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LEANER. MEANER.



AND FASTER.

EVERYTHING THAT MAKES LEXUS ONE OF THE WORLD'S FINEST LUXURY AUTOMOBILES, ONLY INTENSIFIED.





YOU ALREADY KNOW WHAT YOU LOVE ABOUT YOUR LEXUS. ITS POLISH. ITS STYLE. THE WAY IT MAKES YOU WANT TO TAKE THE LONG, SCENIC ROUTE HOME. NOW YOU CAN INFUSE IT WITH MORE EDGE. MORE PERSONALITY. AND CREATE A LEXUS UNLIKE ANY OTHER ON THE ROAD.

Engineered to the highest standards, our new line of F-Sport Accessories are designed and developed to Lexus standards with quality, refinement and complete warranty coverage. Most importantly, they offer quantifiable performance improvements to let you reach and explore the outer capabilities of your IS, ISC or GS.

F-Sport components are fully compatible with your car's original design standards and have been developed, tested and validated to ensure the highest levels of performance, quality, and fitment. Proving ground and track testing help ensure that each F-Sport Accessory will seamlessly enhance your driving experience when used separately or with other F-Sport Accessories. Where applicable, F-Sport Accessories have also been tested to meet Federal Motor Vehicle Safety Standards. F-Sport Accessories fit all IS, ISC and GS350 models, except where noted, and are available exclusively through Lexus Dealers, which means that you'll receive the legendary Lexus experience you've come to expect.

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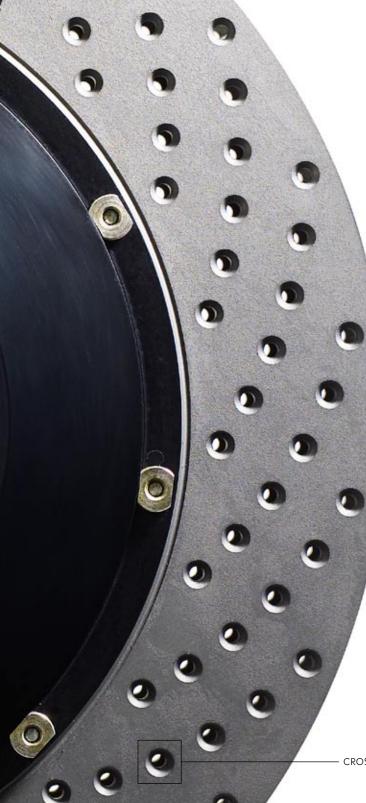
BRAKES AIR INTAKE WHEELS

LOWERING SPRINGS CLUTCH ENGINE COVER

SHOCKS QUICKSHIFTER FLOOR MATS
CHASSIS BRACE EXHAUST SHIFT KNOBS

SWAY BARS







// BRAKE UPGRADES

Brakes. They're the last components you want to worry about when you're driving, especially when performance driving. F-Sport Brake Upgrades help improve fade resistance during repeated, severe use, as well as offer a firmer, positive pedal feel. When used with other F-Sport Performance Accessories, they also improve stopping distances*. They've been designed with the utmost care to maintain original equipment (OE) brake balance and ABS compatibility, using different piston diameters to optimize clamping force. Fixed-style, forged-aluminum 6-piston front and 4-piston rear calipers are utilized, with a bolt-in bridge arrangement to achieve a stiffness equivalent to mono-bloc caliper designs.

The two-piece brake rotor design also reduces weight thanks to rotors that are attached to aluminum center hubs using special fasteners to accommodate the heat expansion of dissimilar metals. And large cross-drilled, vented cast iron rotors use a patented directional internal fin arrangement with unique right-hand and left-hand castings that help increase cooling and strength.

Finished in F-Sport blue with white F-Sport logos, the upgraded brakes are unmistakably dramatic. An aggressive visual appearance is also achieved with noticeably larger calipers and rotors that can be seen easily through the wheel spokes. Center hubs have a special anodized finish for corrosion resistance. Please note that the OE spare tire will not work with either front or rear brake upgrades.

