closed when the thermostat is at low temperatures (below 40°C (104°F)).

If not closed, replace the thermostat.

1997 LEXUS ES300 (RM511U)

CO02T-01



INSTALLATION

- 1. PLACE THERMOSTAT IN WATER PUMP
- (a) Install a new gasket on to the thermostat.
- (b) Align the thermostat jiggle valve with the upper stud bolt, and insert the thermostat in the water inlet housing.

HINT:

The jiggle valve may be set within 15° of either side of the prescribed position.

2. INSTALL WATER INLET

Install the water inlet with the 3 nuts.

Torque: 8 N·m (80 kgf·cm, 69 in.-lbf)

- 3. INSTALL WATER INLET PIPE
- (a) Install a new O-ring to the water inlet pipe.
- (b) Apply soapy water to the O-ring.
- (c) Connect the water inlet pipe to the water inlet.
- (d) Install the bolt holding the water inlet pipe to the cylinder head.

Torque: 19.5 N·m (200 kgf·cm, 14 ft·lbf)

- 4. INSTALL ENGINE WIRE PROTECTOR
- 5. CONNECT ECT SWITCH CONNECTOR
- 6. REINSTALL AIR FILTER AND AIR CLEANER CAP ASSEMBLY
- 7. FILL WITH ENGINE COOLANT
- 8. START ENGINE AND CHECK FOR LEAKS
- 9. RECHECK ENGINE COOLANT LEVEL

1997 LEXUS ES300 (RM511U)

RADIATOR ON-VEHICLE CLEANING

CO02U-01

Using water or a steam cleaner, remove any mud or dirt from the radiator core.

NOTICE:

If using a high pressure type cleaner, be careful not to deform the fins of the radiator core. (i.e. Maintain a distance between the cleaner nozzle radiator core)

1997 LEXUS ES300 (RM511U)

CO02V-01

ON-VEHICLE INSPECTION

1. REMOVE RADIATOR CAP

CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blow out under pressure.

2. INSPECT RADIATOR CAP

NOTICE:

- ♦ If the radiator cap has contaminations, always rinse it with water.
- When performing steps (a) and (b) below, keep the radiator pump tester at an angle of over 30° above the horizontal.
- ♦ Before using a radiator cap tester, wet the relief valve and pressure valve with engine coolant or water.
- (a) Using a radiator cap tester, slowly pump the tester and check that air is coming from the vacuum valve.

Pump speed: 1 push/(3 seconds or more)



Push the pump at a constant speed.

If air is not coming from the vacuum valve, replace the radiator cap.

(b) Pump the tester and measure the relief valve opening pressure.

Pump speed: 1 push within 1 second

NOTICE:

This pump speed is for the first pump only (in order to close the vacuum valve). After this, the pump speed can be reduced.

Standard opening pressure:

83 - 113 kPa (0.85 - 1.15 kgf/cm², 12.1 - 16.4 psi)

Minimum opening pressure:

69 kPa (0.7 kgf/cm², 10.0 psi)

HINT:

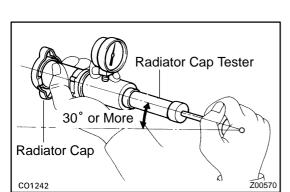
Use the tester's maximum reading as the opening pressure. If the opening pressure is less than minimum, replace the radiator cap.

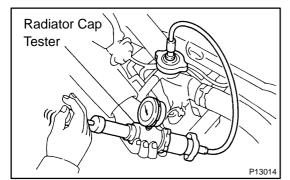
3. INSPECT COOLING SYSTEM FOR LEAKS

- (a) Fill the radiator with coolant and attach a radiator cap tester.
- (b) Warm up the engine.
- (c) Pump it to 127 kPa (1.3 kgf/cm², 18.5 psi), and check that the pressure does not drop.

If the pressure drops, check the hoses, radiator or water pump for leaks. If no external leaks are found, check the heater core, cylinder block and cylinder head.