PTR09-53080 IS250. IS250 AWD AND IS250C FRONT BRAKE UPGRADE PTR09-53081 IS350, IS350C, GS350 AND GS350 AWD FRONT BRAKE UPGRADE IS250 AND IS250 AWD REAR BRAKE UPGRADE PTR09-53082

PTR09-53083 IS350 AND IS350C REAR BRAKE UPGRADE

PTR09-53100 IS250C, GS350 AND GS350 AWD REAR BRAKE UPGRADE

F-Sport Brake Upgrades are available for both the front and rear of the IS, ISC and GS. Front brakes may be upgraded separately or in conjunction with rear brakes; however, front upgrades are required for rear upgrades. No modifications to the brake master cylinder are required. The calipers accommodate the OE brake hoses and retain the indexing feature at the hose attachment point to ensure hoses do not interfere with suspension components. Replacement rotors are available separately and do not require replacement of the center hub. Special low-dust F-Sport performance street brake pads are included. Note: some trimming of the rear brake dust shield is required for rear upgrade installation. Directions are included with rear upgrade kit.

Factory spare tire will not fit brake upgrades. Brake upgrades will fit 18" factory option, 18" Genuine Lexus Accessory wheels, 18" or 19" F-Sport wheels only.

^{*}F-Sport equipped IS250 used in stopping distance comparison test was equipped with sway bar kit, shocks, lowering springs, rear member brace, front and rear brake upgrades, 19" wheels and recommended Michelin Pilot Sport Tires.



PTR07-53080

PTR07-53100

PTR07-30090



// SHOCKS

The best shocks perform double duty; they dampen irrelevant road anomalies from reaching the seat of your pants while maintaining a firm connection to the road and quelling unwanted suspension action to help provide optimum balance and control. Developed in partnership with Bilstein at the same proving grounds where portions of the original Lexus suspension were developed, F-Sport shocks help to measurably increase suspension control during track testing. Ride quality becomes slightly firmer than stock with noticeable improvement in handling. With Bilstien's proprietary mono-tube high-pressure nitrogen gas system, the design offers consistent dampening action by preventing aeration of the shock fluid during hard use. And they're dressed in a durable, attractive bright plated finish and may be used with either OE or F-Sport springs.

// UNDER CHASSIS BRACE

Increase structural stiffness in the rear suspension mounts under the chassis ahead of the rear wheels with the F-Sport Under Chassis Brace. This helps limit deflection of the rear suspension, particularly under cornering loads. It replaces the stamped steel OE brace. The F-Sport Brace is constructed of formed high-strength 19mm diameter x 1.7mm wall steel tubing reinforced with laser cut steel plate, TIG welded and finished in F-Sport blue.

PTR02-53081 ALL IS250 AND 350 MODELS EXCEPT CONVERTIBLE







// PERFORMANCE AIR INTAKE

Breathing, improved. The F-Sport High-Flow Air Intake incorporates the existing Lexus filter enclosure top, but replaces the critical bottom half with a specially designed and reshaped intake which produces a deeper, more powerful intake sound that varies with throttle applications and generates a small increase in rear wheel horsepower. The filter assembly is connected to the engine throttle body by a polished, clear-coated aluminum tube featuring a TIG-welded, machined aluminum F-Sport logo visible under the hood.



// PERFORMANCE CLUTCH SET

The F-Sport Performance Clutch Set upgrades your OE clutch to increase performance. Clamping force is increased 16% to 1675 lbs. with very little alteration in pedal effort. Torque capacity is improved and the feel of the clutch during engagement is more positive, improving the driving experience. A new standard disc is supplied with the upgraded pressure plate to ensure smooth operation, particularly in stop-and-go traffic situations.

PTR15-53080 IS250 AND IS250C





// QUICKSHIFTER KIT

It's something you don't think about, yet appreciate every time you know it's right. It's shift feel, and F-Sport has devised a simple but effective kit to improve it. Made from a billet aluminum piece machined to change the pivot point of the shift lever, it results in a 35% reduction in the fore and aft travel of the lever during gear changes. Quicker gear changes are now possible with very little increase in effort, enhancing the manual transmission driving experience with its snick-snick motion. A new rubber internal shift boot is also included in the kit.

PTR46-53080 IS250 PTR46-53100 IS250C



// PERFORMANCE EXHAUST

The bass and resonance of a properly tuned exhaust note can sound like the finest operatic aria to a performance enthusiast. Release your inner audiophile with the F-Sport Performance Exhaust, with its deep, powerful voice that complements the entire power range of your Lexus.

Composed entirely of stainless steel with polished mufflers and double-wall polished tips, it replaces the stock assembly from the axle rearward using OE hangers and pipe connections. It is an "axel-back" system that does not affect emissions compliance and complies with established sound-level standards.

PTR08-53090 IS250, IS250 AWD AND IS350

PTR08-53100 IS250C AND IS350C PTR08-30090 GS350 AND GS350 AWD



Your car is a reflection of who you are. It's one aspect of you that you hold up to the rest of the world.

AESTHETIC

You've already expanded the limits of its athletic potential; now enhance and personalize the look of your Lexus with Genuine F-Sport Accessories. And make your ride as appealing to the eye as its performance is to your heart.



// FORGED ALUMINUM WHEELS

Wheels can make or break the look of your car. Dress up your Lexus with forged-aluminum wheels that were designed, tooled and manufactured exclusively for the F-Sport enhanced IS, ISC and GS. Coated in a durable graphite gray finish with aluminum-clad center caps with an embossed F-Sport logo, there will be no mistaking your intentions. But even more than making a strong visual impact, the benefit lies in performance. Forged aluminum yields a stronger, lighter wheel, yet the vehicle's unsprung weight doesn't suffer. The low aspect ratio tires have stiffer sidewalls that help enhance handling and deliver a firmer ride. Offset and sizing of the wheels have been fully tested and validated to ensure use with the widest possible tire size front without rubbing or interference. The wheels are fully compatible with the OE tire inflation sensors. Lightweight spline drive lug nuts and wheel locks are used to minimize the bore size of the lugholes for a cleaner look. Lugs and locks are sold separately as a complete vehicle wheel installation kit.

19" FORGED ALUMINUM WHEELS

PTR45-53081	19" X 8" FRONT IS250 (RWD ONLY), IS250C, IS350, IS350C, GS350 (RWD ONLY), AND
	GS460. FRONT AND REAR ON GS350 AWD.
PTR45-53082	19" X 9" REAR IS250 (RWD ONLY), IS250C, IS350, IS350C, GS350 (RWD ONLY), AND GS460.
PTR27-53080	WHEEL INSTALLATION KIT, FULL VEHICLE SET, FOR ALL RWD APPLICATIONS
PTR27-53090	WHEEL INSTALLATION KIT, FULL VEHICLE SET, FOR ALL AWD APPLICATIONS

18" FORGED ALUMINUM WHEELS

PTR45-53083 18" X 8" FORGED WHEEL, IS250 AWD

PTR27-53090 WHEEL INSTALLATION KIT, FULL VEHICLE SET, FOR IS250 AWD



PTR45-53083 IS250 AWD



// CARBON FIBER ENGINE COVER

You've dressed the exterior of your Lexus. You've maximized its performance potential. Now give your engine bay a dash of style with the F-Sport Carbon Fiber Engine Cover. Manufactured from Lexus-quality, genuine carbon fiber, it is molded utilizing precision tooling and cured in the same autoclaving (heat and vacuum) process that is used to produce exotic racing and aerospace parts. The result is a durable, strong and lightweight cover with a jewel-like finish. It also features a high quality, chrome plated metal F-Sport badge along with OE-style molded foam sound deadening material bonded to the underside to offer the same NVH control as the original cover. The OE cover mounting system is retained.