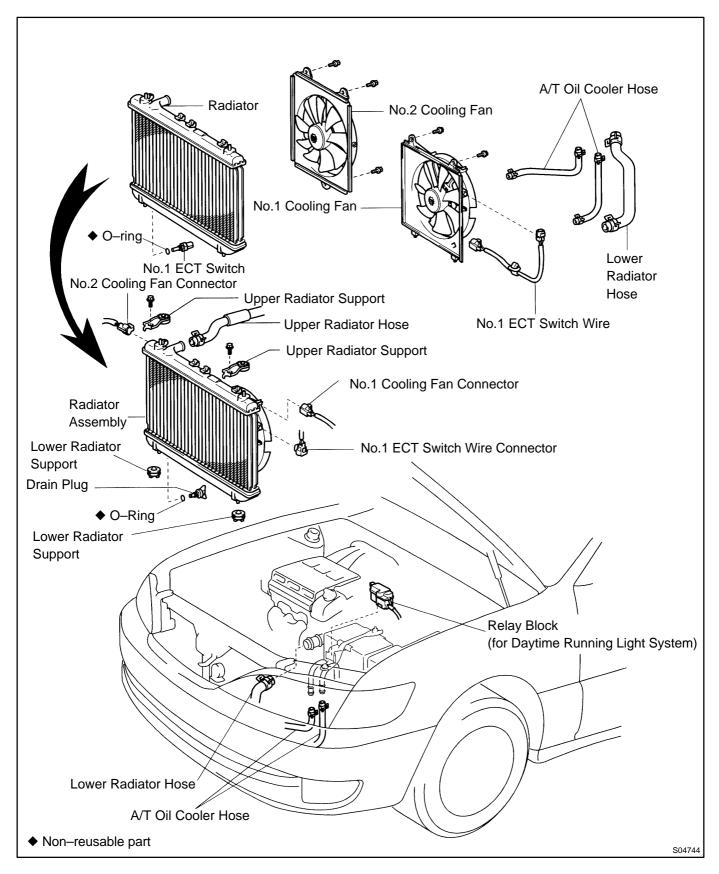
4. REINSTALL RADIATOR CAP

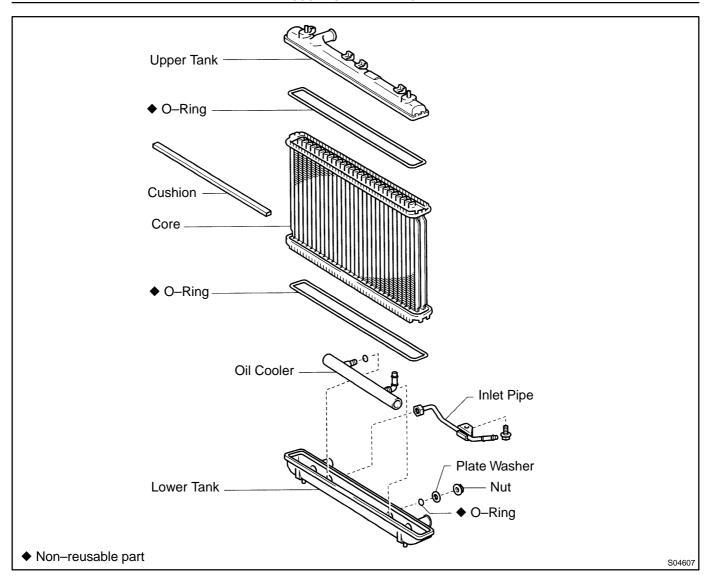




COMPONENTS

CO02W-01





CO02X-03

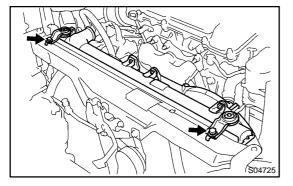
REMOVAL

HINT:

- ◆ At the time of installation, please refer to the following items.
- ◆ Start the engine, and check for coolant and A/T fluid leaks.
- ◆ Check the A/T fluid level. (See page DI-150)
- 1. DRAIN ENGINE COOLANT
- 2. CANADA:

DISCONNECT RELAY BLOCK (FOR DAYTIME RUNNING LIGHT SYSTEM) FROM BATTERY HOLD-DOWN CLAMP

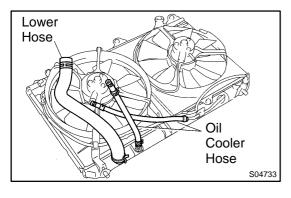
- 3. DISCONNECT UPPER RADIATOR HOSE FROM RADIATOR
- 4. DISCONNECT LOWER RADIATOR HOSE FROM WATER INLET PIPE
- 5. DISCONNECT A/T OIL COOLER HOSES FROM OIL COOLER PIPES
- 6. DISCONNECT NO.1 AND NO.2 COOLING FAN CONNECTORS
- 7. DISCONNECT NO.1 ECT SWITCH WIRE CONNECTOR



- 8. REMOVE RADIATOR AND COOLING FANS ASSEMBLY
- (a) Remove the 2 bolts and 2 upper supports.