PTR48-53080 IS250 AND IS250C

PTR48-53081 IS350, IS350C AND GS350

// FLOOR MATS

Put the finishing touch on your F-Sport equipped IS, ISC or GS. The F-Sport line of accessories now includes a black four-piece carpet floor mat set. Made from the same 18 ounce nylon carpet as the factory mats, F-Sport mats are offered in black with a sliver embroidered logo. Aggressive backing nips and a retention clip keep the mats from sliding.

PT208-53097-02 IS250 AND 350 EXCEPT AWD

PT208-53098-02 IS250 AWD

PT208-30097-32 GS350 PT208-30097-32 GS350 AWD







// SHIFT KNOBS

F-Sport Shift Knobs provide exclusive performance look and feel for the interior of your IS, ISC or GS. Made from premium leather and genuine carbon fiber, these shift knobs are direct replacements for the factory shift knob. Detailed with F-Sport blue stitching, each knob features a silver F-Sport logo.

PTR51-53080 ALL IS AND GS EXCEPT IS250 WITH MANUAL TRANSMISSION

PTR51-53081 IS250 AND IS250C WITH MANUAL TRANSMISSION



2-3

// TRACK PROVEN

An IS equipped with F-Sport suspension and wheel/tire upgrades feels more taut and responsive when cornering and exhibits less body roll, increasing precision and agility. The proof is in the numbers: a racetrack comparison of a stock IS 250 and a fully F-Sport equipped IS 250^* delivers higher speeds through a measured slalom course, attains higher g-force value on the skid pad and quicker lap times on a road course.

PROVING GROUNDS

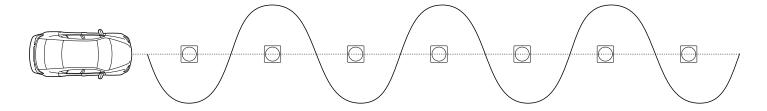
A legendary California racecourse was used to compare the F-Sport equipped IS 250 with the stock IS 250. Cars were equipped with a Racepak G2X Pro GPS data recording system and driven by a professional driver doing multiple laps in each car. This put all driving systems on the car at maximum stress levels in order to evaluate brake performance and handling.

	Best Lap Time (sec.)	Ave. Lap Time (sec.)
IS250 (Stock)	79.08	79.45
IS250 (F-Sport)	76.15	76.25

Lap times were measured collectively, as well as through individual segments, such as high-speed long sweeping corners and low-speed hairpins and chicanes. Not only did the IS with F-Sport equipment post lower lap times overall, it was quicker in virtually every segment.

SEG#	Split Tim	ie	Entrance	e Speed	Exit Spe	ed	Max Spe	ed
	IS 250	IS 250 F-Sport	IS 250	IS 250 F-Sport	IS 250	IS 250 F-Sport	IS 250	IS 250 F-Sport
1	13.113	12.514	82.61	83.93	57.45	58.49	84.72	86.30
2-3	1.202	1.178	57.76	57.21	40.71	44.71	58.06	57.85
5	8.261	8.155	48.43	54.84	56.65	58.99	56.65	58.99
6	1.941	1.879	68.23	69.42	65.05	73.96	72.84	74.19
11	7.282	7.454	34.68	40.35	54.08	56.05	54.08	56.05

^{*}F-Sport equipped IS used in comparison was equipped with sway bar kit, shocks, lowering springs, rear member brace, front and rear brake upgrades, 19" wheels and recommended Michelin Pilot Sport Tires.



AGILITY

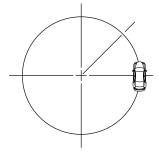
A 600-ft., 7-pylon slalom course was used for comparison. Speeds were averaged over multiple runs. Higher speed was achieved by the F-Sport-equipped IS on every run, thanks to reduced body roll and faster steering transitions. And the attuned, balanced suspension allowed the vehicle to carry more speed through the cones.

	Speed (Fastest)	Speed (Average)	Traction Control/VSC	Tire Pressure
IS250 (Stock)	62.2 mph	61.0 mph	OFF	F - 35psi — R - 38psi
IS250 (F-Sport)	68.6 mph	67.1 mph	OFF	F - 42psi – R - 39psi

GRIP

The car is repeatedly driven with nearly constant throttle as fast as possible in each direction on a 200-foot skid pad. The speed of each revolution is measured; then a mathematical calculation is used to convert that information into g-force values. Used to evaluate tire traction and steady state cornering, the F-Sport-equipped IS 250 produced higher g-forces for greater grip and traction.

	G-Fore	ce (Best)	G-Force (Average)		Traction	Tire	
	CW	CCW	CW	CCW	Control/VSC	Pressure	
IS250 (Stock)	0.82	0.82	0.82	0.82	OFF	F - 35psi — R - 38psi	
IS250 (F-Sport)	0.90	0.90	0.87	0.88	OFF	F - 36psi – R - 44psi	



// SPECIFICATIONS

// BRAKE UPGRADE (PG 5)

Rotors, All Models (Disc Size)	Front			Rear	Rear		
Front (Diameter x Thickness)	355mm x 32	355mm x 32mm			345mm x 28mm		
Calipers	Front			Rear			
Design, All Models	Six-piston opposed, 2 piece fixed; bolt-in bridge		Four-piston opposed, fixed; bolt-in bridge				
	IS250	IS350	IS25	50C	IS350C	GS	
Piston Diameters - Front (mm)	30/30/34	34/34/36	30/3	30/34	34/34/36	34/34/36	
Piston Diameters - Rear (mm)	28/28	30/30	28/3	30	30/30	28/30	



	60-0 mph Distance (Best)	60-0 mph Distance (Average)
IS250 (Stock)	119.2 ft	122.8 ft
IS250 (F-Sport)	108.8 ft	110.8 ft

// LOWERING SPRINGS (PG 6)

Specifications	IS	ISC	GS
Wire Size - Front	13.5mm	13.5mm	14.0mm
Wire Size - Rear	13.5mm	14.5mm	14.25mm
F-Sport Initial Spring Rate - Front	47 N/mm	45 N/mm	43 N/mm
F-Sport Initial Spring Rate - Rear	40 N/mm	55 N/mm	50 N/m
F-Sport Final Spring Rate - Front	66 N/mm	49 N/mm	75 N/mm
F-Sport Final Spring Rate - Rear	70 N/mm	70 N/mm	74 N/m
OE Spring Rate - Front	45 N/mm	42 N/mm	38 N/mm
OE Spring Rate - Rear	51 N/mm	57 N/mm	44 N/mm
Ride Height Change - Front	25mm	32mm	25mm
Ride Height Change - Rear	19mm	22mm	25mm

// SWAY BARS (PG 8)

Specifications Front				Rear			
Material	- 4130 Chrome Moly Steel tubing formed in a CNC machine - Forged Bar Ends			in a CNC	 High Strength Steel Bar formed in a CNC machine Forged Bar Ends 		
Bushings	 Special high durometer dry lube impregnated rubber bushings (to maintain a quiet ride on the street) 75 Durometer Hardness 			 Special high durometer dry lube impregnated rubber bushings (to maintain a quiet ride on the street) 75 Durometer Hardness 			
	IS250	IS350	IS250AWD	IS250C	IS350C	GS	
Size - Front (mm)	28.6	28.6	30	30	30	31.75	
Size - Rear (mm)	19	19	17.5	19	19	19	
Spring Rate - Front	141.3 N/mm	141.3N/mm	183.1 N/mm	226 N/mm	279 N/mm	265 N/mm	
Spring Rate - Rear	81 N/mm	81 N/mm	69.2 N/mm	97.2 N/mm	97.2 N/mm	97.2 N/mm	
Stiffness Increase - Front	46.6%	42.8%	65%	74%	105%	139%	
Stiffness Increase - Rear	6.3%	151.5%	188%	203%	320%	304%	