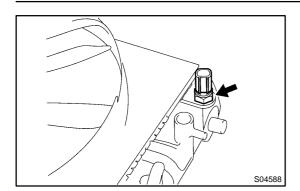
Torque: 12.8 N-m (130 kgf-cm, 9 ft-lbf)

- (b) Lift out the radiator, and remove the radiator and cooling fans assembly.
- (c) Remove the 2 lower supports.

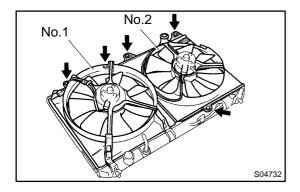


- 9. REMOVE A/T OIL COOLER HOSES FROM RADIATOR
- 10. REMOVE LOWER RADIATOR HOSE FROM RADIATOR

1997 LEXUS ES300 (RM511U)



11. REMOVE NO.1 ECT SWITCH



12. REMOVE NO.1 COOLING FAN FROM RADIATOR Remove the 2 bolts and cooling fan.

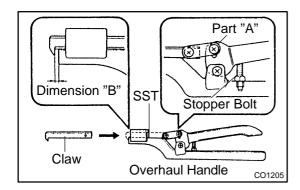
Torque: 5.0 N·m (50 kgf·cm, 44 in.-lbf)

13. REMOVE NO.2 COOLING FAN FROM RADIATOR

Remove the 3 bolts and cooling fan.

Torque: 5.0 N·m (50 kgf·cm, 44 in.·lbf)

CO02Y-01



DISASSEMBLY

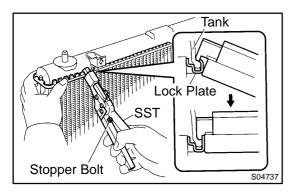
- 1. REMOVE CUSHION FROM RADIATOR
- 2. ASSEMBLE SST

SST 09230-01010

- (a) Install the claw to the overhaul handle, inserting it in the hole in part "A" as shown in the diagram.
- (b) While gripping the handle, adjust the stopper bolt so that dimension "B" shown in the diagram is 0.2 0.5 mm (0.008 0.020 in.).

NOTICE:

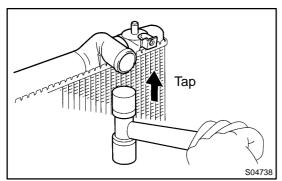
If this adjustment is not done, the claw may be damaged.



3. UNCAULK LOCK PLATES

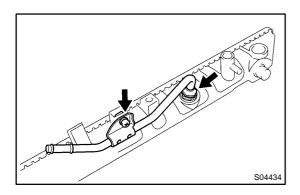
Using SST to release the caulking, squeeze the handle until stopped by the stopper bolt.

SST 09230-01010



4. REMOVE TANKS AND O-RINGS

- (a) Lightly tap the bracket of the radiator (or radiator hose inlet or outlet) with a soft–faced hammer and remove the tank.
- (b) Remove the O-ring.

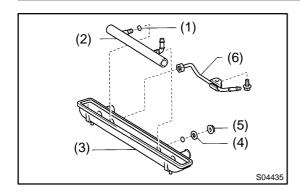


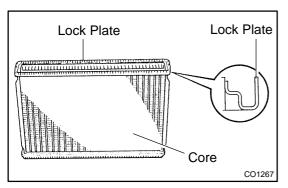
5. REMOVE OIL COOLER FROM LOWER TANK

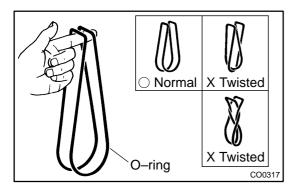
- (a) Remove the pipe.
- (b) Remove the nuts and plate washers.
- (c) Remove the oil cooler and O-rings.

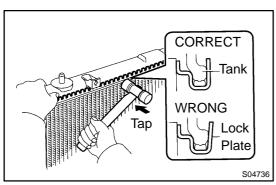
1997 LEXUS ES300 (RM511U)

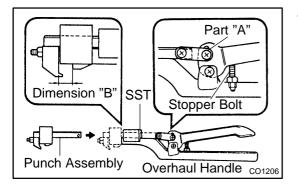
CO02Z-01











REASSEMBLY

1. INSTALL OIL COOLER TO LOWER TANK

- (a) Clean the O-ring contact surface of the lower tank and oil cooler.
- (b) Install a new O-rings (1) to the oil cooler (2).
- (c) Install the oil cooler with the O-rings to the lower tank (3).
- (d) Install the plate washers (4), and nuts (5). Torque the nuts.

Torque: 8.3 N·m (85 kgf·cm, 74 in.-lbf)

(e) Install the pipe (6).

Torque: 14.7 N·m (150 kgf·cm, 11 ft-lbf)

2. INSPECT LOCK PLATE

Inspect the lock plate for damage.

HINT:

- ♦ If the sides of the lock plate groove are deformed, reassembly of the tank will be impossible.
- ◆ Therefore, first correct any deformation with pliers or similar object. Water leakage will result if the bottom of the lock plate groove is damaged or dented, Therefore, repair or replace if necessary.

NOTICE:

The radiator can only be recaulked 2 times. After the 2nd time, the radiator core must be replaced.

3. INSTALL NEW O-RINGS AND TANKS

(a) After checking that there are no foreign objects in the lock plate groove, install the new O-ring without twisting it.

HINT:

When cleaning the lock plate groove, lightly rub it with sand paper without scratching it.

- (b) Install the tank without damaging the O-ring.
- (c) Tap the lock plate with a soft–faced hammer so that there is no gap between it and the tank.

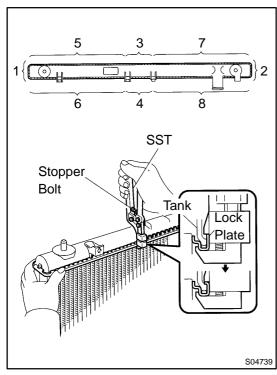
4. ASSEMBLE SST

SST 09230-01010, 09231-14010

- (a) Install the punch assembly to the overhaul handle, inserting it in the hole in part "A" as shown in the illustration.
- (b) While gripping the handle, adjust the stopper bolt so that dimension "B" shown in the diagram.

Dimension "B": 8.4 mm (0.34 in.)

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5. CAULK LOCK PLATE

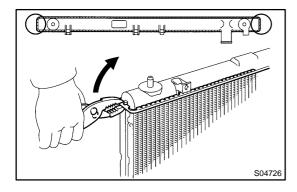
(a) Lightly press SST against the lock plate in the order shown in the illustration. After repeating this a few times, fully caulk the lock plate by squeezing the handle until stopped by the stopper plate. SST 09230-01010

Rib Bracket

HINT:

(b)

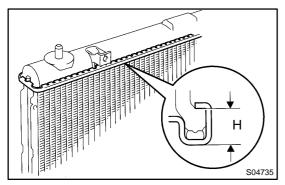
 Do not stake the areas protruding around the pipes, brackets or tank ribs.



◆ The points shown in the rib sides and oil cooler near here cannot be staked with SST. Use pliers or similar object and be careful not to damage the core plates.

Check the lock plate height (H) after completing the caulk-

Plate height (H): 7.4 – 7.8 mm (0.2959 – 0.3119 in.)
If not within the specified height, adjust the stopper bolt of the



handle again and caulk again.

6. INSTALL CUSHION

1997 LEXUS ES300 (RM511U)

COOLING - RADIATOR

CO030-01

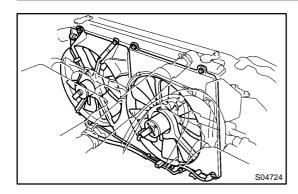
INSTALLATION

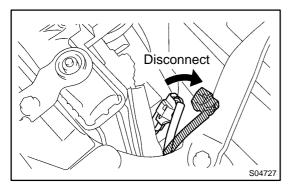
Installation is in the reverse order of removal (See page CO-17).

1997 LEXUS ES300 (RM511U)

Author: Date:

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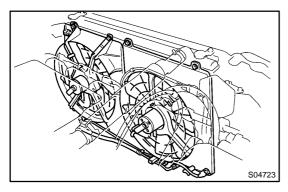
ELECTRIC COOLING FAN ON-VEHICLE INSPECTION

CO031-01

- CHECK COOLING FAN OPERATION WITH LOW TEMPERATURE (Below 88°C (190°F))
- (a) Turn the ignition switch ON.
- (b) Check that the cooling fan stops.

If not, check the cooling fan relay and ECT switch, and check for a separated connector or severed wire between the cooling fan relay and ECT switch.

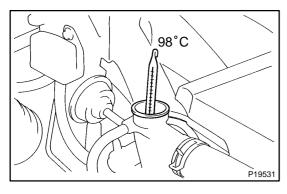
(c) Disconnect the No.1 ECT switch connector.