// PERFORMANCE AIR INTAKE (PG 10)

Specifications

Filter Material	High-flow dry polyester filter material, reusable
Power Increase	Up to 3%

// PERFORMANCE EXHAUST (PG 12)

Specifications

Material	304 Stainless Steel
Finish	Polished
Tubing Diameter	60mm (43% larger than original IS exhaust)
Power Increase	Up to 1.5%

// FORGED ALUMINUM WHEELS (PG 14)

19" F-SPORT FORGED WHEEL FOR IS250, IS350, GS 350 & GS460

Front: 19"x 8"	Rear: 19"x 9"	
Front & Rear 40mm		
Forged T6061-T6 alu	minum	
Front: 20.5 lbs	Rear: 21.5 lbs.	
Front: 26.0 lbs	Rear: 26.5 lbs	
Aluminum skin with embossed F-Sport logo painted to match wheel finish		
Michelin Pilot Sport 225/35ZR19 88Y or Yokohama Advan Sport 225/35ZR19 88Y		
ecommended Tire Size Michelin Pilot Sport P225/40ZR19 ront - All GS RWD		
Michelin Pilot Sport 255/35ZR19 96Y or Yokohama Advan Sport 255/35ZR19 96Y		
Michelin Pilot Sport AS P225/40ZR19		
	Front & Rear 40mm Forged T6061-T6 alu Front: 20.5 lbs Front: 26.0 lbs Aluminum skin with e painted to match whee Michelin Pilot Sport 2 Yokohama Advan Sport Pilot Sport F	

18" F-SPORT FORGED WHEEL FOR ALL WHEEL DRIVE IS 250

Wheel Size	Front & Rear: 18" x 8"
Wileel Size	Tront & Real. 10 x 0
Offset	Front & Rear: 40mm
Material	Forged T6061-T6 aluminum
F-Sport Wheel Weight	22.0 lbs
OE 17" Wheel Weight	24.9 lbs
Center Cap	Aluminum skin with embossed F-Sport logo painted to match wheel finish
Recommended Tire Size	Yokohama Advan S4 225/40R18 92W M+S

19-in tires are expected to experience greater tire wear than conventional tires. Tire life may be substantially less than 15,000 miles, depending on driving conditions. Please see your Lexus dealer for details and other information relating to tire selection.

F-Sport Performance Accessories are aftermarket parts and are not Genuine Lexus Parts and therefore may not be used in any application that requires the use of Genuine Lexus Parts.

WARRANTY



F-SPORT PERFORMANCE ACCESSORIES INSTALLED BY DEALER

F-Sport Accessories are warranted for 12 months from the date of installation or for the balance of the new car warranty in force at the date of installation, whichever is greater, when installed by an authorized Lexus Dealer.

This warranty does not cover maintenance services such as replacement of brake pads/linings and clutch linings. This warranty does not cover noise, vibration, cosmetic conditions and other deterioration caused by normal wear and tear.

F-SPORT PERFORMANCE ACCESSORIES NOT INSTALLED BY A DEALER

F-Sport Accessories installed by anyone other than an authorized Lexus dealer are warranted for 12 months from the date of purchase only and the warranty coverage is limited to the replacement value of the F-Sport Accessory.

This warranty does not cover maintenance services such as replacement of brake pads/linings and clutch linings. This warranty does not cover noise, vibration, cosmetic conditions and other deterioration caused by normal wear and tear. Part failure caused by improper installation by anyone other than an authorized Lexus dealer may void the F-Sport Accessory warranty, the new vehicle warranty or both.

F-Sport is a trademark of Toyota Motor Sales, U.S.A. Inc. All information presented herein is based on data available at the time of printing and is subject to change without notice. Products are available through participating Lexus dealers. See dealers for more detailed information.