(d) Check that the cooling fan rotates.

If not, check the fuses, engine main relay, cooling fan relay, cooling fan, and check for a short circuit between the cooling fan relay and ECT switch.

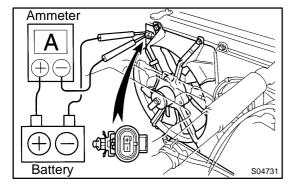
(e) Reconnect the No.1 ECT switch connector.



2. CHECK COOLING FAN OPERATION WITH HIGH TEMPERATURE (Above 98°C (208°F))

- (a) Start the engine, and raise coolant temperature to above 98°C (208°F).
- (b) Check that the cooling fan rotates.

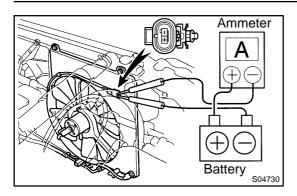
If not, replace the No.1 ECT switch.



3. INSPECT NO.1 COOLING FAN

- (a) Disconnect the cooling fan connector.
- (b) Connect battery and ammeter to the cooling fan connector.
- (c) Check that the cooling fan rotates smoothly, and check the reading on the ammeter.
 - Standard amperage: 8.3 11.3 A at 20°C (68°F)
- (d) Reconnect the cooling fan connector.

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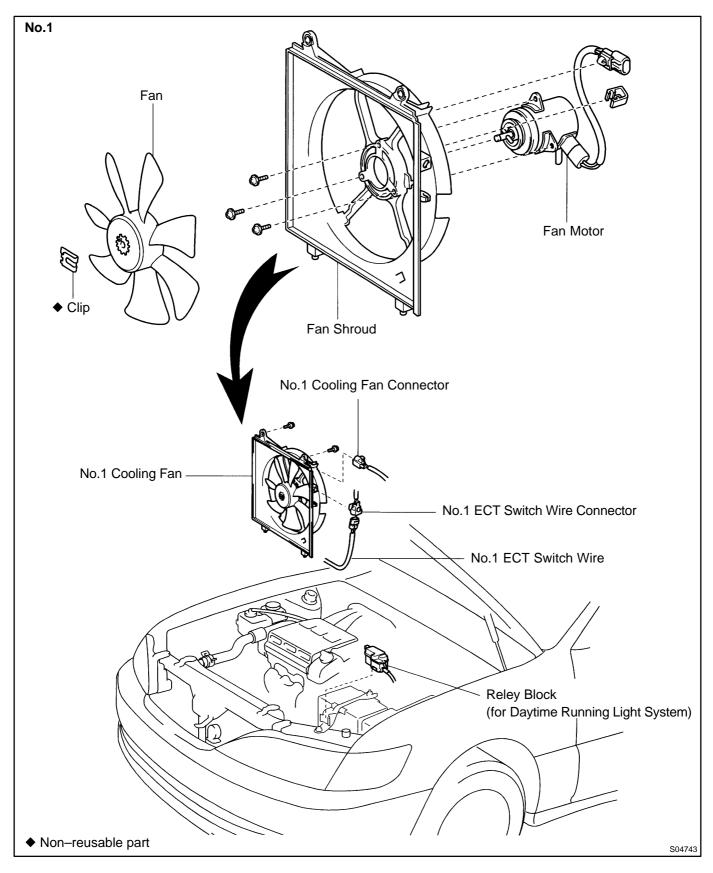


4. INSPECT NO.2 COOLING FAN

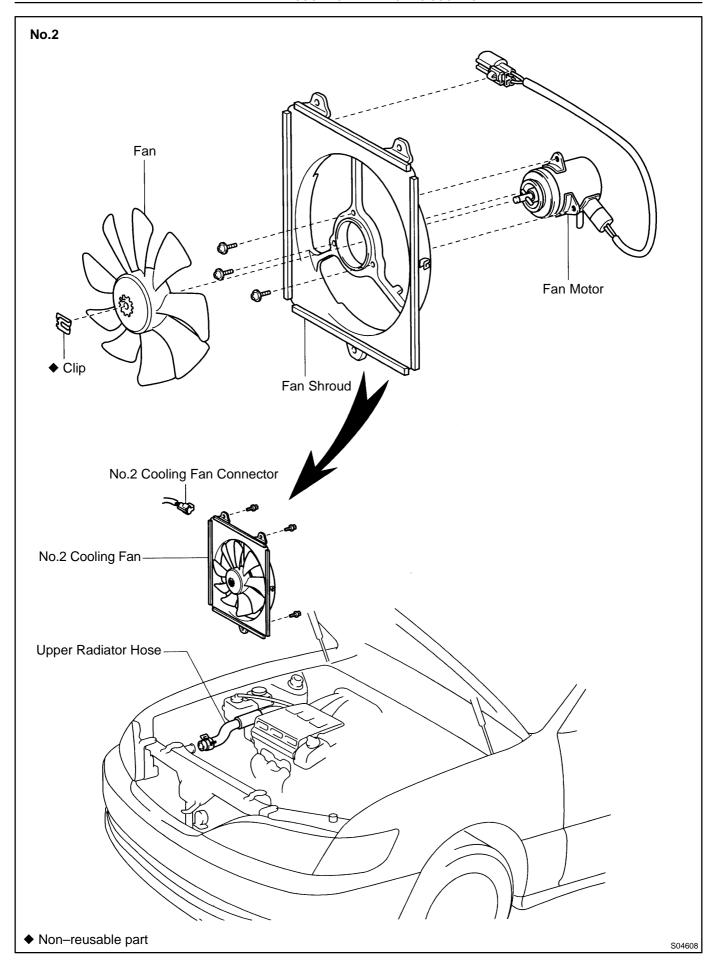
- (a) Disconnect the cooling fan connector.
- (b) Connect battery and ammeter to the cooling fan connector.
- (c) Check that the cooling fan rotates smoothly, and check the reading on the ammeter.
 - Standard amperage: 8.3 11.3 A at 20°C (68°F)
- (d) Reconnect the cooling fan connector.

COMPONENTS

CO032-01

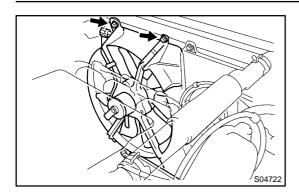


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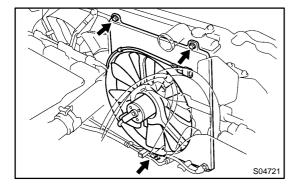
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CO033-04



REMOVAL

1. No. 1 cooling fan (CANADA):
DISCONNECT RELAY BLOCK (FOR DAYTIME RUNNING LIGHT SYSTEM) FROM BATTERY HOLD-DOWN
CLAMP



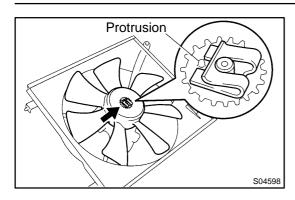
2. REMOVE NO.2 COOLING FAN

- (a) Drain engine coolant.
- (b) Disconnect the upper radiator hose from the radiator.
- (c) Disconnect the cooling fan connector.
- (d) Remove the 3 bolts and cooling fan.

Torque: 5.0 N·m (50 kgf·cm, 44 in.-lbf)

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CO034-03



DISASSEMBLY

1. No. 1 cooling fan: REMOVE FAN

Remove the clip and fan.

NOTICE:

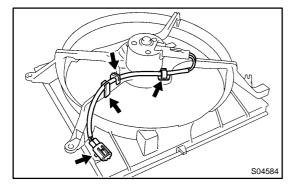
When removing the clip and fan, do not apply too much force to the motor shaft. And do not scratch the motor shaft.

HINT:

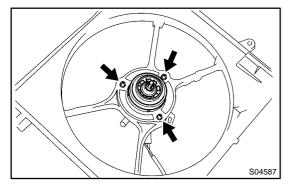
Install a new clip from the side opposite the protrusion on the fan.



(a) Disconnect the lead wire from the fan shroud.



(b) Remove the 3 screws and fan motor.



3. No. 2 cooling fan: REMOVE FAN

Remove the clip and fan.

NOTICE:

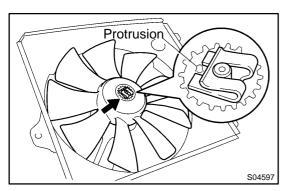
When removing the clip and fan, do not apply too much force to the motor shaft. And do not scratch the motor shaft.

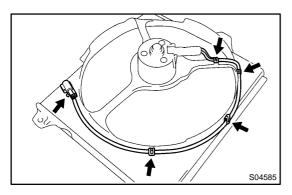
HINT:

Install a new clip from the side opposite the protrusion on the fan.

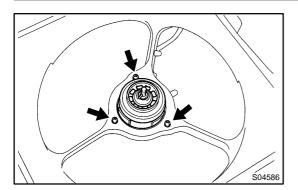
4. No. 2 cooling fan: REMOVE FAN MOTOR

(a) Disconnect the lead wire from the fan shroud.





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(b) Remove the 3 screws and fan motor.

CO035-01

REASSEMBLY

Reassembly is in the reverse order of disassembly (See page CO-28).

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Author: Date:

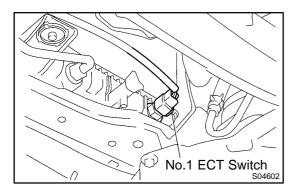
947

CO036-01

INSTALLATION

Installation is in the reverse order of removal (See page CO-27).

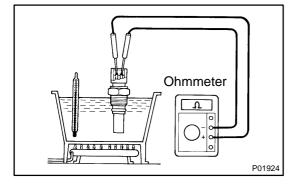
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ENGINE COOLANT TEMPERATURE (ECT) SWITCH INSPECTION

CO037-05

- 1. INSPECT NO.1 ECT SWITCH
- (a) Drain engine coolant.
- (b) Remove the ECT switch.



(c) Using an ohmmeter, check that there is no continuity between the switch terminals when the coolant temperature is above 98°C (208°F).

If there is continuity, replace the switch.

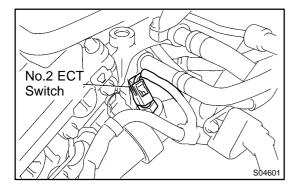
(d) Using an ohmmeter, check that there is continuity between the switch terminals when the coolant temperature is below 88°C (190°F).

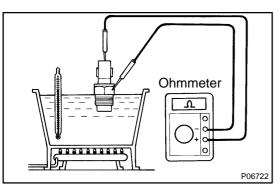
If there is no continuity, replace the switch.

- (e) Install the ECT switch.
- (f) Fill with engine coolant.



- (a) Drain engine coolant.
- (b) Remove the ECT switch.

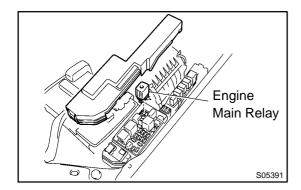




- (c) Using an ohmmeter, check that there is continuity between the switch terminals when the coolant temperature is above 94°C (201°F).
- (d) Using an ohmmeter, check that there is no continuity between the switch terminals when the coolant temperature is below 83°C (181°F).

If continuity is not as specified, replace the switch.

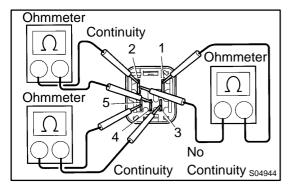
- (e) Install the ECT switch.
- (f) Fill with engine coolant.



ENGINE MAIN RELAY INSPECTION

CO038-01

1. REMOVE ENGINE MAIN RELAY (Marking: ENGINE MAIN)



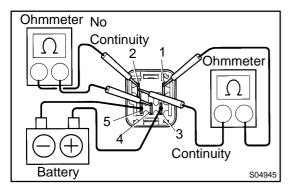
2. INSPECT RELAY CONTINUITY

(a) Using an ohmmeter, check that there is continuity between terminals 3 and 5.

If there is no continuity, replace the relay.

- (b) Check that there is continuity between terminals 2 and 4. If there is no continuity, replace the relay.
- (c) Check that there is no continuity between terminals 1 and 2.

If there is continuity, replace the relay.



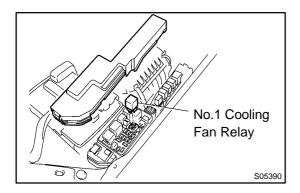
3. INSPECT RELAY OPERATION

- (a) Apply battery voltage across terminals 3 and 5.
- (b) Using an ohmmeter, check that there is no continuity between terminals 2 and 4.

If there is continuity, replace the relay.

- (c) Check that there is continuity between terminals 1 and 2. If there is no continuity, replace the relay.
- 4. REINSTALL ENGINE MAIN RELAY

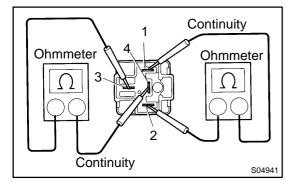
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COOLING FAN RELAY INSPECTION

CO039-01

- 1. INSPECT NO.1 COOLING FAN RELAY
- (a) Remove the No.1 cooling fan relay. (Marking: FAN NO.1)

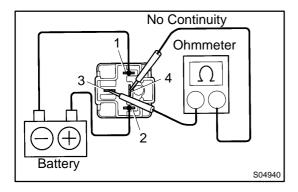


- (b) Inspect the No.1 cooling fan relay continuity. (DENSO)
 - (1) Using an ohmmeter, check that there is continuity between terminals 1 and 2.

If there is no continuity, replace the relay.

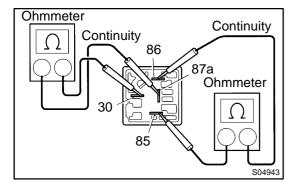
(2) Check that there is continuity between terminals 3 and 4.

If there is no continuity, replace the relay.



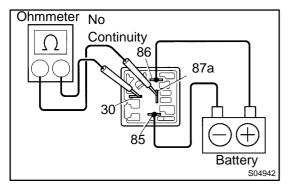
- (c) Inspect the No.1 cooling fan relay operation. (DENSO)
 - (1) Apply battery voltage across terminals 1 and 2.
 - (2) Using an ohmmeter, check that there is no continuity between terminals 3 and 4.

If there is continuity, replace the relay.



- (d) Inspect the No.1 cooling fan relay continuity. (BOSCH)
 - (1) Using an ohmmeter, check that there is continuity between terminals 85 and 86.
 - (2) If there is no continuity, replace the relay.
 - (3) Check that there is continuity between terminals 30 and 87a.

If there is no continuity, replace the relay.

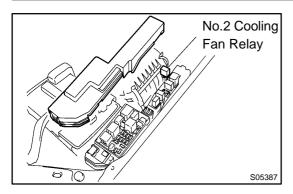


- (e) Inspect the No.1 cooling fan relay operation. (BOSCH)
 - (1) Apply battery voltage across terminals 85 and 86.
 - (2) Using an ohmmeter, check that there is no continuity between terminals 30 and 87a.

If there is continuity, replace the relay.

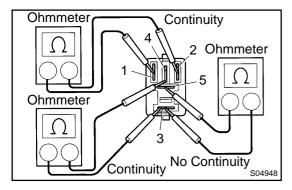
(f) Install the No.1 cooling fan relay.

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2. INSPECT NO.2 COOLING FAN RELAY

(a) Remove the No.2 cooling fan relay. (Marking: FAN NO.2)



- (b) Inspect the No.2 cooling fan relay continuity.
 - (1) Using an ohmmeter, check that there is continuity between terminals 1 and 2.

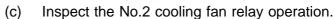
If there is no continuity, replace the relay.

(2) Check that there is continuity between terminals 3 and 4.

If there is no continuity, replace the relay.

(3) Check that there is no continuity between terminals 3 and 5.

If there is continuity, replace the relay.



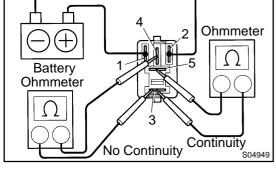
- (1) Apply battery voltage across terminals 1 and 2.
- (2) Using an ohmmeter, check that there is no continuity between terminals 3 and 4.

If there is continuity, replace the relay.

(3) Using an ohmmeter, check that there is continuity between terminals 3 and 5.

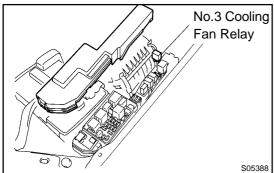
If there is no continuity, replace the relay.

(d) Install the No.2 cooling fan relay.



3. INSPECT NO.3 COOLING FAN RELAY

(a) Remove the No.3 cooling fan relay. (Marking: FAN NO.3)

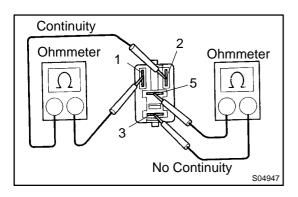


- (b) Inspect the No.3 cooling fan relay continuity.
 - (1) Using an ohmmeter, check that there is continuity between terminals 1 and 2.

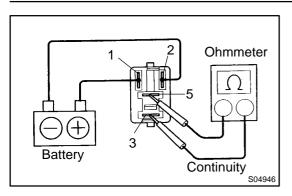
If there is no continuity, replace the relay.

(2) Check that there is no continuity between terminals 3 and 5.

If there is continuity, replace the relay.



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- (c) Inspect the No.3 cooling fan relay operation.
 - 1) Apply battery voltage across terminals 1 and 2.
 - (2) Using an ohmmeter, check that there is continuity between terminals 3 and 5.

If there is no continuity, replace the relay.

(d) Install the No.3 cooling fan relay.